

TC-37C



MCCORMICK

# PARTS CATALOG

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# FARMALL

# *Cub*

# TRACTOR

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INTERNATIONAL HARVESTER COMPANY

180 North Michigan Avenue

Chicago 1, Illinois, U.S.A.

# The Importance of **ADEQUATE PARTS and SERVICE**



The wise purchaser of a new machine gives consideration to the following factors:

- 1: *Original quality*
- 2: *Availability of service parts*
- 3: *Availability of adequate service facilities*

In many cases the machine becomes the only means of performing certain tasks that must be done in a limited period of time. Wear and even breakage of parts are to be expected due to operating conditions. However, the user can still be assured of getting his work done on time if service parts and adequate service facilities are available.

Foresighted International Harvester dealers make every effort to provide good service and maintain a completely adequate stock of service parts.

# INTRODUCTION

This catalog contains a complete list of parts for the Farmall Cub tractor with a 4-cylinder, 2 $\frac{5}{8}$  x 2 $\frac{3}{4}$ -inch L-head Carbureted engine.

*This catalog supersedes TC-37-B. which should be destroyed.*

The parts in this catalog are grouped according to their location in the tractor. Each group is preceded by an "exploded view" which clearly illustrates each part in its correct relation to the other parts in the illustration.

Following is a brief summary of the simplified system used in compiling this catalog. It is to your benefit to study this summary carefully.

**Illustrations.** The "exploded views" of each unit show the individual parts clearly and in their proper relationship to each other. This method of illustrating makes it easy to locate parts, whether they are ordered by description or by parts number. Also, the "exploded view" illustrations can be used as a guide when servicing the tractor. Reference numbers only are shown in each illustration. These numbers correspond to those in the reference number column in the list of parts which follows each "exploded view."

**Method of Listing.** The parts list is divided into groups corresponding to units in the tractor. Parts are listed in order by reference number of illustration, followed by a full description, serial number, if any, and quantity required per tractor. All parts for which no serial number is shown are used in the first tractor having serial No. 501 and are still current.

**Partial Assemblies and Complete Assemblies.** You will find that some of the numbers are followed by the letter "X" or "Y." The suffix letter "X" indicates an assembly of parts which may be either a partial or a complete assembly. The suffix letter "Y" in nearly all cases, indicates a complete assembly.

You will also find some numbers are followed by the suffix R11 (one, one) through R89 (eight, nine) and R91 (nine, one) through R99 (nine, nine). The suffix R11 indicates an assembly of parts which may be either a partial or a complete assembly. (Comparable to the above system using "X".) The suffix R91 in nearly all cases, indicates a complete assembly. (Comparable to the above system using "Y".) For example: 251 561 R11 magneto member with disc and pawl pin is a partial assembly. However, it is necessary to issue a new part number, 352 358 R91,

which represents the foregoing *with pawls added*, and is a complete assembly.

Items consisting of two or more components not serviced separately are so supplied because disassembly of the components is considered impractical.

Component parts of assemblies are listed immediately following the assembly itself, excepting those made up of less than four parts which are fully covered by description.

In cases where the individual parts of an assembly are not available for service, those parts are marked with the symbol §. In some instances, such individual parts are shown in the "Unit Lists" with a notation giving the part number which is to be used when ordering. For example: "251 240 R91 piston (order 251 250 R91)."

**Abbreviations.** The abbreviations used in this catalog are explained in the list of abbreviations on page 6.

**Index.** On page 5 you will find an alphabetical index which is divided into five classifications: Engine, Electrical System, Chassis, Hydraulic System and Attachments. This index should be used to locate unit lists and illustrations. A numerical index at the back of the catalog contains a complete list of parts, showing the page numbers where each part is listed and described.

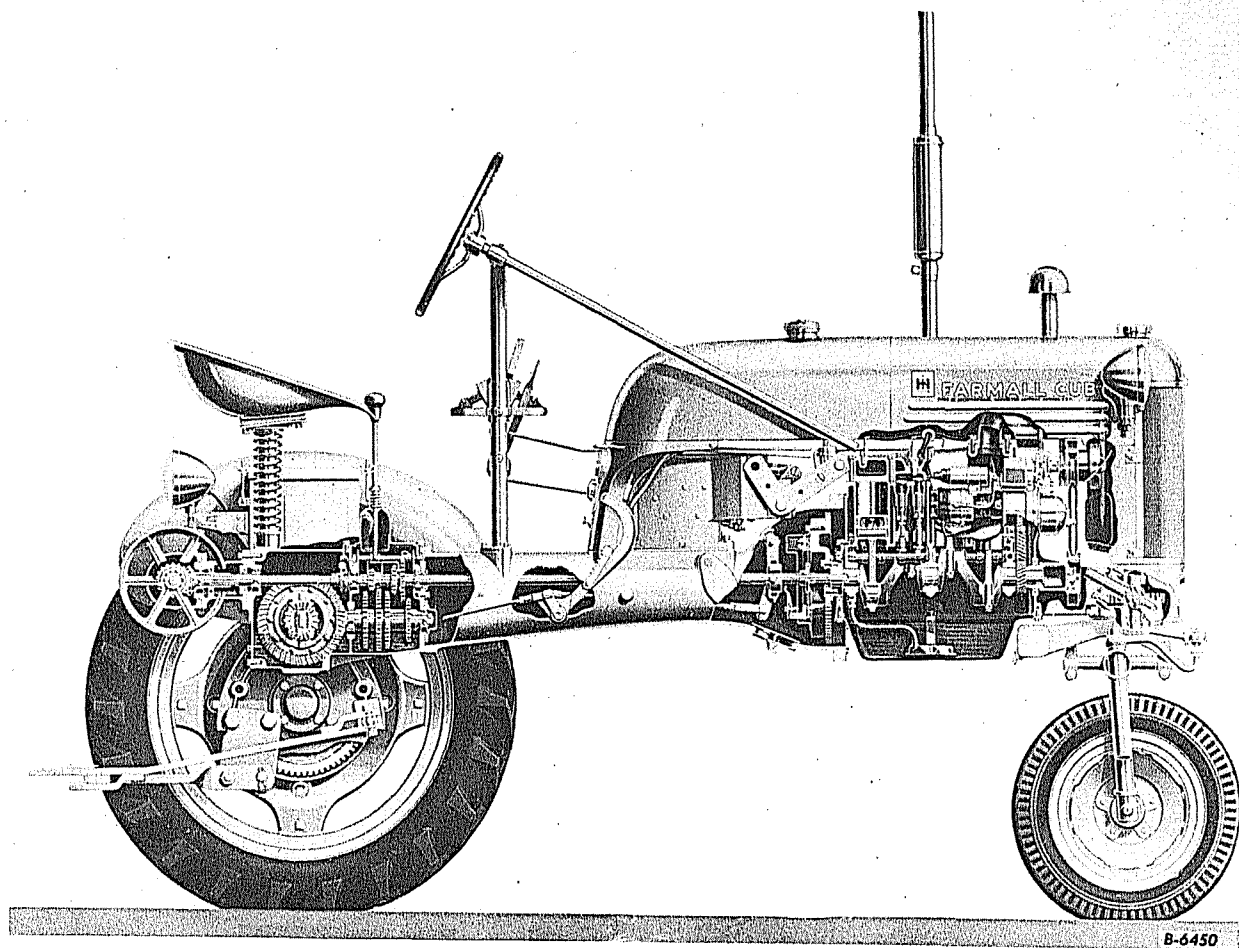
**Standard parts.** The attaching items such as bolts, screws, nuts, etc., are in most cases indented and listed under the individual parts with which they are used. They should be ordered by number, description and size, as they are not component parts of the pieces they attach.

*Hardware parts having special part numbers are especially made for their location and should never be substituted with regular standard parts.*

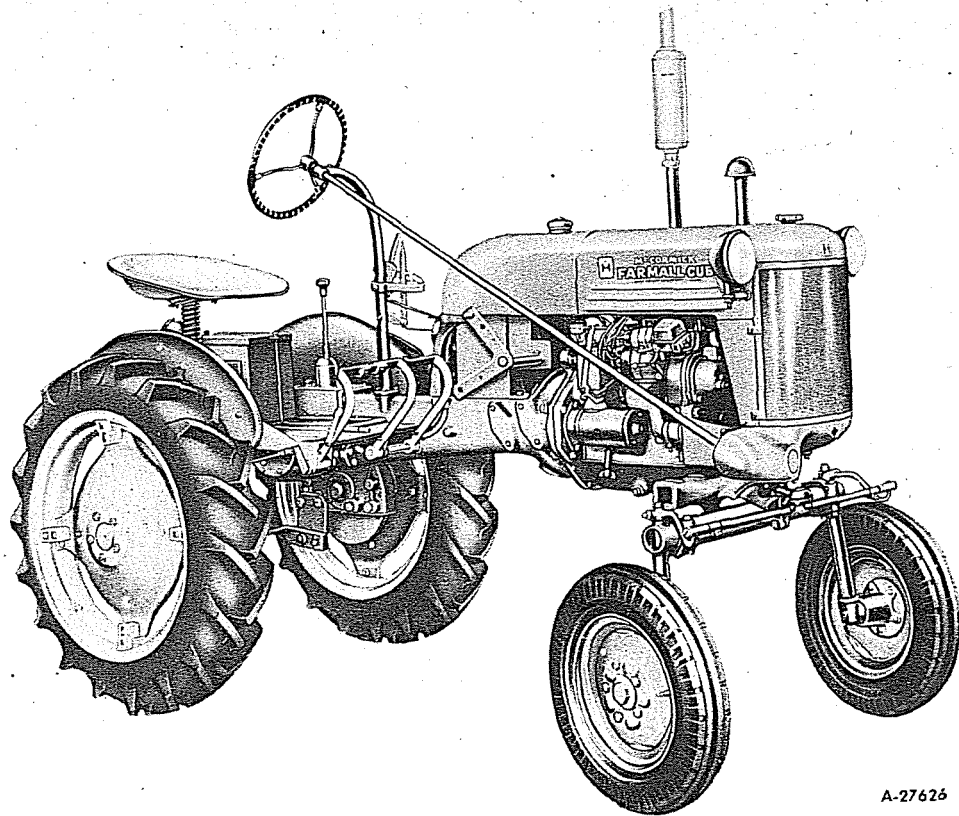
**Serial numbers and letters.** Engine serial numbers start with FCUBM-501 and are stamped on the left-hand side of the engine crankcase, to the right of the carburetor. The chassis (or tractor) serial numbers start with FCUB-501 and are stamped on a name plate on the right-hand side of the steering gear housing.

Customers must supply engine and tractor chassis serial numbers—including all prefix and suffix letters—when ordering parts.

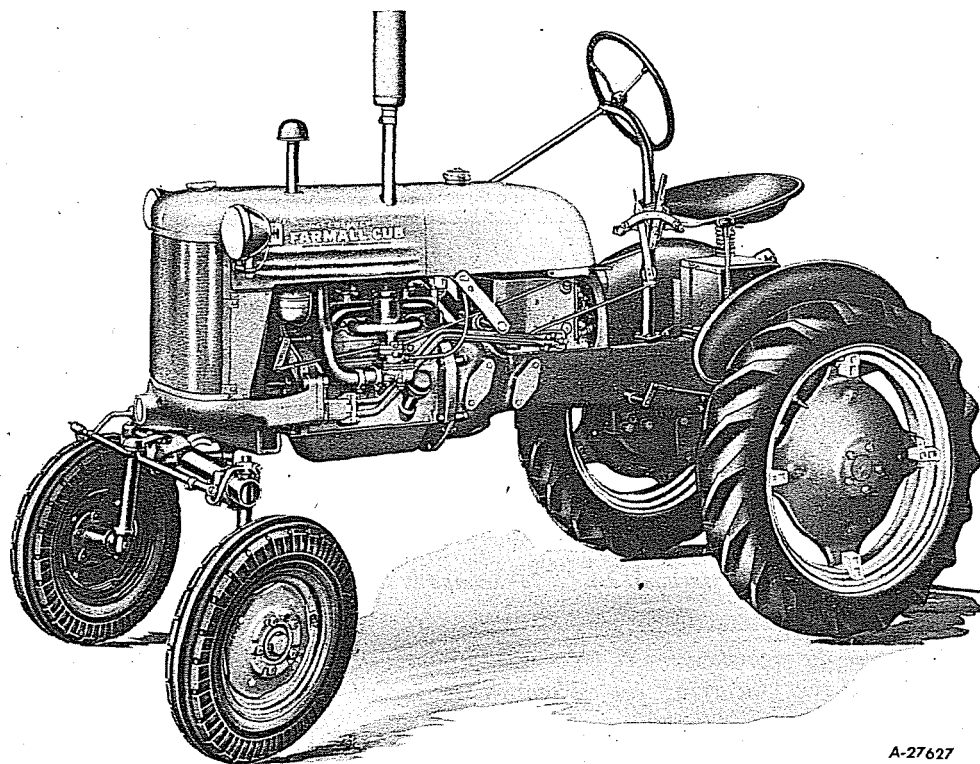
**Prices.** Parts prices will be found in the CH-219 tractor and engine price list, which is issued separately and includes both current and obsolete parts.



Cut-away view of the Farmall Cub tractor showing the internal working parts. The belt pulley, power take-off, exhaust muffler, swinging drawbar, electric starting, and lighting shown in this illustration are special features.



Right side view of the Farmall Cub tractor. The adjustable front axle, electric starting, and lighting shown are special features.



Left side view of the Farmall Cub tractor.

## INSTRUCTIONS FOR ORDERING PARTS

(a) All parts orders should be sent to the control district office or parts depot when so instructed. Give complete address, state the county and railroad station (when shipping point is different than post office), also whether shipment is to go by parcel post, express, truck, or freight.

(b) When ordering parts, give the IH part number, including suffix or prefix letters. To facilitate identification of these parts, "Serial Numbers" assigned to machines, if any, should be furnished.

(c) Parts should be ordered on the standard parts order blank. The parts should be arranged in sequence by part numbers to facilitate service or orders at the control district office or parts depot.

(d) Claims for shortage or error in the handling of an order for parts must be made upon receipt of goods.

(e) Symbols classifying parts are not included in this catalog. They appear in the CH-219 price list.

*All illustrations and descriptive matter in this publication apply to International Harvester products sold under either the McCormick, McCormick-International, McCormick-Deering, or McCormick-Deering International trade name.*

*It is the policy of International Harvester Company to improve its products whenever it is possible and practical to do so.*

*We reserve the right to make changes or add improvements in the design or construction of parts at any time without incurring the obligation to install such changes on products previously delivered.*

# INDEX TO UNITS

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## LIST OF ABBREVIATIONS

Always use period after abbreviations except after w/, w/o, f/, NC, NF and SAE

<p>al. .... aluminum</p> <p>alloy-S. .... alloy steel</p> <p>amps. .... amperes</p> <p>anld. .... annealed</p> <p>approx. .... approximately</p> <p>bd-hd. .... binding head</p> <p>b-hd. .... button head</p> <p>br. .... brass</p> <p>bz. .... bronze</p> <p>cd-pltd. .... cadmium plated</p> <p>cd-pltd-S. .... cadmium plated steel</p> <p>chr-pltd. .... chromium plated</p> <p>chr-pltd-S. .... chromium plated steel</p> <p>C.I. .... cast iron</p> <p>ck. .... countersunk</p> <p>ck-hd. .... countersunk head</p> <p>cl-rec-hd. .... clutch recess head</p> <p>cone-pt. .... cone point</p> <p>contd. .... continued</p> <p>cop. .... copper</p> <p>cop-pltd. .... copper plated</p> <p>c-pin .... cotter pin</p> <p>corr-res-S. .... corrosion-resistant-steel (stainless)</p> <p>cr-rec-hd. .... cross recess head</p> <p>C. R. .... corrosion resisting</p> <p>cup-pt. .... cup point</p> <p>cyls. .... cylinders</p> <p>diam. .... diameter</p> <p>dld. .... drilled</p> <p>dld-f/c-pin .... drilled for cotter pin</p> <p>dld-f/lkg-wire .... drilled for locking wire</p> <p>dog-pt. .... dog point</p> <p>f/ .... for</p> <p>fil-hd. .... fillister head</p> <p>fin-nk. .... fin neck</p> <p>fl-ck-hd. .... flat countersunk head</p> <p>fl-fil-hd. .... flat fillister head</p> <p>fl-hd. .... flat head</p> <p>fl-pt. .... flat-point</p> <p>flex. .... flexible</p> <p>ft. .... foot (or feet)</p> <p>ga. .... gauge</p> <p>hd. .... head</p> <p>hdls. .... headless</p> <p>hex. .... hexagon</p> <p>hex-hd. .... hexagonal-head</p> <p>hex-socket-hd. .... hexagon socket head</p> <p>hp. .... horsepower</p> <p>hv. .... heavy</p> <p>I.D. .... inside diameter</p>	<p>in. .... inch or inches</p> <p>lbs. .... pounds</p> <p>lentil-hd. .... lentil head</p> <p>L.H. .... left hand</p> <p>lkg. .... locking</p> <p>mach. .... machine</p> <p>M.I. .... malleable iron</p> <p>NC .... National Coarse Thread</p> <p>NF .... National Fine Thread</p> <p>ni. .... nickel</p> <p>ni-pltd-S. .... nickel plated steel</p> <p>No. .... number</p> <p>NPT .... National pipe thread</p> <p>O.C. .... outside circumference</p> <p>O.D. .... outside diameter</p> <p>oval-hd. .... oval head</p> <p>oz. .... ounce</p> <p>parkerized-S. .... parkerized steel</p> <p>pltd. .... plated</p> <p>pt. .... point</p> <p>rd-end .... round end</p> <p>rd-hd. .... round head</p> <p>rd-pt. .... round point</p> <p>reg. .... regular</p> <p>R. H. .... right hand</p> <p>S. .... steel</p> <p>SAE .... Society of Automotive Engineers</p> <p>s-fin. .... semi-finished</p> <p>slotted-hd. .... slotted head</p> <p>slotted-bd-hd. .... slotted binding head</p> <p>slotted-fil-hd. .... slotted fillister head</p> <p>slotted-fl-hd. .... slotted flat head</p> <p>slotted-pan-hd. .... slotted pan head</p> <p>slotted-rd-hd. .... slotted round head</p> <p>sq. .... square</p> <p>sq-hd. .... square head</p> <p>sq-nk. .... square neck</p> <p>std. .... standard</p> <p>std-hd. .... standard head</p> <p>T. .... teeth</p> <p>thd. .... thread</p> <p>unfin. .... unfinished</p> <p>wagon-box-hd. .... wagon box head</p> <p>w/ .... with</p> <p>w/bz. .... with bronze</p> <p>w/hex. .... with hexagon</p> <p>w/o .... without</p> <p>zn. .... zinc</p> <p>zn-coated. .... zinc coated</p> <p>zn-pltd. .... zinc plated</p>
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## SERVICE ENGINES

### 354 139 R91 Gasoline Burning Engine

This is a standard production engine, complete with fan bracket, flywheel, and manifold. The following units are not included and should be ordered separately if required.

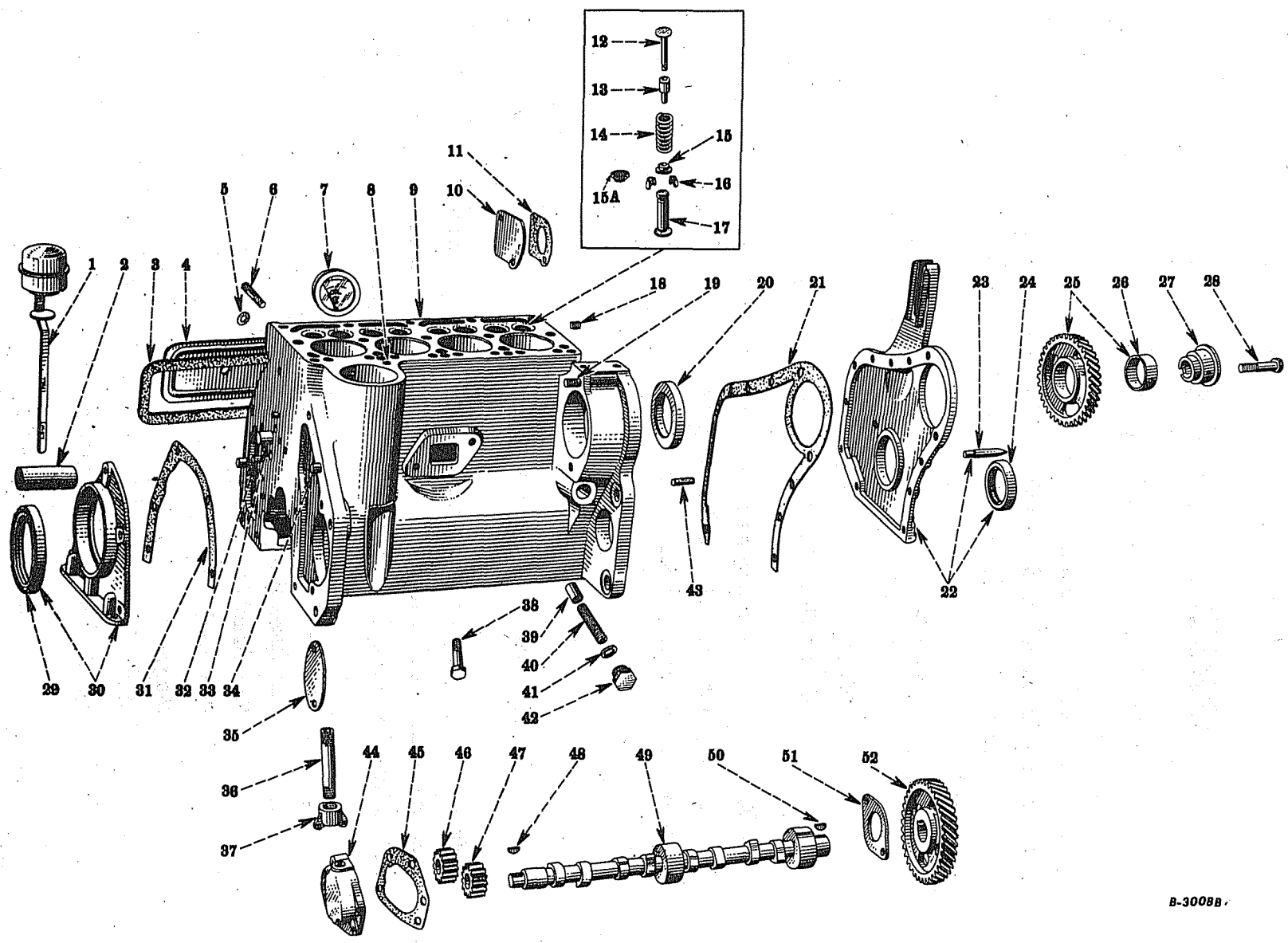
- Carburetor
- Fan Assembly
- Magneto
- Spark Plug Cable Assembly

NOTE: When service engine is required, using special equipment such as high-altitude pistons, order the standard engine part number and the attachment required.

### 355 809 R91 Gasoline Burning Engine

This is a complete engine, equipped with .030" under-size crankshaft and bearings. The following units are not included and should be ordered separately if required.

- Carburetor
- Fan Assembly
- Fan Bracket
- Flywheel
- Magneto
- Manifold
- Spark Plug Cable Assembly



**CRANKCASE, FRONT COVER, OIL PUMP BODY, CAMSHAFT AND RELATED PARTS**

Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.

B-3008B





### ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>CRANKCASE, FRONT COVER, OIL PUMP BODY, CAMSHAFT AND RELATED PARTS</b>				
1	251 362 R92	GAGE, OIL LEVEL, W/BREATHER CAP		1
2	251 361 R1	TUBE, OIL FILLER AND BREATHER		1
3	251 371 R1	GASKET, VALVE TAPPET COVER		1
4	251 372 R1	COVER, VALVE TAPPET		1
	179 830	SCREW, CAP, HEX-HD., 5/16-18NC x 3"		2
5	251 373 R1	WASHER, VALVE TAPPET COVER BOLT		2
6	351 678 R1	STUD, MANIFOLD		4
7	31 041 DB	INDICATOR, OIL PRESSURE		1
8	50 410 DA	PLUG, CRANKCASE OIL HOLE		1
9	353 710 R96	CRANKCASE, ASSEMBLY (WILL WORK FOR 251.341 R61)		1
		(COMPOSED OF -		
	1 ADAPTER	251 390 R1	1 PIPE	251 391 R1
	6 BOLT	251 359 R1	4 PISTON	251 250 R91
	2 CAP	\$ 251 357 R2	4 PLUG	50 410 DA
	1 CAP	\$ 251 358 R2	1 PLUG	50 474 DA
	1 CRANKCASE	\$ 355 741 R4	1 PLUG	103 868
	8 GUIDE	\$ 251 360 R2	1 SHAFT	251 389 R1
	1 OIL SEAL	251 379 R91	1 STUD	24 909 D
	1 PIN	17 874 D	4 STUD	351 678 R1
	2 PIN	25 597 D	1 TUBE	251 361 R1)
	2 PIN	58 981 D		
10	351 676 R1	COVER, PUMP OPENING (TOUCH-CONTROL)		1
	179 816	SCREW, CAP, HEX-HD., 5/16-18NC x 3/4"		2
	103 320	WASHER, LOCK, 5/16"		2
11	351 677 R1	GASKET, PUMP OPENING COVER (TOUCH-CONTROL)		1
12	251 260 R1	VALVE, INTAKE		4
12	251 261 R1	VALVE, EXHAUST		4
12	357 547 R1	VALVE, EXHAUST (USED WITH ROTOCAP)		4
13	352 973 R2	GUIDE, VALVE (WILL WORK FOR 251 360 R2)		8
14	251 262 R2	SPRING, VALVE		8
14	357 168 R91	SPRING, VALVE (USED WITH ROTOCAP)		8
15	251 263 R2	SEAT, VALVE SPRING		8
15A	357 167 R91	ROTOCAP		8
16	46 209 D	KEY, VALVE SPRING SEAT		16
17	351 713 R92	TAPPET, VALVE (OPTIONAL WITH 351 890 R1)		8
17	351 890 R91	TAPPET, VALVE (OPTIONAL WITH 351 713 R92)		8
18	50 474 DA	PLUG, CRANKCASE OIL HOLE		1

\$ - NOT SERVICED SEPARATELY



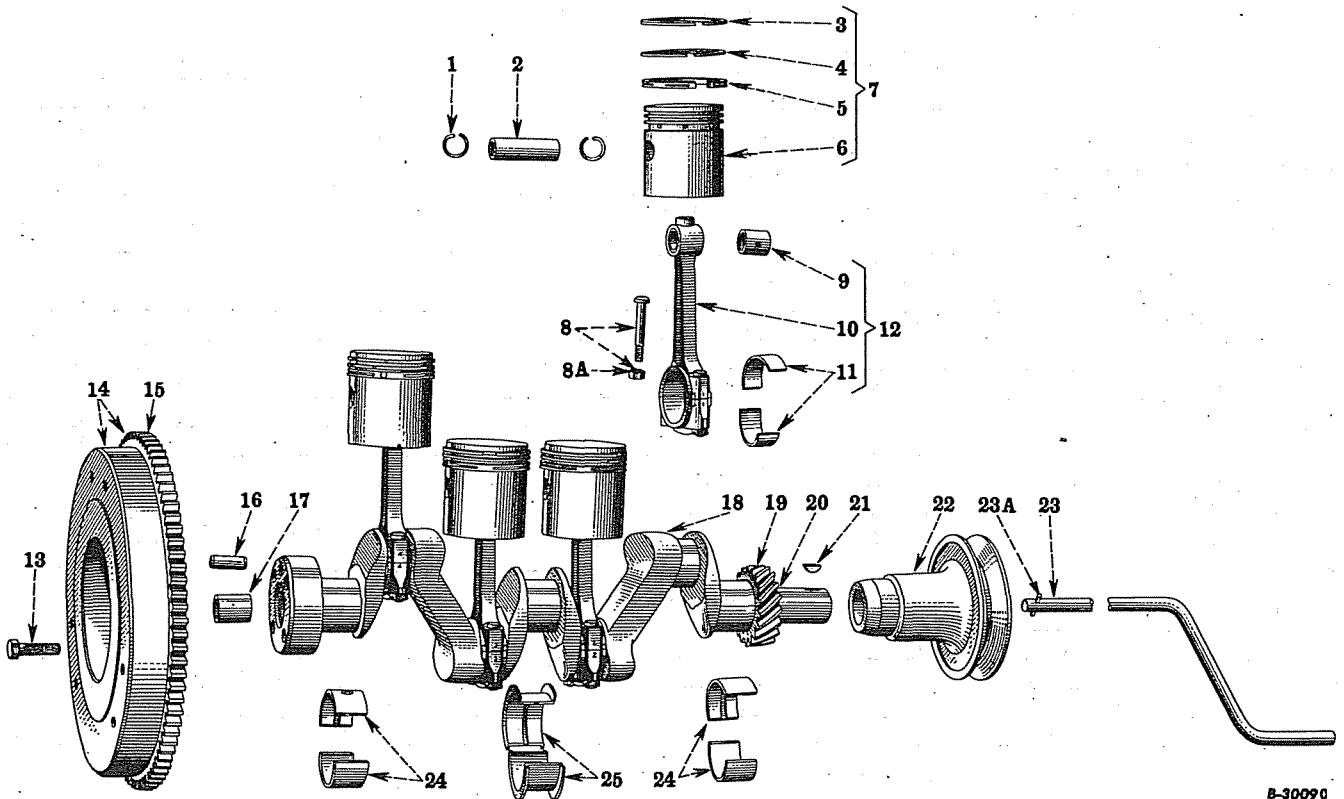
### ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>CRANKCASE, FRONT COVER, OIL PUMP BODY, CAMSHAFT AND RELATED PARTS — Continued</b>				
19	24 909 D	STUD, MAGNETO MOUNTING		1
19	353 946 RI	STUD, MOUNTING, DISTRIBUTOR DRIVE HOUSING		1
	103 024	NUT, HEX., 1/4-28NF		1
	103 319	WASHER, LOCK, 1/4"		1
20	251 379 R9I	OIL SEAL, MAGNETO DRIVE		1
21	351 675 RI	GASKET, CRANKCASE FRONT COVER	501 to 139516	1
21	355 945 RI	GASKET, CRANKCASE FRONT COVER	139517 UP	1
22	351 674 R11	COVER, CRANKCASE FRONT, w/OIL SEAL, 49 177 D AND TIMING POINTER, 251 367 RI		1
	179 817	SCREW, CAP, HEX-HD., 5/16-18NC x 7/8"		4
	179 819	SCREW, CAP, HEX-HD., 5/16-18NC x 1-1/8"		2
	179 824	SCREW, CAP, HEX-HD., 5/16-18NC x 1-3/4"		2
	103 320	WASHER, LOCK, 5/16"		8
23	251 367 RI	POINTER, TIMING		1
24	49 177 D	OIL SEAL, CRANKSHAFT, FRONT		1
25	251 374 R11	GEAR, IDLER, w/BUSHING, 251 375 RI		1
26	251 375 RI	BUSHING, IDLER GEAR		1
27	251 376 RI	SHAFT, IDLER GEAR		1
28	251 377 RI	BOLT, IDLER GEAR SHAFT		1
29	251 378 R92	OIL SEAL, CRANKSHAFT, REAR		1
30	251 363 R11	RETAINER, CRANKSHAFT, REAR, w/OIL SEAL, 251 378 R92		1
	179 817	SCREW, CAP, HEX-HD., 5/16-18NC x 7/8"		5
	103 320	WASHER, LOCK, 5/16"		5
31	251 364 RI	GASKET, CRANKSHAFT, REAR, OIL SEAL RETAINER		1
32	58 981 D	PIN, DOWEL, OIL PUMP BODY		2
33	251 389 RI	SHAFT, OIL PUMP IDLER		1
34	25 597 D	PIN, DOWEL, CLUTCH HOUSING		2
35	48 554 D	COVER, STARTER PAD		1
	179 834	SCREW, CAP, HEX-HD., 3/8-16NC x 9/16"		2
	103 321	WASHER, LOCK, 3/8"		2
	103 341	WASHER, PLAIN, 3/8"		2
36	251 391 RI	PIPE, LUBRICATING OIL FILTER DRAIN		1
37	13 047 DA	CAP, OIL FILTER DRAIN PIPE		1



### ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>CRANKCASE, FRONT COVER, OIL PUMP BODY, CAMSHAFT AND RELATED PARTS — Continued</b>				
38	251 359 RI	BOLT, CRANKSHAFT BEARING CAP		6
39	251 400 RI	VALVE, OIL PRESSURE REGULATING		1
40	251 401 RI	SPRING, OIL PRESSURE REGULATING VALVE		1
41	251 403 RI	GASKET, OIL PRESSURE REGULATING VALVE PLUG		1
42	251 402 RI	PLUG, OIL PRESSURE REGULATING VALVE		1
43	17 874 D	PIN, IDLER GEAR SHAFT LOCATING		1
44	251 398 RI	BODY, OIL PUMP		1
	179 817	SCREW, CAP, HEX-HD., 5/16-18NC x 7/8"		2
	179 819	SCREW, CAP, HEX-HD., 5/16-18NC x 1-1/8"		1
	103 320	WASHER, LOCK, 5/16"		3
45	251 399 RI	GASKET, OIL PUMP BODY		1
46	251 397 RI	GEAR, OIL PUMP IDLER (13 TEETH)		1
47	251 396 RI	GEAR, OIL PUMP DRIVE (13 TEETH)		1
48	106 750	KEY, OIL PUMP DRIVE GEAR (WOODRUFF No. 6, 5/32 x 5/8")		1
49	251 255 RI	CAMSHAFT		1
50	106 750	KEY, CAMSHAFT GEAR (WOODRUFF No. 6, 5/32 x 5/8")		1
51	251 257 RI	PLATE, CAMSHAFT THRUST		1
	179 816	SCREW, CAP, HEX-HD., 5/16-18NC x 3/4"		2
	103 320	WASHER, LOCK, 5/16"		2
52	251 256 RI	GEAR, CAMSHAFT (36 TEETH)		1
	251 390 RI	ADAPTER, LUBRICATING OIL FILTER STUD (ILLUSTRATED WITH OIL FILTER UNIT)		1
	357 546 R91	ATTACHMENT, VALVE ROTATOR (COMPOSED OF - 8 ROTOCAP 357 167 R91 8 SPRING 357 168 R91 4 VALVE 357 547 R1)		1



8-30090

Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
 Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.

### CRANKSHAFT AND RELATED PARTS, CONNECTING RODS, PISTONS AND STARTING CRANK

1	251 242 RI	RETAINER, PISTON PIN	8
2	251 241 RI	PIN, PISTON (STANDARD)	4
2.	352 084 RI	PIN, PISTON (.005" OVERSIZE)	4
3	251 243 RI	RING, PISTON, 3/32" (PLAIN COMPRESSION) (PERFECT CIRCLE) (OPTIONAL WITH 357 779 R91)	4
3	357 779 RI	RING, PISTON, 3/32" (PLAIN COMPRESSION) (WILKENING) (OPTIONAL WITH 251 243 RI)	4
4	251 244 RI	RING, PISTON, 3/32" (COMPRESSION) (PERFECT CIRCLE) (OPTIONAL WITH 357 780 RI)	4
4	357 780 RI	RING, PISTON, 3/32" (COMPRESSION) (WILKENING) (OPTIONAL WITH 251 244 RI)	4
5	251 245 RI	RING, PISTON, 3/16" (OIL REGULATING) (PERFECT CIRCLE) (OPTIONAL WITH 357 781 RI)	4
5	357 781 RI	RING, PISTON, 3/16" (OIL REGULATING) (WILKENING) (OPTIONAL WITH 251 245 RI)	4
6	251 240 RI	PISTON (STANDARD) (ORDER 251 250 R91)	4
6	352 182 RI	PISTON (.020" OVERSIZE)	4



### ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>CRANKSHAFT AND RELATED PARTS, CONNECTING RODS, PISTONS AND STARTING CRANK — Continued</b>				
7	251 250 R91	PISTON, w/RINGS, ASSEMBLY (STANDARD)		4
		(COMPOSED OF -		
		1 PIN 251 241 R1		
		1 PISTON \$ 251 240 R1		
		2 RETAINER 251 242 R1		
		1 RING 251 243 R1		
		1 RING 251 244 R1		
		1 RING 251 245 R1)		
7.	352 183 R91	PISTON, w/RINGS, ASSEMBLY (.020" OVERSIZE) (SET OF 4)		1
		(COMPOSED OF -		
		4 PIN 251 241 R1		
		4 PISTON 352 182 R1		
		8 RETAINER 251 242 R1		
		1 RING PACKAGE 352 185 R91)		
8	251 249 R21	BOLT, CONNECTING ROD, w/NUT, 353 831 R1		8
8A	353 791 R1	NUT, CONNECTING ROD BOLT, 5/16-24NF (ORDER 251 249 R21)	501 TO 59482, NOT *	8
8A	353 831 R1	NUT, CONNECTING ROD BOLT, 5/16-24NF	59483 UP, ALSO *	8
9	251 247 R1	BUSHING, PISTON PIN		4
10	251 246 R13	ROD, CONNECTING, w/TWO BOLTS, 251 249 R21 AND BUSHING, 251 247 R1		4
11	251 248 R21	BEARING, CONNECTING ROD (2 HALVES) (STANDARD)		4
11	355 273 R11	BEARING, CONNECTING ROD (2 HALVES) (.002" UNDERSIZE)		4
11	251 254 R21	BEARING, CONNECTING ROD (2 HALVES) (.030" UNDERSIZE)		4
11	355 290 R11	BEARING, CONNECTING ROD (2 HALVES) (.032" UNDERSIZE)		4
12	251 251 R94	ROD, CONNECTING, 251 246 R13, w/BEARING, 251 248 R21		4
13	251 272 R1	BOLT, FLYWHEEL		4
14	251 271 R12	FLYWHEEL, w/RING GEAR, 251 270 R2		1
15	251 270 R2	GEAR, RING, FLYWHEEL (84 TEETH)		1
16	24 550 D	PIN, DOWEL, FLYWHEEL		1
17	251 266 R1	BUSHING, CLUTCH PILOT		1
18	353 743 R93	CRANKSHAFT, ASSEMBLY (STANDARD) (WILL WORK FOR 251 264 R11)		1
		(COMPOSED OF -		
		4 BEARING 251 248 R21	1 BUSHING 251 266 R1	
		2 BEARING 357 278 R91	1 CRANKSHAFT \$ 251 264 R1	
		1 BEARING 356 626 R92	1 PIN 24 550 D)	
18	352 746 R93	CRANKSHAFT, ASSEMBLY (.030" UNDERSIZE) (WILL WORK FOR 251 276 R11)		1
		(COMPOSED OF -		
		4 BEARING 251 254 R21	1 CRANKSHAFT \$ 251 276 R1	
		2 BEARING 357 468 R91	1 KEY 106 750	
		1 BEARING 356 628 R92	1 PIN 24 550 D	
		1 BUSHING 251 266 R1	1 PULLEY 251 269 R1)	
19	251 265 R1	PINION, CRANKSHAFT (18 TEETH)		1
20	106 750	KEY, WOODRUFF No. 6, 5/32 x 5/8"		1
21	106 750	KEY, WOODRUFF No. 6, 5/32 x 5/8"		1

§ - NOT SERVICED SEPARATELY

\* - 57558 TO 59289



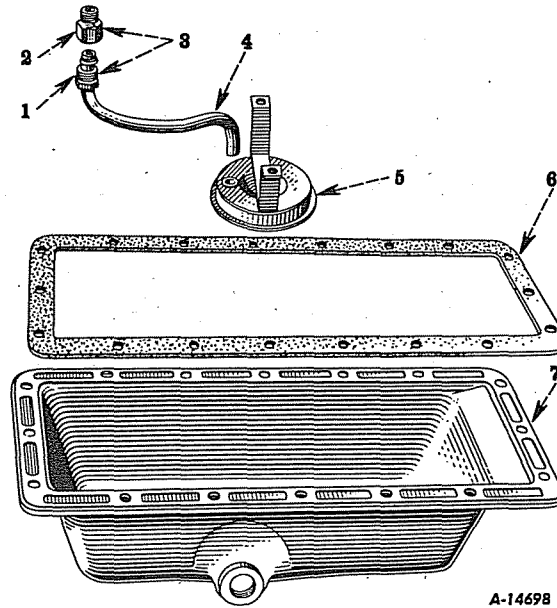
### ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
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#### CRANKSHAFT AND RELATED PARTS, CONNECTING RODS, PISTONS AND STARTING CRANK — Continued

22	251 269 R1	PULLEY, FAN DRIVE		1
23	351 010 R31	CRANK, STARTING, W/PIN, 351 011 R1		1
23A	351 011 R1	PIN, STARTING CRANK		1
24	357 278 R91	BEARING, MAIN, CRANKSHAFT, FRONT AND REAR (2 HALVES) (STANDARD) (WILL WORK FOR 251 267 R31)		2
24	357 467 R91	BEARING, MAIN, CRANKSHAFT, FRONT AND REAR (2 HALVES) (.002" UNDERSIZE) (WILL WORK FOR 355 282 R21)		2
24	357 468 R91	BEARING, MAIN, CRANKSHAFT, FRONT AND REAR (2 HALVES) (.030" UNDERSIZE) (WILL WORK FOR 251 277 R31)		2
24	357 469 R91	BEARING, MAIN, CRANKSHAFT, FRONT AND REAR (2 HALVES) (.032" UNDERSIZE) (WILL WORK FOR 355 299 R21)		2
25	356 626 R92	BEARING, MAIN, CRANKSHAFT, CENTER (2 HALVES) (STANDARD) (WILL WORK FOR 251 268 R21)		1
25	356 630 R92	BEARING, MAIN, CRANKSHAFT, CENTER (2 HALVES) (.002" UNDERSIZE) (WILL WORK FOR 355 283 R11)		1
25	356 628 R92	BEARING, MAIN, CRANKSHAFT, CENTER (2 HALVES) (.030" UNDERSIZE) (WILL WORK FOR 251 278 R21)		1
25	356 632 R92	BEARING, MAIN, CRANKSHAFT, CENTER (2 HALVES) (.032" UNDERSIZE) (WILL WORK FOR 355 300 R11)		1
	352 184 R91	RING SET, PISTON (STANDARD) (PERFECT CIRCLE) (CONSISTS OF EIGHT COMPRESSION RINGS AND FOUR OIL RINGS) (OPTIONAL WITH 357 674 R91 AND 357 784 R91)		1
	357 674 R91	RING SET, PISTON (STANDARD) (PERFECT CIRCLE) (CONSISTS OF FOUR CHROME PLATED TOP COMPRESSION RINGS, FOUR PLAIN COMPRESSION RINGS AND FOUR CHROME PLATED OIL RINGS) (OPTIONAL WITH 352 184 R91 AND 357 784 R91)		1
	357 784 R91	RING SET, PISTON (STANDARD) (WILKENING) (CONSISTS OF EIGHT COMPRESSION RINGS AND FOUR OIL RINGS) (OPTIONAL WITH 352 184 R91 AND 357 674 R91)		1
	352 185 R91	RING SET, PISTON (.020" OVERSIZE) (PERFECT CIRCLE) (FOR NEWLY REBORED BLOCK) (CONSISTS OF EIGHT COMPRESSION RINGS AND FOUR OIL RINGS) (OPTIONAL WITH 357 783 R91)		1
	357 783 R91	RING SET, PISTON (.020" OVERSIZE) (WILKENING) (FOR NEWLY REBORED BLOCK) (CONSISTS OF EIGHT COMPRESSION RINGS AND FOUR OIL RINGS) (OPTIONAL WITH 352 185 R91)		1
	352 186 R91	RING SET, PISTON (.020" OVERSIZE) (PERFECT CIRCLE) (FOR SLIGHTLY WORN REBORED BLOCK) (CONSISTS OF EIGHT COMPRESSION RINGS AND FOUR OIL RINGS) (OPTIONAL WITH 357 675 R91 AND 357 785 R91)		1
	357 675 R91	RING SET, PISTON (.020" OVERSIZE) (PERFECT CIRCLE) (FOR SLIGHTLY WORN REBORED BLOCK) (CONSISTS OF FOUR CHROME PLATED TOP COMPRESSION RINGS, FOUR PLAIN COMPRESSION RINGS AND FOUR CHROME PLATED OIL RINGS) (OPTIONAL WITH 352 186 R91 AND 357 785 R91)		1
	357 785 R91	RING SET, PISTON (.020" OVERSIZE) (WILKENING) (FOR SLIGHTLY WORN REBORED BLOCK) (CONSISTS OF EIGHT COMPRESSION RINGS AND FOUR OIL RINGS) (OPTIONAL WITH 352 186 R91 AND 357 675 R91)		1





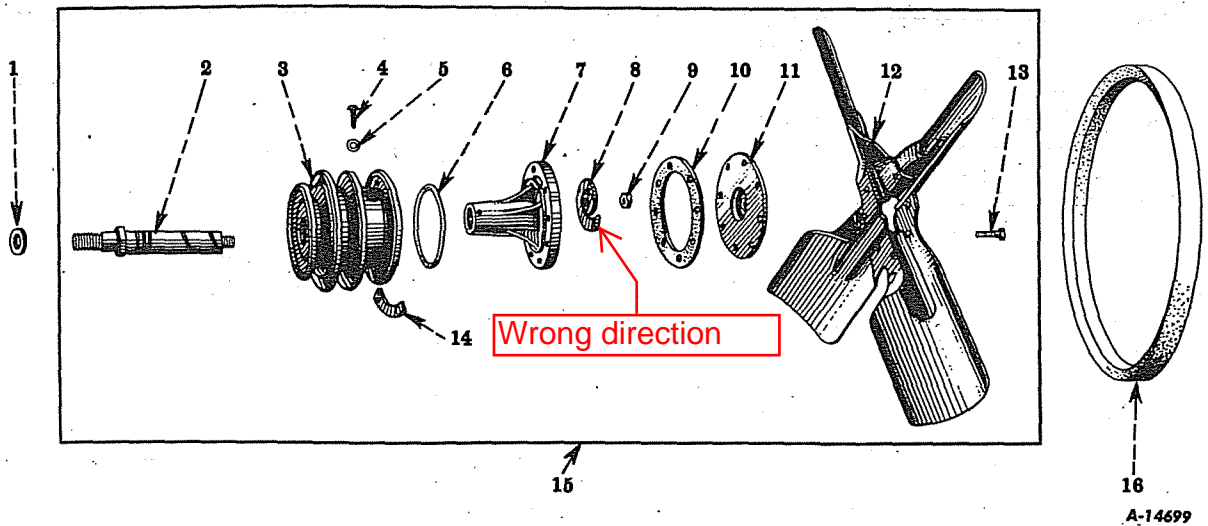
A-14698

Reference numbers only are shown in illustration. Use I H part numbers in ordering.

### CRANKCASE OIL PAN, OIL PUMP SCREEN AND TUBE

1	37 288 H	NUT, CONNECTOR		1
2	37 287 H	BODY, CONNECTOR		1
3	35 653 H	CONNECTOR, OIL SCREEN TUBE, w/NUT, 37 288 H		1
4	251 412 RI	TUBE, OIL SCREEN		1
5	251 411 R91	SCREEN, OIL PUMP		1
	179 814	SCREW, CAP, HEX-HD., 5/16-18NC x 5/8"		2
	103 320	WASHER, LOCK, 5/16"		2
6	251 369 RI	GASKET, CRANKCASE OIL PAN	501 TO 125370	1
6	355 670 RI	GASKET, CRANKCASE OIL PAN	125371 UP	1
7	355 734 R91	PAN, CRANKCASE OIL, 251 368 R22, w/PLUG, 41 300 HA AND GASKET, 3 405 H (WILL WORK FOR 251 368 R21)	501 TO 123699	1
7	251 368 R22	PAN, CRANKCASE OIL	123700 UP	1
	179 814	SCREW, CAP, HEX-HD., 5/16-18NC x 5/8"	501 TO 125370	16
	179 816	SCREW, CAP, HEX-HD., 5/16-18NC x 3/4"	125371 UP	16
	103 320	WASHER, LOCK, 5/16"		16
	3 405 H	GASKET, OIL PAN DRAIN PLUG	123700 UP	1
	103 868	PLUG, PIPE, SQ-HD., 1/2" (IN CRANKCASE OIL PAN)	501 TO 123699	1
	41 300 HA	PLUG, DRAIN, OIL PAN	123700 UP	1





Reference numbers only are shown in illustration. Use I H part numbers in ordering.

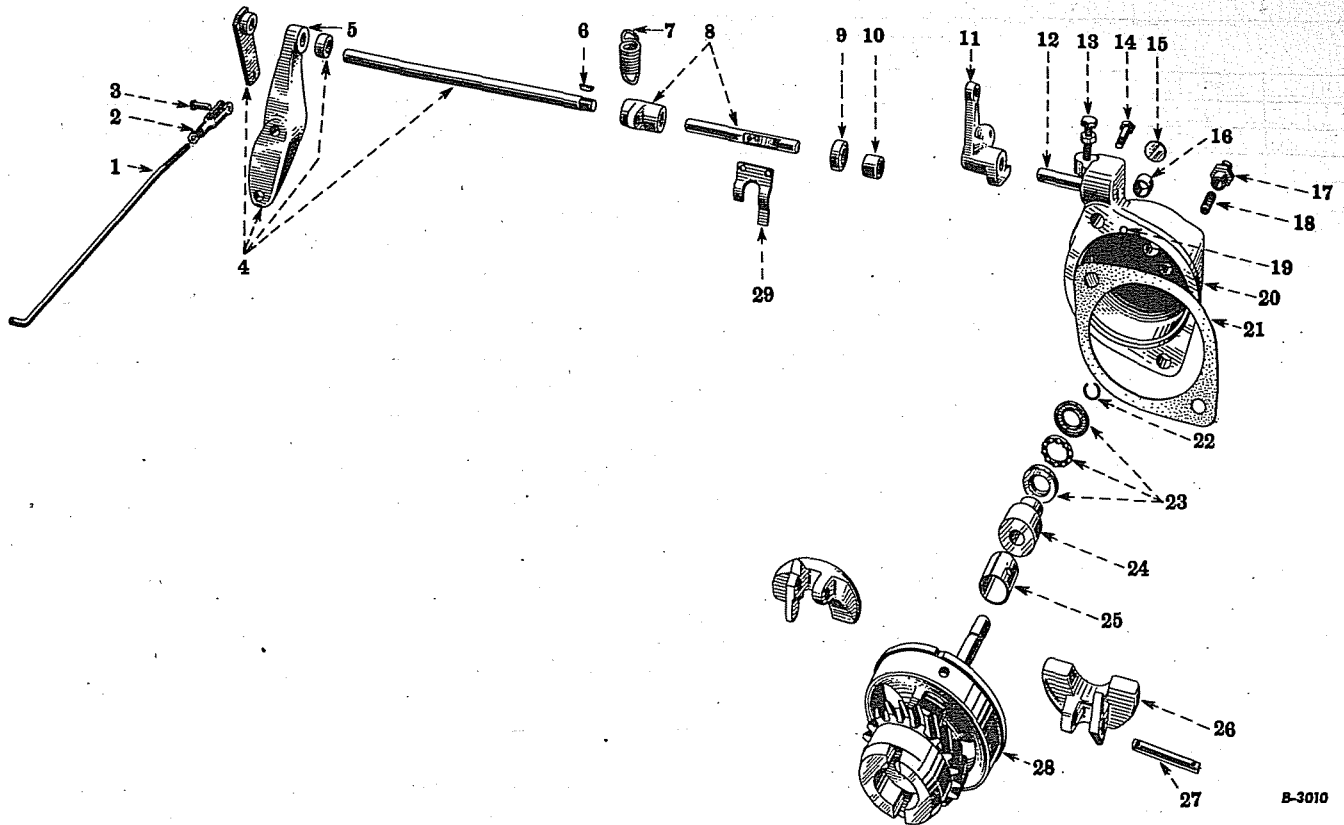
### FAN (Schwitzer-Cummins Company)

1	43 293 D		WASHER, FAN SHAFT	1
2	114 498	B115145	SPINDLE, FAN (ORDER 251 647 R91) NUT, HEX., 5/8-18NF	1
3		B115144	HUB, FAN (ORDER 251 645 R91)	1
4	70 206 D	C112183	SCREW, OIL RETAINING	1
5	70 208 D	C112834	GASKET, OIL RETAINING SCREW	1
6	70 207 D	C112696	GASKET, FAN HUB	1
7		B112037	BEARING, FAN (ORDER 251 647 R91)	1
8		C8561	IMPELLER, OIL (ORDER 251 647 R91)	1
9	70 209 D	C114033	NUT, LOCK	1
10	70 200 D	C8560	GASKET, FAN BEARING	1
11	70 204 D	B115768	CAP, FAN BEARING	1
12	351 870 R91	A118840	FAN	1
13	70 202 D	C9089	SCREW, CAP	8
	106 498	C112755	WASHER, LOCK, ND. 12	8
14	70 203 D	C11943	NUT, DOUBLE	4









B-3010

Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
 Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.

### GOVERNOR AND CONNECTIONS

1	251 470 R1	ROD, GOVERNOR CONNECTING	1
	137 130	PIN, COTTER, 1/16 x 7/16"	1
2	117 824	YOKE, GOVERNOR CONNECTING ROD	1
	103 088	NUT, HEX., No. 10-32NF	1
3	103 493	PIN, GOVERNOR CONNECTING ROD YOKE	1
	137 130	PIN, COTTER, 1/16 x 7/16"	1
4	251 472 R91	EXTENSION, GOVERNOR ROCKSHAFT, w/BRACKET, 251 469 R1	1
	179 820	SCREW, CAP, HEX-HD., 5/16-18NC x 1-1/4"	2
	103 320	WASHER, LOCK, 5/16"	2
	142 485	PIN, GROOV, 1/8 x 5/8" (TYPE No. 1)	2
5	251 469 R1	BRACKET, GOVERNOR ROCKSHAFT EXTENSION	1
6	124 542	KEY, WOODRUFF No. 2, 3/32 x 1/2"	1
7	251 464 R1	SPRING, GOVERNOR	1
	142 485	PIN, GROOV, 1/8 x 5/8" (TYPE No. 1)	1
8	251 461 R11	ROCKSHAFT, GOVERNOR, w/SPRING LEVER, AND PIN, 142 485	1
9	251 449 R91	OIL SEAL, GOVERNOR ROCKSHAFT	1
10	45 753 D	BEARING, GOVERNOR ROCKSHAFT	1



### ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>GOVERNOR AND CONNECTIONS — Continued</b>				
11	251 465 RI	LEVER, GOVERNOR SPRING THROTTLE		1
	103 373	PIN, COTTER, 3/32 x 3/4"		1
	103 341	WASHER, PLAIN, 3/8"		1
12	251 450 RI	SHAFT, GOVERNOR THROTTLE LEVER		1
13	41 359 D	STOP, GOVERNOR SPEED CHANGE LEVER		1
	218 436	NUT, JAM, HEX., 1/4-20NC		1
14	351 873 RI	SCREW, CAP, GOVERNOR HOUSING		1
	103 321	WASHER, LOCK, 3/8"		1
15	172 529	PLUG, GOVERNOR HOUSING (5/8" WELCH PLUG, TYPE A)		1
16	36 152 DA	BUSHING, GOVERNOR SHAFT		1
17	251 473 RI	BODY, GOVERNOR BUMPER SPRING		1
	114 495	NUT, JAM, HEX., 7/16-20NF		1
18	28 078 D	SPRING, GOVERNOR BUMPER		1
19	251 448 RI	PIN, OOWEL, GOVERNOR BASE		1
20	251 446 R11	HOUSING, GOVERNOR, ASSEMBLY		1
		(COMPOSED OF -		
		1 BEARING 45 753 D	1 PIN 251 448 RI	
		1 BUSHING 36 152 DA	1 PLUG 172 529	
		1 HOUSING § 251 446 R1	1 SHAFT 251 450 R1)	
		1 OIL SEAL 251 449 R91		
	179 843	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/2"		1
	103 321	WASHER, LOCK, 3/8"		1
21	251 458 RI	GASKET, GOVERNOR HOUSING		1
22	251 460 RI	RING, GOVERNOR SLEEVE STOP		1
23	43 481 D	BEARING, GOVERNOR THRUST (AETNA ED 2293) (OPTIONAL WITH 55 314 D)		1
23	55 314 D	BEARING, GOVERNOR THRUST (NICE 5971) (OPTIONAL WITH 43 481 D)		1
24	251 459 RI	SLEEVE, GOVERNOR THRUST		1
25	354 760 RI	BUSHING, GOVERNOR BASE (WILL WORK FOR 251 452 R2)		1
26	351 778 RI	WEIGHT, GOVERNOR		2
27	251 457 RI	PIN, GOVERNOR WEIGHT		2
	103 378	PIN, COTTER, 3/32 x 2"		2
28	251 456 R93	SHAFT, GOVERNOR, w/CARRIER, AND PIN, 190 901	501 to 106700	1
	190 901	PIN, GROOVE, 5/32 x 1-3/8" (TYPE No. 1)		1
28	355 303 R91	SHAFT, GOVERNOR, w/CARRIER, AND PIN, 190 901	106701 up	1
	190 901	PIN, GROOVE, 5/32 x 1-3/8" (TYPE No. 1)		1

§ - NOT SERVICED SEPARATELY



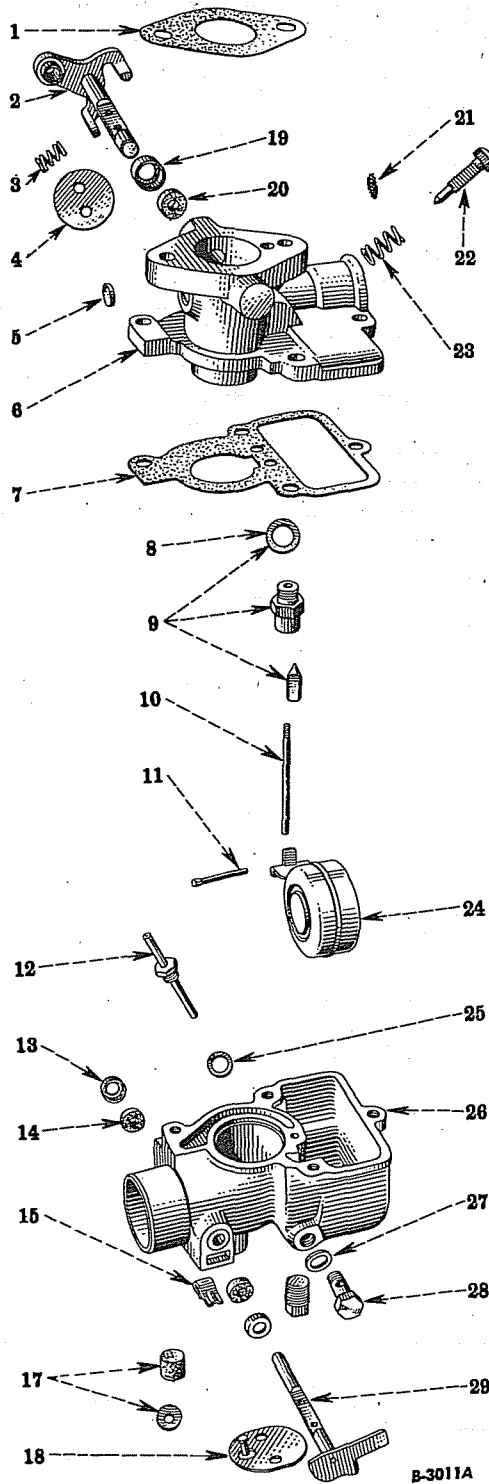


# ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>GOVERNOR AND CONNECTIONS — Continued</b>				
29	251 462 R1	FORK, GOVERNOR TENSION		1
	131 970	SCREW, SLOTTED-RD-HD., No. 8-32NC x 1/2"		2
	106 496	WASHER, LOCK, No. 8		2
	356 750 R91	PACKAGE, GOVERNOR ASSEMBLY		1
		(COMPOSED OF -		
		1 BEARING 43 481 D	1 SCREW 351 873 R1	
		1 BODY 251 473 R1	1 SCREW 131 970	
		1 FORK 251 462 R1	1 SCREW 179 843	
		1 GASKET 251 458 R1	1 SHAFT 355 303 R91	
		1 HOUSING, ASSEMBLY 251 446 R11	1 SLEEVE 251 459 R1	
		1 LEVER 251 465 R1	1 SPRING 28 078 D	
		1 NUT 114 495	1 SPRING 251 464 R1	
		1 NUT 218 436	1 STOP 41 359 D	
		2 PIN 251 457 R1	2 WASHER 103 321	
		1 PIN 103 373	1 WASHER 103 341	
		2 PIN 103 378	1 WASHER 106 496	
		1 RING 251 460 R1	2 WEIGHT, 351 778 R1)	
		1 ROCKSHAFT 251 461 R11.		



## ENGINE



B-3011A

**CARBURETOR, International — 3/4" Updraft.**

Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
 Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.



# ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>CARBURETOR, International — 3/4" Updraft</b>				
	251 234 R93	CARBURETOR, ASSEMBLY		1
1	251 235 R1	GASKET, CARBURETOR		1
2	351 845 R11 131 899	SHAFT, THROTTLE VALVE, w/LEVER, AND TWO SCREWS, 147 754 SCREW, SLOTTED-FIL-HD., CD-PLTD., No. 6-32NC x 1/2"		1 1
3	251 289 R1	SPRING, RETAINER, IDLE SET SCREW		1
4	251 290 R1 147 754	PLATE, THROTTLE VALVE SCREW, MACHINE, SLOTTED-RO-HD., CD-PLTD., No. 5-40NC x 1/4"		1 2
5	37 417 D	PLUG, EXPANSION, THROTTLE BODY, 5/16"		1
6	351 874 R91	BODY, THROTTLE, ASSEMBLY (COMPOSED OF -		1
		1 BODY § 251 284 R21	1 RETAINER 45 148 D	
		1 PLATE 251 290 R1	1 SEAL 45 149 DA	
		1 PLUG 37 417 D	1 SHAFT 351 845 R11)	
		1 PLUG § 251 285 R1		
	1435 869	SCREW, SLOTTED-FIL-HD., CD-PLTD., No. 10-24NC x 9/16"		4
	120 217	WASHER, LOCK, CD-PLTD., No. 10		4
7	251 337 R2	GASKET, FUEL BOWL		1
8	25 948 D	GASKET, NEEDLE VALVE CAGE		1
9	251 300 R21	VALVE, NEEDLE, w/CAGE AND GASKET, 25 948 D		1
10	251 331 R1	TUBE, IDLE (OPTIONAL WITH 352 140 R1)		1
10	352 140 R1	TUBE, IDLE (OPTIONAL WITH 251 331 R1)		1
11	251 299 R1	PIVOT, FLOAT LEVER		1
12	352 138 R21	NOZZLE, DISCHARGE (WILL WORK FOR 251 332 R11)		1
13	251 306 R1	RETAINER, CHOKE VALVE SHAFT DUST SEAL (USED ON CARBURETOR, 251 234 R91)		2
13	45 148 D	RETAINER, CHOKE VALVE SHAFT DUST SEAL (USED ON CARBURETOR, 251 234 R93)		2
14	251 305 R1	SEAL, DUST, CHOKE VALVE SHAFT (USED ON CARBURETOR, 251 234 R91)		2
14	45 149 DA	SEAL, DUST, CHOKE VALVE SHAFT (USED ON CARBURETOR, 251 234 R93)		2
15	251 308 R1	SPRING, FRICTION, CHOKE VALVE LEVER		1
17	354 263 R91	FILLER AND PLUG, DRIP HOLE		1
18	251 312 R11 132 622	PLATE, CHOKE VALVE SCREW, SLOTTED-RO-HD., CD-PLTD., No. 4-40NC x 3/16"		1 2
19	45 148 D	RETAINER, THROTTLE VALVE SHAFT DUST SEAL		1
20	45 149 DA	SEAL, DUST, THROTTLE VALVE SHAFT		1
21	251 294 R1	SCREEN, STRAINER		1

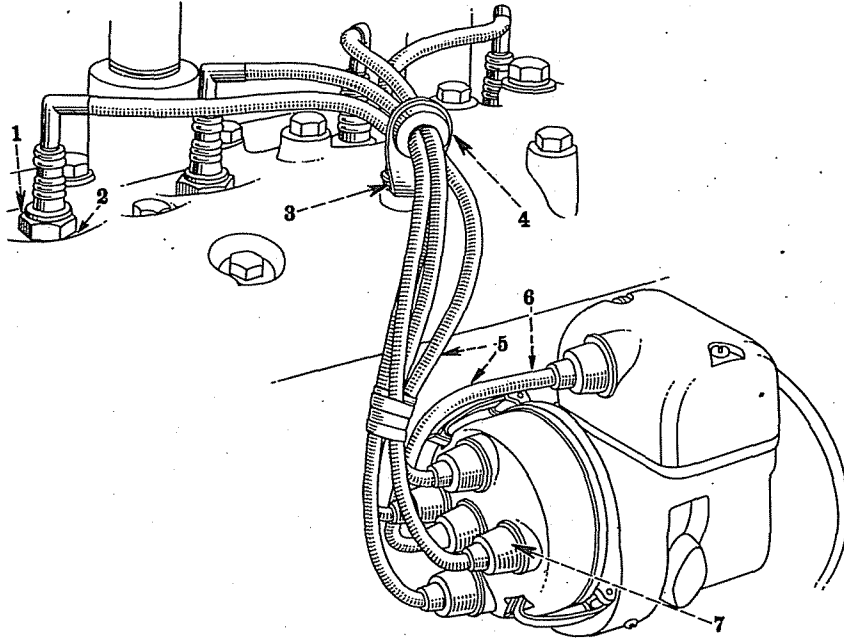
§ - NOT SERVICED SEPARATELY



# ENGINE



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>CARBURETOR, International — 3/4" Updraft — Continued</b>				
22	351 958 R1	VALVE, NEEDLE, IDLE ADJUSTING		1
23	351 959 R1	SPRING, RETAINER, IDLE ADJUSTING NEEDLE VALVE		1
24	251 293 R91	FLOAT, w/LEVER		1
25	47 401 D	GASKET, DISCHARGE NOZZLE		1
26	251 336 R32	BOWL, FUEL, ASSEMBLY (USED ON CARBURETORS, 251 234 R92, R93) (COMPOSED OF -		1
		1 BLEED 354 516 R1	1 PLUG § 57 957 D	
		1 BOWL § 251 336 R3	2 RETAINER 45 148 D	
		1 FILLER § 251 304 R1	2 SEAL 45 149 DA)	
	117 243	PLUG, PIPE, SQ-HD., CD-PLTD., 1/8"		1
26	352 593 R93	BOWL, FUEL, w/SHAFT, ASSEMBLY (WILL WORK FOR 251 336 R21) (FOR SERVICE ON CARBURETOR, 251 234 R91) (COMPOSED OF -		1
		1 BOWL 251 336 R32		
		1 GASKET 47 401 D		
		1 SHAFT 352 562 R12)		
27	47 401 D	GASKET, MAIN METERING JET		1
28	354 192 R91	JET, MAIN METERING (WILL WORK FOR 351 804 R1)		1
29	251 309 R12	SHAFT, CHOKE VALVE, w/LEVER (USED ON CARBURETOR, 251 234 R91)		1
29	352 562 R12	SHAFT, CHOKE VALVE, w/LEVER (USED ON CARBURETOR, 251 234 R93)		1
	352 442 R1	AIR BLEED, MAIN (USED ON CARBURETOR, 251 234 R92)		1
	354 516 R1	AIR BLEED, MAIN (USED ON CARBURETOR, 251 234 R93)		1
	354 454 R91	PACKAGE, OVERHAUL, CARBURETOR (CONSISTS OF -		1
		1 FILLER AND PLUG 354 263 R91	1 SCREW 131 899	
		2 GASKET 47 401 D	2 SCREW 132 622	
		1 GASKET 251 235 R1	3 SEAL 45 149 DA	
		1 GASKET 251 337 R2	2 SEAL 251 305 R1	
		1 PIVOT 251 299 R1	1 SHAFT 351 845 R11	
		1 PLUG 37 417 D	1 SPRING 251 289 R1	
		3 RETAINER 45 148 D	1 SPRING 251 308 R1	
		2 RETAINER 251 306 R1	1 VALVE 251 300 R21	
		1 RETAINER 351 959 R1	1 VALVE 351 958 R1)	
		1 SCREEN 251 294 R1		
§ - NOT SERVICED SEPARATELY				



A-14702A

Reference numbers only are shown in illustration. Use I H part numbers in ordering.

### SPARK PLUGS, CABLES AND TERMINALS

#### SPARK PLUGS—Normal Service

1	353 976 R91	PLUG, SPARK (CHAMPION No. 15-A)	4
1	353 982 R91	PLUG, SPARK (AC-85-S COM)	4
1	353 991 R91	PLUG, SPARK (AUTO-LITE BT-8)	4

#### SPARK PLUGS—Light or Moderate Service

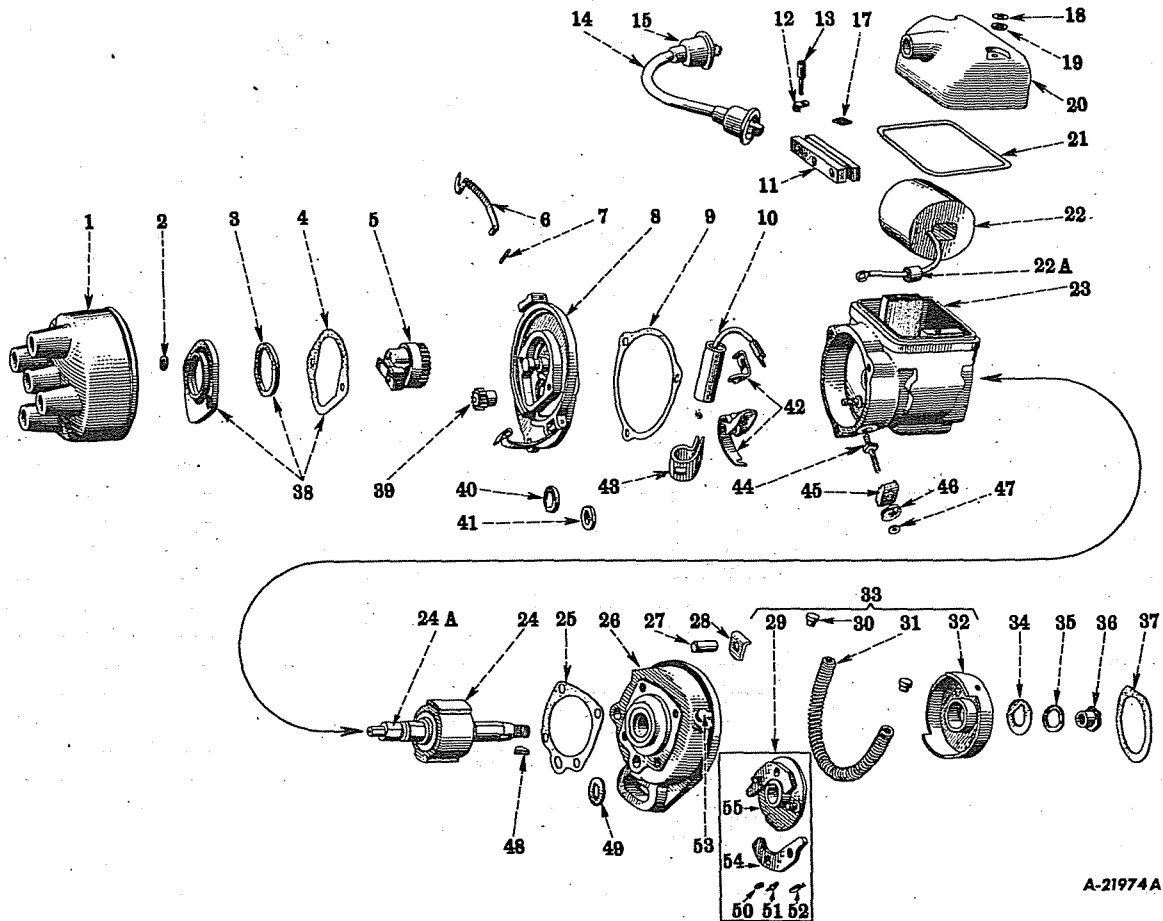
1	355 261 R91	PLUG, SPARK (CHAMPION C-15)	4
1	353 985 R91	PLUG, SPARK (AC-88-S COM)	4
1	353 992 R91	PLUG, SPARK (AUTO-LITE BT-10)	4

#### SPARK PLUGS—Severe Service

1	353 978 R91	PLUG, SPARK (CHAMPION No. H-17-A)	4
1	353 983 R91	PLUG, SPARK (AC-83-S COM)	4
1	353 990 R91	PLUG, SPARK (AUTO-LITE BT-4)	4

#### SPARK PLUGS—Extremely Severe Service

1	353 977 R91	PLUG, SPARK (CHAMPION No. H-16-A)	4
1	353 986 R91	PLUG, SPARK (AC-81-S COM)	4
1	353 989 R91	PLUG, SPARK (AUTO-LITE BT-3)	4
2	37 762 H	GASKET, SPARK PLUG	4
3	251 426 R1	BRACKET, SPARK PLUG CABLE	1
4	71 198 H	GROMMET, SPARK PLUG CABLE BRACKET	1
5	356 697 R91	PACKAGE, SERVICE, IGNITION CABLE (CONSISTS OF SPARK PLUG CABLE, ASSEMBLY WITH CABLE, 356 686 R91 AND SIX NIPPLES, 251 553 R1) (WILL WORK FOR 351 621 R91 AND 352 946 R91)	1
6	356 686 R91	CABLE, COIL TO DISTRIBUTOR	1
7	251 553 R1	NIPPLE, SPARK PLUG CABLE	4



A-21974 A

### MAGNETO, International Type J-4

Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
 Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.



# ELECTRICAL SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>MAGNETO, International Type J-4</b>				
	251 492 R91	MAGNETO, ASSEMBLY		1
	179 843	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/2"		1
	114 494	NUT, JAM, HEX., 3/8-24NF		1
	103 321	WASHER, LOCK, 3/8"		2
1	351 693 R91	CAP, DISTRIBUTOR		1
2	38 609 DA	WASHER, DISTRIBUTOR GEAR COVER		2
3	251 534 R1	FELT, DISTRIBUTOR GEAR COVER		1
4	251 532 R1	GASKET, DISTRIBUTOR GEAR COVER		1
5	351 692 R91	ROTOR, DISTRIBUTOR		1
6	51 666 D	SPRING, DISTRIBUTOR CAP		2
7	51 667 D	PIN, DISTRIBUTOR CAP SPRING		2
8	353 451 R91	BODY, DISTRIBUTOR, ASSEMBLY (WILL WORK FOR 351 694 R91) (COMPOSED OF -		1
	1 BODY	§ 251 527 R21	1 RETAINER	49 424 D
	1 FELT	49 423 D	3 SCREW	435 429
	1 GASKET	251 530 R1	2 SPRING	51 666 D.
	2 PIN	51 667 D	3 WASHER	120 217)
	435 429	SCREW, MACHINE, SLOTTED-RO-HD., CD-PLTD., No. 10-32NF x 9/16"		3
	120 217	WASHER, LOCK, CD-PLTD., No. 10		3
9	251 530 R1	GASKET, DISTRIBUTOR BODY		1
10	354 136 R92	CONDENSER, 353 903 R92, w/CLAMP, 353 905 R1 (WILL WORK FOR 251 539 R91)	MAGNETO 501 TO 81410	1
	131 954	SCREW, MACHINE, SLOTTED-FIL-HD., CD-PLTD., No. 8-32NC x 1/4"		1
	121 841	WASHER, LOCK, No. 8		1
10	353 903 R92	CONDENSER	MAGNETO 81411 UP	1
11	251 508 R91	CORE, COIL		1
12	251 512 R1	CLIP, COIL CORE		2
13	251 513 R1	SCREW, HOLD-DOWN, COIL CORE		2
	121 841	WASHER, LOCK, CD-PLTD., No. 8		2
14	356 686 R91	CABLE, COIL TO DISTRIBUTOR (WILL WORK FOR 49 125 D)		1
15	251 553 R1	NIPPLE, COIL TO DISTRIBUTOR CAP		2
17	251 552 R1	WEDGE, COIL		2
18	38 609 DA	WASHER, COIL COVER SCREW		2
19	251 503 R1	WASHER, COIL COVER SEAL		2
20	251 502 R11	COVER, COIL		1
	132 760	SCREW, MACHINE, SLOTTED-RO-HD., CD-PLTD., No. 8-32NC x 1/2"		2
§ - NOT SERVICED SEPARATELY				

Always give MAGNETO NUMBER when ordering Parts.



### ELECTRICAL SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>MAGNETO, International Type J-4 — Continued</b>				
21	251 507 R1	GASKET, COIL COVER		1
22	352 355 R91	COIL, w/TWO WEDGES, 251 552 R1 AND ONE SEALING TUBE, 251 565 R1 (WILL WORK FOR 251 563 R91)		1
22A	251 565 R1	TUBE, SEALING, PRIMARY LEADOUT		1
23	353 046 R91	FRAME, MAGNETO, w/CUP, 251 498 R1 (WILL WORK FOR 251 551 R91)		1
24	352 354 R91	ROTOR, w/FOUR SHIMS, 352 359 R1 AND KEY, 106 749 (WILL WORK FOR 251 522 R91)		1
24A	60 094 D	CAM, BREAKER		1
25	251 536 R1	GASKET, MOUNTING FLANGE		1
26	353 047 R92	FLANGE, MOUNTING, ASSEMBLY (WILL WORK FOR 251 535 R21) (COMPOSED OF - 1 CUP 251 498 R1 1 OILER 27 311 D 1 PIN 47 468 DA 4 SCREW 426 251 4 WASHER 115 547)		1
	113 990	SCREW, MACHINE, SLOTTED-FIL-HD., 1/4-20NC x 11/16"	MAGNETO 501 TO 37717	4
	426 251	SCREW, SLOTTED-FIL-HD., 1/4-20NC x 9/16"	MAGNETO 37718 UP	4
	114 616	WASHER, LOCK, EXTERNAL TOOTH, 1/4"	MAGNETO 501 TO 37717	4
	115 547	WASHER, LOCK, INTERNAL TOOTH, 1/4"	MAGNETO 37718 UP	4
27	47 468 DA	PIN, STOP, IMPULSE COUPLING		1
28	251 425 R1	CLIP, MAGNETO MOUNTING		1
29	352 358 R91	MEMBER, MAGNETO, ASSEMBLY (COMPOSED OF - 1 MEMBER 251 561 R11 2 PAWL 251 557 R1 2 RING 30 114 D 2 SPRING 51 303 D 2 WASHER 24 610 D)		1
30	251 555 R1	BUTTON, SPRING END		2
31	47 822 D	SPRING, MAGNETO COUPLING		1
32	251 558 R11	MEMBER, DRIVE		1
33	251 554 R91	ROTATING UNIT, IMPULSE COUPLING, ASSEMBLY (COMPOSED OF - 2 BUTTON 251 555 R1 1 MEMBER 251 558 R11 1 MEMBER 352 358 R91 1 SPRING 47 822 D)		1

Always give MAGNETO NUMBER when ordering Parts.





## ELECTRICAL SYSTEM

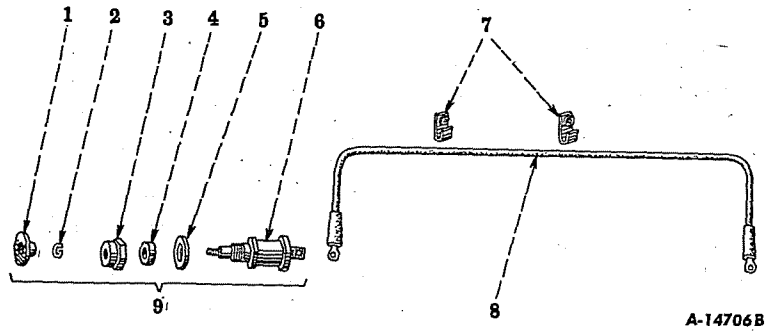
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>MAGNETO, International Type J-4 — Continued</b>				
34	24 603 D	WASHER, LOCK, MAGNETO MEMBER		1
35	251 591 R1	WASHER, LOCK, IMPULSE COUPLING, 1/2"		1
36	47 470 D	NUT, IMPULSE COUPLING		1
37	46 168 DB	GASKET, MAGNETO		1
38	251 531 R11	COVER, DISTRIBUTOR GEAR, w/GASKET, 251 532 R1 AND FELT, 251 534 R1		1
	132 760	SCREW, SLOTTED-RD-HD., CD-PLTD., No. 8-32NC x 1/2"		2
39	251 526 R1	PINION, ROTOR		1
40	49 424 D	RETAINER, FELT, DISTRIBUTOR BODY (WILL WORK FOR 251 529 R1)		1
41	49 423 D	FELT, DISTRIBUTOR BODY		1
42	353 172 R91	PACKAGE, BREAKER ARM AND STATIONARY POINT		1
	436 692	SCREW, MACHINE, SLOTTED-PAN-HD., CD-PLTD., No. 8-32NC x 5/16"		1
43	353 905 R1	CLAMP, CONDENSER	MAGNETO 81411 UP	1
	131 958	SCREW, MACHINE, SLOTTED-FIL-HD., CD-PLTD., No. 8-32NC x 5/16"		1
	121 841	WASHER, LOCK, No. 8		1
44	353 723 R91	SCREW, TERMINAL, 353 907 R1, w/INSULATOR, 353 906 R1 (WILL WORK FOR 251 571 R11)	MAGNETO 501 TO 139747	1
44	353 907 R1	SCREW, TERMINAL	MAGNETO 139748 UP	1
	120 622	NUT, HEX., CD-PLTD., No. 8-32NC		3
	121 841	WASHER, LOCK, CD-PLTD., No. 8		3
45	353 906 R1	INSULATOR, SPRING ANCHOR TERMINAL	MAGNETO 139748 UP	1
46	251 538 R1	WASHER, TERMINAL INSULATOR		1
47	21 394 D	WASHER, STATIONARY POINT SUPPORT AND TERMINAL		2
48	106 749	KEY, WOODRUFF No. 3, 1/8 x 1/2"		1
49	24 523 D	WASHER, MAGNETO BOLT (WILL WORK FOR 62 493 D)		1
50	24 610 D	WASHER, PAWL PIN		2
51	30 114 D	RING, SNAP, PAWL PIN		2
52	51 303 D	SPRING, PAWL		2
53	27 311 D	OILER, BEARING		1
54	251 557 R1	PAWL		2
55	251 561 R11	MEMBER, MAGNETO		1
	251 572 R1	CLIP, BREAKER SPRING	MAGNETO 501 TO 139747	1
	251 498 R1	CUP, BEARING SEAL		1
	21 372 D	GREASE, MAGNETO, TUBE OF (FURNISHED WHEN ORDERED)		X
	352 359 R1	SHIM, ROTOR SHAFT		4

X - AS REQUIRED

Always give MAGNETO NUMBER when ordering Parts.



## ELECTRICAL SYSTEM

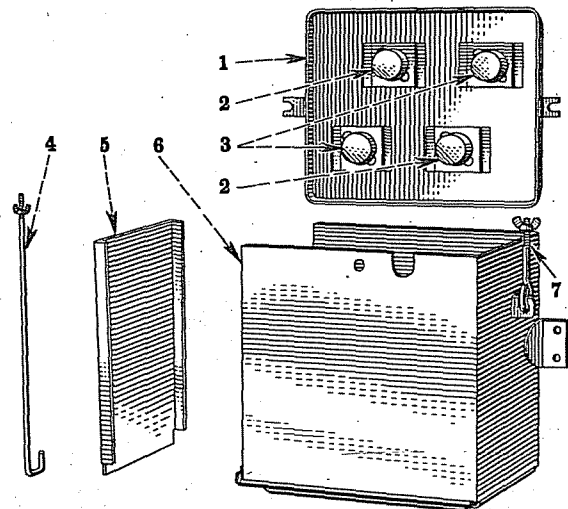


Reference numbers only are shown in illustration. Use I H part numbers in ordering.

### MAGNETO IGNITION SWITCH AND CABLE

1	8 732 D	KNOB, SWITCH	1
2	120 217	WASHER, LOCK, CD-PLTD., No. 10	1
3	56 517 D	NUT, MOUNTING, SWITCH	1
	138 553	WASHER, LOCK, INTERNAL TOOTH, CD-PLTD., 9/16"	1
4	56 519 D	SEAL, DUST, SWITCH PLUNGER	1
5	59 109 D	SPACER, MAGNETO IGNITION SWITCH	1
6		SWITCH, MAGNETO IGNITION (ORDER 54 207 DB)	1
7	352 107 R91	CLIP, MAGNETO GROUNDING SWITCH CABLE	2
	144 531	SCREW, SLOTTED, TRUSS-HD., CD-PLTD., 1/4-20NC x 1/2"	1
	103 319	WASHER, LOCK, 1/4"	1
8	58 189 D	CABLE, SWITCH	1
	132 100	SCREW, MACHINE, SLOTTED-FIL-HD., CD-PLTD., No. 10-32NF x 5/16"	1
	131 183	WASHER, LOCK, CD-PLTD., No. 10	1
9	54 207 DB	SWITCH, IGNITION, ASSEMBLY	1
	122 159	SCREW, MACHINE, SLOTTED-RO-HD., CD-PLTD., No. 10	1
	121 841	WASHER, LOCK, CD-PLTD., No. 8	1

## ELECTRICAL SYSTEM

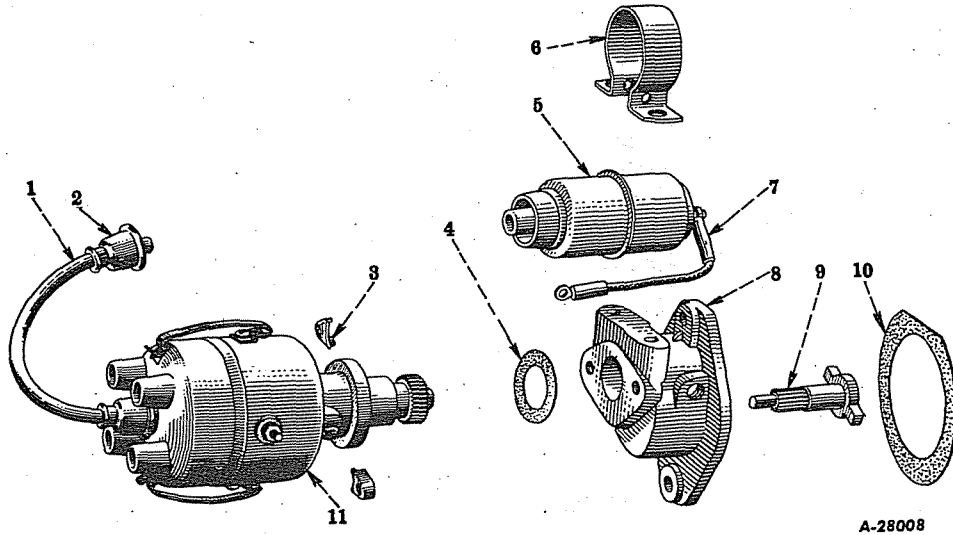


A-14723

Reference numbers only are shown in illustration. Use I H part numbers in ordering.

### BATTERY BOX (Special)

1	351 336 R11	COVER, BATTERY BOX, ASSEMBLY (COMPOSED OF -	1
		1 COVER § 351 336 R1	
		2 COVER § 351 337 R1	
		4 RETAINER § 50 942 D	
		2 RUBBER 51 690 D	
		2 RUBBER 65 054 DA)	
2	65 054 DA	RUBBER, BATTERY HOLD-DOWN, LONG	2
3	51 690 D	RUBBER, BATTERY HOLD-DOWN, SHORT	2
4	351 339 R1	SCREW, BATTERY BOX, FRONT	1
	103 127	NUT, WING, 1/4-20NC	1
	Q 391	WASHER, PLAIN, 9/32" I.D. x 5/8" O.D. x No. 18 GA.	1
5	351 334 R1	COVER, FRONT, BATTERY BOX	1
6	351 330 R11	BODY, BATTERY BOX	1
	179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4"	2
	103 321	WASHER, LOCK, 3/8"	2
7	351 340 R1	SCREW, BATTERY BOX, REAR	1
	103 127	NUT, WING, 1/4-20NC	1
	Q 391	WASHER, PLAIN, 9/32" I.D. x 5/8" O.D. x No. 18 GA.	1
§ - NOT SERVICED SEPARATELY			



A-28008

Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
 Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.

### BATTERY IGNITION UNIT (Special)

	353 871 R91	UNIT, BATTERY IGNITION (LESS REFERENCE NO. 10)	1
1	356 686 R91	CABLE, SECONDARY, COIL TO DISTRIBUTOR (WILL WORK FOR 49 125 D)	1
2	251 553 R1	NIPPLES	2
3	353 937 R1	CLAMP, DISTRIBUTOR	2
	180 078	SCREW, CAP, HEX-HD., CD-PLTD., 5/16-18NC x 7/8"	2
	120 214	WASHER, LOCK, CD-PLTD., 5/16"	2
4	353 936 R2	GASKET, DISTRIBUTOR	1
5	353 874 R91	COIL, IGNITION (6 VOLT)	1
	120 614	NUT, HEX., CD-PLTD., No. 10-32NF	2
	120 217	WASHER, LOCK, CD-PLTD., No. 10	2

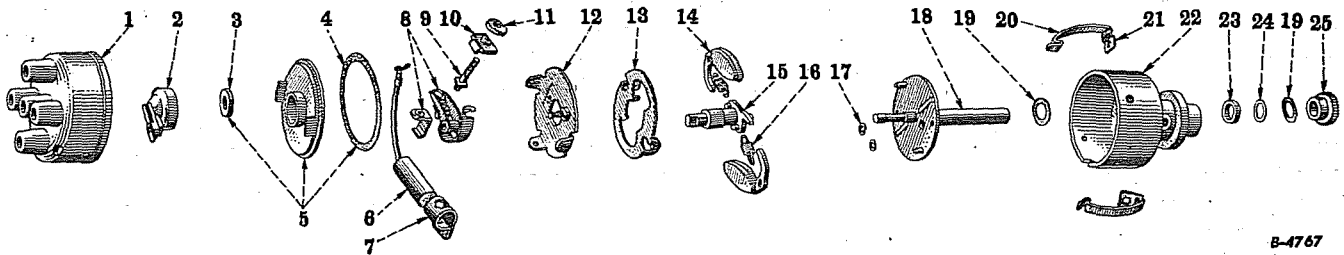


### ELECTRICAL SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>BATTERY IGNITION UNIT (Special)—Continued</b>				
6	353 889 R1	CLAMP, COIL		1
	220 070	NUT, HEX., CD-PLTD., 5/16-18NC		2
	120 611	NUT, SQ., CD-PLTD., No. 10-32NF		1
	180 075	SCREW, CAP, HEX-HD., CU-PLTD., 5/16-18NC x 5/8"		2
	132 926	SCREW, MACHINE, SLOTTED-RD-HD., CD-PLTD., No. 10-32NF x 1-1/4"		1
	120 214	WASHER, LOCK, CD-PLTD., 5/16"		2
	120 217	WASHER, LOCK, CD-PLTD., No. 10		1
	120 393	WASHER, PLAIN, CD-PLTD., 5/16"		2
7	353 942 R11	CABLE, PRIMARY, CDIL TO DISTRIBUTOR		1
8	353 933 R11	HOUSING, DISTRIBUTOR DRIVE		1
	103 883	PLUG, PIPE, SLOTTED-HOLS., 1/8"		1
	179 840	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/8"		1
	103 321	WASHER, LOCK, 3/8"		1
9	353 934 R11	SHAFT, DISTRIBUTOR DRIVE		1
10	46 168 DB	GASKET, DISTRIBUTOR DRIVE HOUSING		1
11	353 893 R91	DISTRIBUTOR, ASSEMBLY		1
	353 940 R1	BRACKET, IGNITION COIL		1
	180 075	SCREW, CAP, HEX-HD., CD-PLTD., 5/16-18NC x 5/8"		2
	120 214	WASHER, LOCK, CD-PLTD., 5/16"		2
	353 943 R91	PACKAGE, BATTERY IGNITION (TRACTORS EQUIPPED WITH MAGNETO, ELECTRIC STARTING AND/OR LIGHTING)		1
		(CONSISTS OF -		
		1 CABLE	\$ 59 316 D	
		1 GASKET	46 168 DB	
		4 NIPPLE	251 553 R1	
		1 NUT	103 024	
		1 SCREW	180 123	
		1 STUD	353 946 R1	
		1 SWITCH	62 801 DA	
		1 UNIT, BATTERY IGNITION	353 871 R91	
		1 WASHER	120 382	
		1 WASHER	103 319)	

§ - NOT SERVICED SEPARATELY

## ELECTRICAL SYSTEM



B-4767

Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
 Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.

### BATTERY IGNITION DISTRIBUTOR (Special)

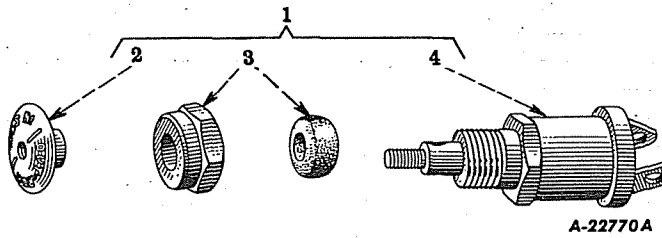
	353 893 R91	DISTRIBUTOR, ASSEMBLY	1
1	351 693 R91	CAP, DISTRIBUTOR	1
2	353 896 R91	ROTOR, DISTRIBUTOR	1
3	353 901 R2	SEAL, FELT, BREAKER COVER	1
4	352 284 R2	GASKET, BREAKER COVER	1
5	353 900 R11	COVER, BREAKER, w/SEAL, 353 901 R2 AND GASKET, 352 284 R2	1
6	353 903 R2	CONDENSER	1
7	353 905 R1	CLAMP, CONDENSER	1
	131 949	SCREW, MACHINE, SLOTTED-FIL-HD., CD-PLTD., No. 8-32NC x 3/16"	1
	121 841	WASHER, LOCK, CD-PLTD., No. 8	1
8	353 172 R91	PACKAGE, BREAKER ARM AND STATIONARY POINT	1
	436 690	SCREW, SLOTTED-PAN-HD., CD-PLTD., No. 8-32NC x 3/16"	1
9	353 907 R1	SCREW, TERMINAL	1
	120 622	NUT, HEX., CD-PLTD., No. 8-32NC	3
	121 841	WASHER, LOCK, CD-PLTD., No. 8	3



## ELECTRICAL SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>BATTERY IGNITION DISTRIBUTOR (Special)—Continued</b>				
10	353 906 R1	INSULATOR, SPRING ANCHOR TERMINAL		1
11	251 538 R1	WASHER, INSULATING, TERMINAL		1
12	352 277 R11	PLATE, BREAKER		1
	121 832	SCREW, MACHINE, SLOTTED-RO-HD., CD-PLTD., No. 8-32NC x 3/8"		1
	121 841	WASHER, LOCK, CD-PLTD., No. 8		1
13	352 301 R1	GUARD, GOVERNOR WEIGHT		1
	131 949	SCREW, MACHINE, SLOTTED-FIL-HD., CD-PLTD., No. 8-32NC x 3/16"		2
	121 841	WASHER, LOCK, CD-PLTD., No. 8		2
14	353 915 R91	ARM, WEIGHT		2
15	355 724 R91	CAM, w/FELT, 355 460 R1 (WILL WORK FOR 353 908 R91)		1
16	353 919 R1	SPRING, GOVERNOR		2
17	352 293 R1	SPACER, WEIGHT ARM		4
18	353 926 R91	SHAFT, DISTRIBUTOR		1
19	352 298 R1	WASHER, THRUST, DISTRIBUTOR		2
20	353 894 R1	SPRING, DISTRIBUTOR CAP		2
21	353 895 R1	SUPPORT, DISTRIBUTOR CAP SPRING		2
	121 832	SCREW, MACHINE, SLOTTED-RO-HD., CD-PLTD., No. 8-32NC x 3/8"		2
	121 841	WASHER, LOCK, CD-PLTD., No. 8		2
22	353 898 R11	HOUSING, DISTRIBUTOR, w/OIL SEAL, 252 739 R1, RETAINER, 353 899 R1 AND PLUG, 103 883.		1
	103 883	PLUG, PIPE, SLOTTED, 1/8"		1
23	353 899 R1	RETAINER, DISTRIBUTOR SHAFT OIL SEAL		1
24	252 739 R1	OIL SEAL, DISTRIBUTOR SHAFT		1
25	353 902 R1	GEAR, DISTRIBUTOR		1
	354 552 R1	PIN, DISTRIBUTOR GEAR (STRAIGHT PIN, 1/8 x 15/16" SQ. END)		1
	352 302 R1	FELT, CAM OIL HOLE (USED ON 353 908 R91)		1
	21 394 D	WASHER, STATIONARY POINT AND TERMINAL		3
	355 460 R1	FELT, CAM OIL HOLE (USED ON 355 724 R91)		1

## ELECTRICAL SYSTEM



Reference numbers only are shown in illustration. Use I H part numbers in ordering.

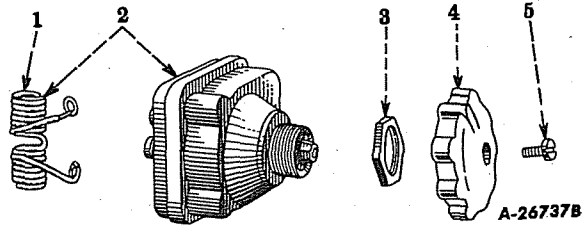
### BATTERY IGNITION SWITCH (Special)

1	62 801 DC	SWITCH, BATTERY IGNITION, ASSEMBLY	1
	64 022 H	SCREW, SLOTTED-SPECIAL-HD., CD-PLTD., No. 8-32NC x 5/16"	2
	121 841	WASHER, LOCK, CD-PLTD., No. 8	2
2	8 732 D	KNOB, SWITCH	1
	120 217	WASHER, LOCK, CD-PLTD., No. 10	1
3	56 517 DX	NUT, MOUNTING, SWITCH, W/SEAL	1
	138 553	WASHER, LOCK, INTERNAL TOOTH, CD-PLTD., 9/16"	1
4		SWITCH, MAGNETO IGNITION (ORDER 62 801 DC)	1
	59 109 D	SPACER, IGNITION SWITCH	1





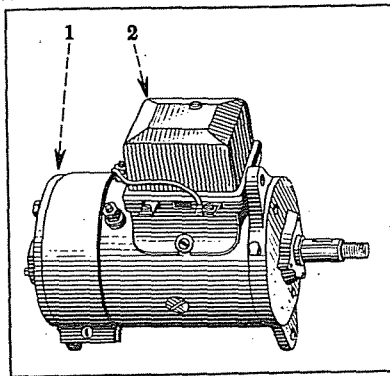
## ELECTRICAL SYSTEM



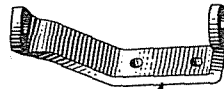
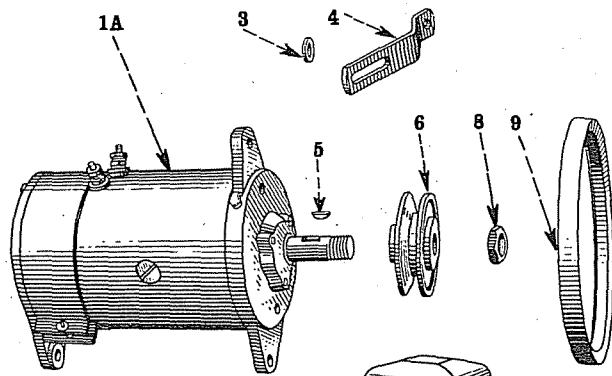
Reference numbers only are shown in illustration. Use I H part numbers in ordering.

### LIGHTING SWITCH (Delco-Remy) (Special)

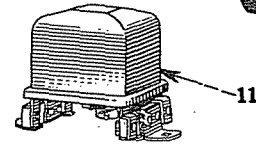
1	814545	COIL, RESISTANCE, LIGHTING SWITCH DIMMER		1
2	1994038	SWITCH, LIGHTING, w/COIL, 814545 (VOLTAGE REGULATION)	115403 UP	1
	141706	WASHER, LOCK, INTERNAL TOOTH, 11/16"		1
3	1882012	NUT, MOUNTING, LIGHTING SWITCH		1
4	1882013	KNOB, LIGHTING SWITCH		1
5	1864099	SCREW, MOUNTING, LIGHTING SWITCH KNOB		1
	121841	WASHER, LOCK, CD-PLTD., No. 8		1
	1878070	COIL, RESISTANCE, LIGHTING SWITCH GENERATOR FIELD (TRACTORS WITH RELAY)	501 TO 115402	1
	1994019	SWITCH, LIGHTING, w/COILS, 814545 AND 1878070 (TRACTORS WITH RELAY)	501 TO 115402	1
	141706	WASHER, LOCK, INTERNAL TOOTH, 11/16"		1



501 to 115402



10



11



A-14722A

Reference numbers only are shown in illustration.  
Use I H part numbers in ordering.

### GENERATOR (Delco-Remy) AND CONNECTIONS

1	45 634 D	1101355	GENERATOR, w/RELAY, 1116766, ASSEMBLY (WITHOUT PULLEY) (FOR SERVICE PARTS SEE "GENERATOR") (ORDER 356 936 R91)	501 to 115402	1
	103 025		NUT, HEX., 5/16-24NF		1
	102 647		NUT, CASTELLATED, HEX., 1/2-20NF		1
	103 374		PIN, COTTER, 3/32 x 1"		1
	181 340		SCREW, CAP, HEX-HD., 5/16-24NF x 1-1/8"		2
	Q 1 520		WASHER, PLAIN, 1/2"		1
	103 320		WASHER, LOCK, 5/16"		2
1	356 936 R91		GENERATOR, ASSEMBLY (WILL WORK FOR 45 634 D) (COMPOSED OF -	501 to 115402	1
			1 CABLE 356 938 R91		
			1 CABLE 356 939 R91		
			1 GENERATOR 356 937 R91		
			1 RELAY 46 412 D		
			2 SCREW 132 900		
			2 WASHER 120 391		
			2 WASHER 138 479)		
1	356 937 R91	1101423	GENERATOR, w/o PULLEY	501 to 115402	1
1A	354 237 R91	1100501	GENERATOR, w/o PULLEY, ASSEMBLY (FOR SERVICE PARTS SEE "GENERATOR"	115403 UP	1
	103 025		NUT, HEX., 5/16-24NF		2
	181 340		SCREW, CAP, HEX-HD., 5/16-24NF x 1-1/8"		2
	103 320		WASHER, LOCK, 5/16"		2
		804000	WASHER, LOCK, 23/32"		1
2		1116766	RELAY, GENERATOR	501 to 115402	1
	132 900	132900	SCREW, SLOTTED-RD-HD., CD-PLTD., No. 10-32NF x 3/8"		2
	138 479	138479	WASHER, LOCK, EXTERNAL TOOTH, CD-PLTD., No. 10		2
	120 391	120391	WASHER, CD-PLTD., 7/32" I.D. x 1/2" O.D. x No. 18 ea.		2

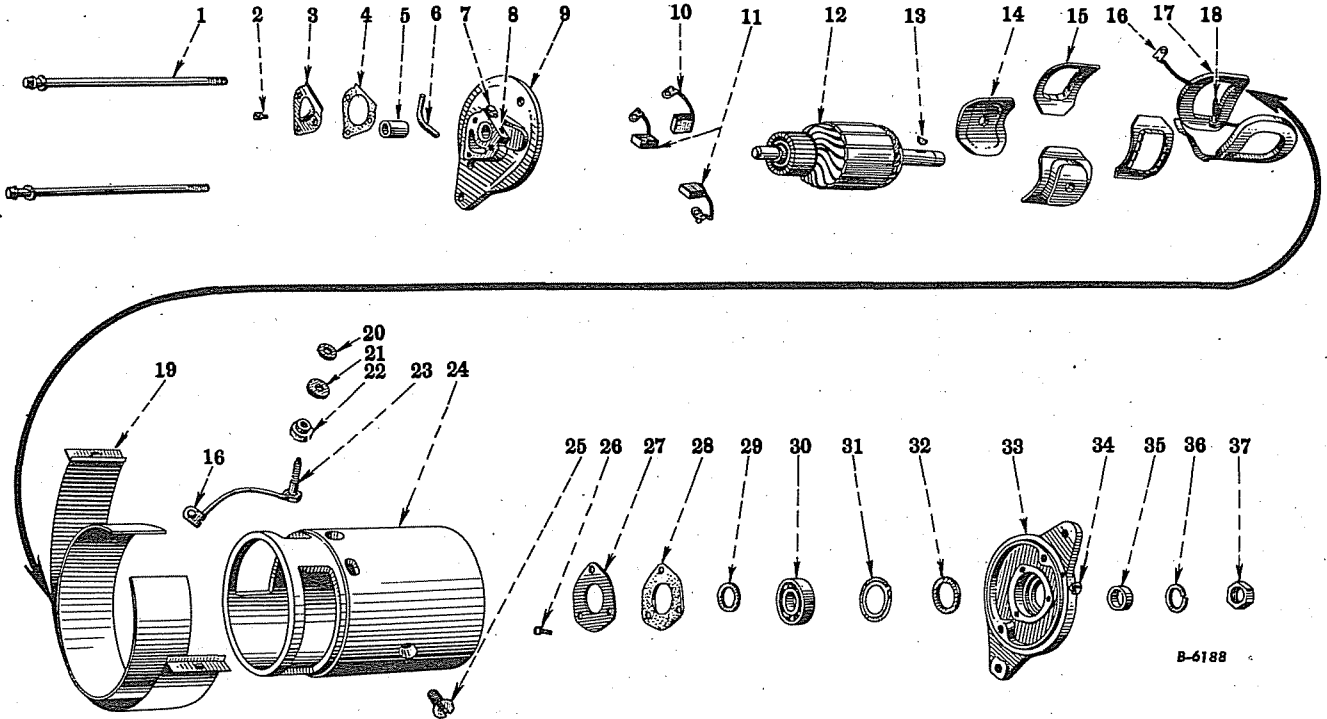


## ELECTRICAL SYSTEM

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	NO. REQ'D
<b>GENERATOR (Delco-Remy) AND CONNECTIONS —Continued</b>				
3	44 102 H		SPACER, GENERATOR BRACE	1
4	351 319 RI		BRACE, GENERATOR	1
	179 816		SCREW, CAP, HEX-HD., 5/16-18NC x 3/4"	2
	103 320		WASHER, LOCK, 5/16"	1
	103 340		WASHER, PLAIN, 5/16"	1
5	124 545	124545	KEY, WOODRUFF, No. 5, 1/8 x 5/8" (SAME AS 7 699 TM)	1
6	351 320 RI		PULLEY, GENERATOR	1
8		1914308	NUT, ARMATURE SHAFT	115403 UP 1
9	351 321 RI		BELT, GENERATOR	1
10	351 318 RI		BRACKET, GENERATOR	1
	179 840		SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/8"	2
	103 321		WASHER, LOCK, 3/8"	2
11	354 234 R91	1118308	REGULATOR, VOLTAGE (INCLUDES COVER, 356 715 RI AND GASKET, 356 716 RI	115403 UP 1
	220 064		NUT, HEX., 1/4-20NC	2
	179 792		SCREW, CAP, HEX-HD., 1/4 x 9/16"	2
	103 319		WASHER, LOCK, 1/4"	2
12	354 247 RI		BRACKET, MOUNTING, VOLTAGE REGULATOR	115403 UP 1
	356 938 R91	1872924	CABLE, GENERATOR "A" TERMINAL TO GROUND (USED WITH GENERATOR, 356 937 R91)	1
	356 939 R91	1877569	CABLE, GENERATOR "F" TERMINAL TO RELAY "F" TERMINAL (USED WITH GENERATOR 356 937 R91)	1
	356 715 RI	1909034	COVER, VOLTAGE REGULATOR	1
	356 716 RI	1909035	GASKET, VOLTAGE REGULATOR	1



## ELECTRICAL SYSTEM



B-6188

Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
 Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	No. REQ'D	
					A	B
<b>GENERATOR (Delco-Remy)</b>						
KEY TO LETTERS IN CAPTION -						
A - 354 237 R91 GENERATOR						
B - 45 634 D GENERATOR (FOR TD-14A CRAWLER TRACTOR (LIGHTING ONLY))						
	354 237 R91	1100501	GENERATOR, COMPLETE		1	1
	45 634 D	1101355	GENERATOR, COMPLETE			1
1		815018	BOLT, THRU		2	
1		815018	BOLT, THRU			2
		120638	WASHER, LOCK, CD-PLTD., 5/16"		2	2
2		1886496	SCREW, COMMUTATOR END COVER PLATE		3	3
		106496	WASHER, LOCK, No. 8		3	
		1904376	WASHER, LOCK			3
3		820524	PLATE, COVER, COMMUTATOR END FRAME		1	1
4		817220	GASKET, COMMUTATOR END FRAME COVER PLATE		1	1
5		812823	BUSHING, COMMUTATOR END		1	1
6		804076	WICK, OIL, COMMUTATOR END		1	1
7		1913564	OILER, COMMUTATOR END		1	
		1880635	OILER, COMMUTATOR END			1
8		816315	PLUG, OIL WICK, COMMUTATOR END		1	1

Always give GENERATOR NUMBER when ordering Parts.



## ELECTRICAL SYSTEM

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	No. REQ'D	
				A	B
<b>GENERATOR (Delco-Remy)—Continued</b>					
9		817216	FRAME, COMMUTATOR END, COMPLETE		1
9		1913564	FRAME, COMMUTATOR END, COMPLETE	1	
			(CONSISTS OF -		
			1 BUSHING 812823		
			1 PLUG 816315		
			1 WICK 804076)		
10		1880225	BRUSH, THIRD		1
10		1850768	BRUSH, THIRD	1	
		132688	SCREW, SLOTTED, RD-HD., CD-PLTD., No. 6-32NC x 1/4"		
		141540	SCREW, SLOTTED, RD-HD., No. 6-32NC x 3/16"	1	
		1904377	WASHER, LOCK, BRUSH LEAD ATTACHING SCREW	1	1
11		1836664	BRUSH, MAIN		2
11		1906923	BRUSH, MAIN	2	
		132688	SCREW, SLOTTED, RD-HD., CD-PLTD., No. 6-32NC x 1/4"		
		141540	SCREW, SLOTTED, RD-HD., No. 6-32NC x 3/16"	2	
		1904377	WASHER, LOCK, BRUSH LEAD ATTACHING SCREW	2	2
12		1913560	ARMATURE	1	
12		1873054	ARMATURE		1
13		124545	KEY, WOODRUFF, No. 5, 1/8 x 5/8" (DRIVE END)	1	1
14		1914618	SHOE, POLE	2	
14		816331	SHOE, POLE		2
		1843646	SCREW, POLE SHOE	2	2
15		1914491	INSULATOR, FIELD COIL	2	
16		200182	TERMINAL, TYPE "K"	2	2
17		1902102	COIL SET, FIELD		1
17		1913554	COIL SET, FIELD	1	
18		1858749	STUD, TERMINAL		1
18		1858751	STUD, TERMINAL	1	
		121743	NUT, HEX., CD-PLTD., No. 12-24NC	2	2
		1904661	WASHER, LOCK, TERMINAL STUD	2	2
19		1872638	BAND, COVER	1	1
		132930	SCREW, SLOTTED, RD-HD., CD-PLTD., No. 10-32NF x 1-1/2"	1	1
		120614	NUT, HEX., CD-PLTD., No. 10-32NF	1	1
20		1881409	WASHER, TERMINAL STUD	2	2

Always give GENERATOR NUMBER when ordering Parts.

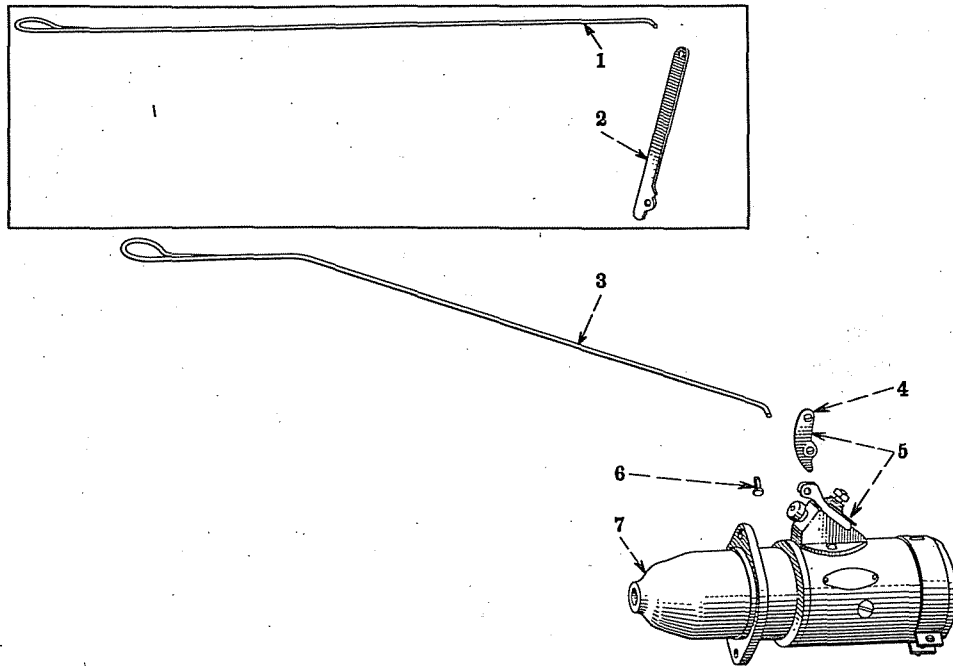


### ELECTRICAL SYSTEM

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	No. REQ'D	
				A	B
<b>GENERATOR (Delco-Remy)—Continued</b>					
21		1858753	WASHER, INSULATING, TERMINAL STUD	2	2
22		1885090	BUSHING, INSULATING, TERMINAL STUD	2	
23		1858754	STUD AND LEAD, TERMINAL	1	1
		121743	NUT, HEX., CD-PLTD., No. 12-24NC	2	2
		1904661	WASHER, LOCK, TERMINAL STUD	2	2
24			FRAME (NOT SERVICED SEPARATELY)	1	1
25		1843646	FOLLOWS REFERENCE No. 14		
26		1904370	SCREW, RETAINER PLATE	3	3
		1880781	WASHER, LOCK	3	3
27		1911263	PLATE, BALL BEARING RETAINER	1	1
28		1912008	GASKET, BALL BEARING RETAINER PLATE	1	1
29		809945	WASHER, SPACE, DRIVE END	1	1
30		954378	BEARING, BALL DRIVE END	1	1
31		819104	RETAINER, DRIVE END FELT WASHER	1	1
32		809961	WASHER, FELT, DRIVE END	1	1
33		1873830	FRAME, DRIVE END, w/OILER, 1880641	1	1
34		1880641	OILER, DRIVE END BEARING	1	1
35		817224	SPACER, PULLEY	1	
36		804000	WASHER, LOCK, DRIVE END SHAFT NUT	1	1
37		1914308	NUT, DRIVE END SHAFT	1	1
		1850759	HOLDER, BRUSH	3	
		809642	HOLDER, BRUSH		3
		1913737	PLATE, BRUSH, MAIN	1	
		809698	PLATE, BRUSH, THIRD	1	1
		1116766	RELAY, GENERATOR		1
		1850760	SPRING, BRUSH, MAIN (R.H.)	1	
		809658	SPRING, BRUSH, MAIN (R.H.)		1
		1850760	SPRING, BRUSH, MAIN (L.H.)	1	
		809644	SPRING, BRUSH, MAIN (L.H.)		1
		1850767	SPRING, BRUSH, THIRD	1	
		809644	SPRING, BRUSH, THIRD		1

Always give GENERATOR NUMBER when ordering Parts.

## ELECTRICAL SYSTEM

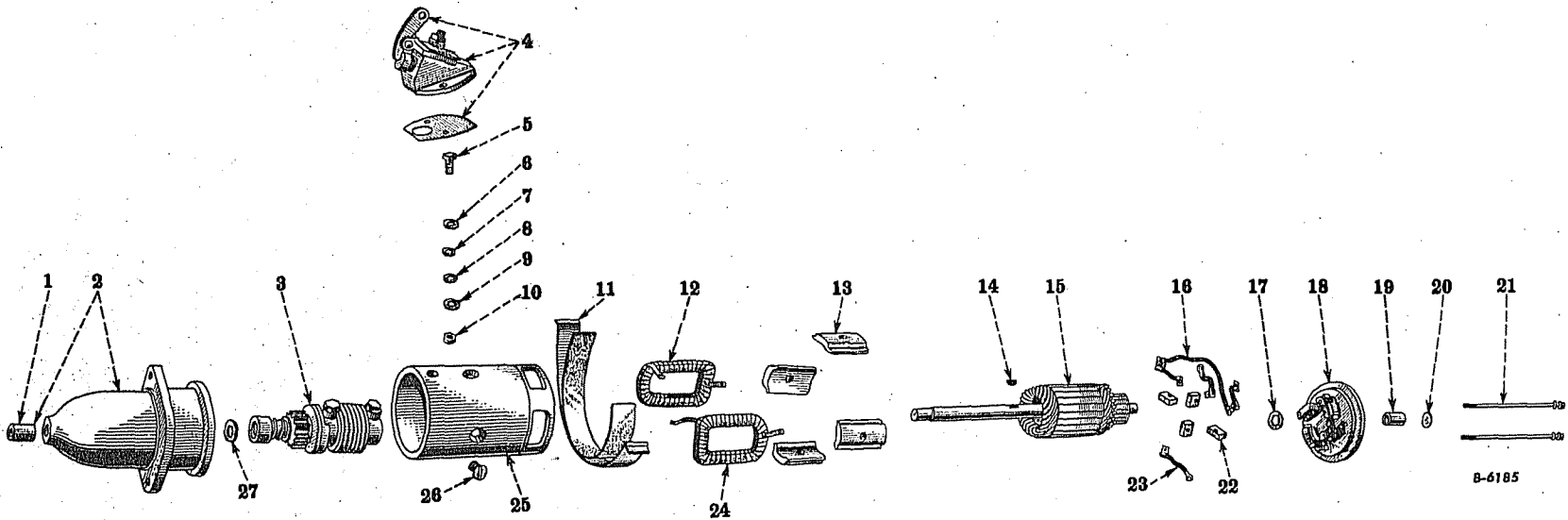


A-26720

Reference numbers only are shown in illustration. Use I H part numbers in ordering.

### CRANKING MOTOR, LEVER AND PULL ROD (Special)

1	351 348 R1 103 361		ROD, PULL, STARTING SWITCH PIN, COTTER, 1/16 x 1/2"	501 TO	1 1
2	351 347 R2		LEVER, STARTING SWITCH	501 TO	1
3	356 196 R1 137 130		ROD, PULL, STARTING SWITCH PIN, COTTER, 1/16 x 7/16"	UP	1 1
4		1919434	LEVER, STARTING SWITCH	UP	1
5		1919576	SWITCH, CRANKING MOTOR, w/LEVER, 1919434, ASSEMBLY		1
	142 210	142210	SCREW, SLOTTED-RD-HD., BLUED, No. 10-32NF x 5/16"		2
	106 497	106497	WASHER, LOCK, No. 10		2
6		1880254	PIN, SWITCH LEVER		1
	137 133	137133	PIN, COTTER, CO-PLTD., 1/16 x 7/16"		1
7	356 195 R91	1109611	MOTOR, CRANKING, w/SWITCH, 1919576, ASSEMBLY (DELCO-REMY 1109611) (WILL WORK FOR 351 346 R91) (FOR SERVICE PARTS SEE "CRANKING MOTOR")		1
	179 839		SCREW, CAP, HEX-HD., 3/8-16NC x 1"		2
	103 321		WASHER, LOCK, 3/8"		2



CRANKING MOTOR (Delco-Remy)

Reference numbers only are shown in illustration. Use IH and/or Delco-Remy part numbers in ordering.  
 Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.







### ELECTRICAL SYSTEM

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	No. REQ'D	
				A	B
<b>CRANKING MOTOR (Delco-Remy)</b>					
KEY TO LETTERS IN CAPTION -					
A - 351 346 R91 CRANKING MOTOR (501 TO 128798)					
B - 356 195 R91 CRANKING MOTOR (128799 UP)					
	351 346 R91	1109603	MOTOR, CRANKING	1	
	356 195 R91	1109611	MOTOR, CRANKING		1
1		810620	BUSHING, DRIVE HOUSING	1	1
2		1910251	HOUSING, DRIVE, w/BUSHING, 136 984 H	1	1
3		1858522	DRIVE, MOTOR	1	1
			(COMPOSED OF -		
			1 GEAR AND SHAFT 1853012		
			1 HEAD 1848530		
			1 SCREW 1848180		
			1 SCREW 1848531		
			1 SPRING 1848546		
			2 WASHERS 805057)		
4		1919576	SWITCH, STARTING, ASSEMBLY	1	1
5		1910299	STUD, TERMINAL	1	1
6		1884727	WASHER, INSULATING, TERMINAL STUD	1	1
7		1881866	WASHER, INSULATING, TERMINAL STUD	2	2
8		1881867	WASHER, INSULATING, TERMINAL STUD	1	1
9		1905897	WASHER, PLAIN, TERMINAL STUD	2	2
10		124824	NUT, TERMINAL STUD	1	1
11		1887889	BAND, COVER	1	1
		103088	NUT, HEX., No. 10-32NF	1	1
		132926	SCREW, SLOTTED, RD-HD., CD-PLTD., No. 10-32NF x 1-1/4"	1	1
12		1911472	COIL, FIELD (L.H.)		1
12		1910252	COIL, FIELD (L.H.)	1	
13		1881870	SHOE, POLE	4	4
		1881869	SCREW, POLE SHOE	4	4
14		124546	KEY, WOODRUFF, No. 6, 5/32 x 5/8"	1	1
15		1910249	ARMATURE	1	1
16		1909251	LEAD, BRUSH TO FIELD COIL	1	1
		132688	SCREW, SLOTTED, RD-HD., CD-PLTD., No. 6-32NC x 1/4"	2	2
		106495	WASHER, LOCK, No. 6	2	2
17		1838568	WASHER, SPACE, COMMUTATOR END	1	1

Always give CRANKING MOTOR NUMBER when ordering Parts.

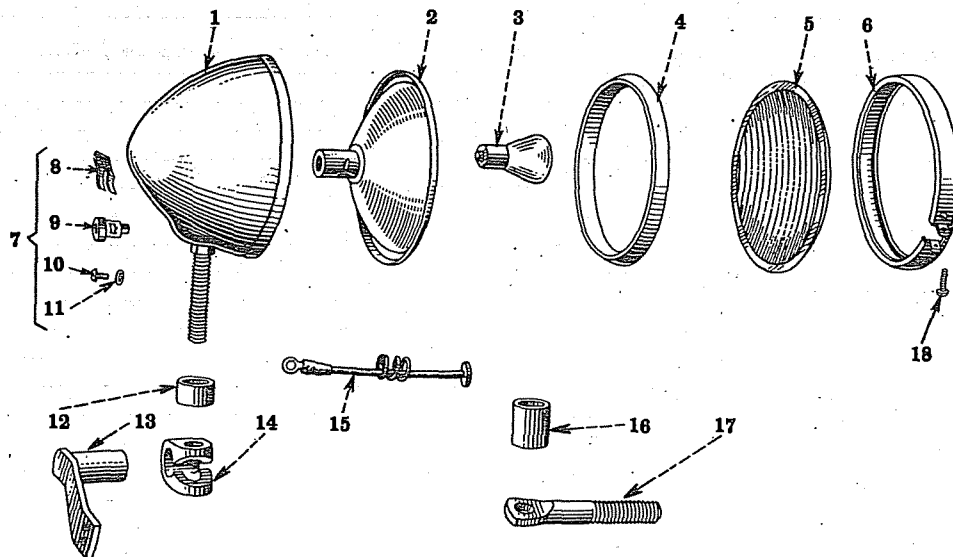


### ELECTRICAL SYSTEM

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	No. REQ'D	
				A	B
<b>CRANKING MOTOR (Delco-Remy)—Continued</b>					
18		1910253	FRAME, END, COMMUTATOR	1	1
19		1839345	BUSHING, COMMUTATOR END FRAME	1	1
20		1865182	PLUG, COMMUTATOR END FRAME	1	1
21		1910355	BOLT, THRU	2	2
		131183	WASHER, LOCK, CD-PLTD., No. 10	2	2
22		1881838	BRUSH	4	4
		115903	SCREW, SLOTTED, RD-HD., BLUED, No. 6-32NC x 1/2"	4	4
		106495	WASHER, LOCK, No. 6	4	4
23		1881839	LEAD, GROUND, BRUSH	2	2
		122159	SCREW, SLOTTED, RD-HD., CD-PLTD., No. 8-32NC x 1/4"	2	2
		106496	WASHER, LOCK, No. 8	2	2
24		1911471	COIL, FIELD (R.H.)		1
24		1910246	COIL, FIELD (R.H.)	1	
25			FRAME (NOT SERVICED SEPARATELY)		
26		1881869	SCREW, POLE SHOE	4	4
27		1853917	WASHER, SPACE, DRIVE END	1	1
		1853012	GEAR AND SHAFT, MOTOR DRIVE	1	1
		1848530	HEAD, MOTOR DRIVE	1	1
		810226	HOLDER, BRUSH	4	4
		817313	PIN, BRUSH HOLDER HINGE	2	2
		812016	PIN, BRUSH HOLDER HINGE, w/INSULATION	2	2
		1881841	PIN, BRUSH HOLDER STOP	2	2
		812015	PIN, BRUSH HOLDER STOP, w/INSULATION	2	2
		809062	PIN, DOWEL, COMMUTATOR END	1	1
		809593	PIN, DOWEL, DRIVE END	1	1
		1848180	SCREW, MOTOR DRIVE SPRING (AT HEAD)	1	1
		1848531	SCREW, MOTOR DRIVE SPRING (SHAFT END)	1	1
		1881835	SPRING, BRUSH HOLDER	4	4
		1858546	SPRING, MOTOR DRIVE	1	1
		805057	WASHER, LOCK, DRIVE SPRING SCREW	2	2

Always give CRANKING MOTOR NUMBER when ordering Parts.

## ELECTRICAL SYSTEM



A-14721

Reference numbers only are shown in illustration. Use I H part numbers in ordering.

### HEADLIGHTS, REAR LIGHT AND BRACKETS (Guide Lamp Corporation) (Special)

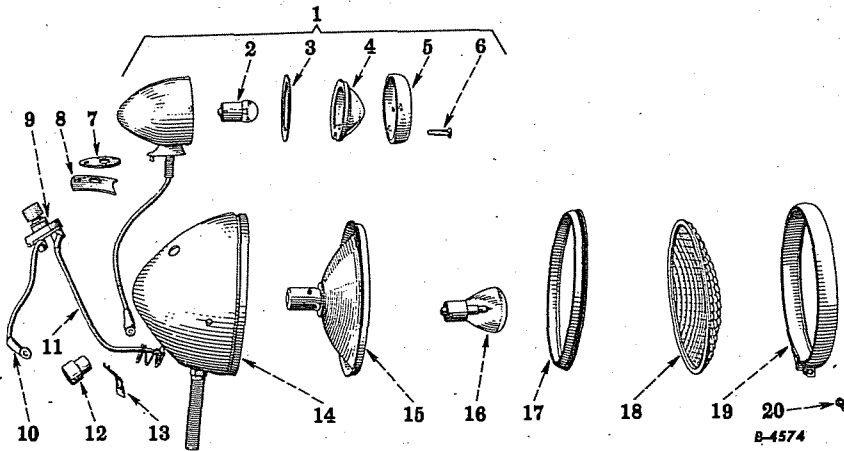
	45 640 DB	873-24	HEADLIGHT OR REAR LIGHT, ASSEMBLY (6-VOLT DELCO-REMY)	X
	114 774		NUT, HEX., 1/2-13NC	1
	103 323		WASHER, LOCK, 1/2"	1
1	53 522 DA	5939959	BODY	1
2	53 523 D	923119	REFLECTOR	1
3	142 309	1133L	LAMP (SC-6, 8-VOLT, 32 CANDLEPOWER)	1
4	53 527 D	924639	GASKET	1
5	350 478 RI	5936059	LENS	1
6	53 525 DA	5939960	MOULDING	1
7	68 417 D.	5935509	PLATE, TERMINAL, ASSEMBLY (COMPOSED OF -	1
			1 PLATE 79 407 H	
			2 SCREW 121 749	
			1 SPRING 79 408 H	
			2 WASHER 138 530)	
8	79 408 H	922785	SPRING, TERMINAL PLATE	1

X - AS REQUIRED



### ELECTRICAL SYSTEM

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	NO. REQ'D
<b>HEADLIGHTS, REAR LIGHT AND BRACKETS (Guide Lamp Corporation) (Special)—Continued</b>				
9	79 407 H	922786	PLATE, TERMINAL	1
10	121 749		SCREW, MACHINE, SLOTTED-RD-HD., CD-PLTD., No. 8-32NC x 5/16" (SAME AS 37 536 H)	2
11	138 530		WASHER, LOCK, INTERNAL TOOTH, CD-PLTD., No. 8	2
12	49 069 D		SPACER, REAR LIGHT	1
13	352 121 R11		BRACKET, REAR LIGHT	1
	103 024		NUT, HEX., 1/4-28NF	2
	181 313		SCREW, CAP, HEX-HD., 1/4-28NF x 3/4"	2
	103 319		WASHER, LOCK, 1/4"	2
14	350 920 R1		CLAMP, REAR LIGHT (WILL WRK FOR 6 780 D)	1
15	53 524 D	924209	CABLE	1
16	45 569 D		SPACER, HEADLIGHT	2
17	351 341 R1		POST, HEADLIGHT	2
	218 442		NUT, JAM, HEX., 5/8-11NC	2
	103 325		WASHER, LOCK, 5/8"	2
18	53 526 D	912048	SCREW, Moulding	1



Reference numbers only are shown in illustration. Use I H part numbers in ordering.

### COMBINATION REAR LIGHT AND TAIL LIGHT ATTACHMENT (Guide Lamp Corp.) (Special)

	353 268 R92	919-03	ATTACHMENT, COMBINATION REAR LIGHT AND TAIL LIGHT (6 VOLT) (ORDER 355 914 R91)	1
1	354 305 R92	928129	LIGHT, TAIL, ASSEMBLY (6 VOLT)	1
2	142 303	63	LAMP, TAIL LIGHT (SC-6, 8 VOLT, 3 CANDLEPOWER)	1
3	92 111 H	922758	GASKET, TAIL LIGHT DOOR	1
4	354 308 RI	593883	LENS, TAIL LIGHT (RUBY)	1
5	354 307 R92	5939980	DOOR, TAIL LIGHT	1
6	104 733 H	922446	SCREW, TAIL LIGHT DOOR	1
7	104 734 H	5930478	GASKET, MOUNTING, TAIL LIGHT	1
8	354 310 RI	5938879	STIFFENER, MOUNTING, TAIL LIGHT	1
	121 917		NUT, HEX., CD-PLTD., 5/16-24NF	1
	120 214		WASHER, LOCK, CD-PLTD., 5/16"	1
9	354 309 R91	5938317	SWITCH, ASSEMBLY (COMPOSED OF -	1
			1 BODY 355 424 R91	
			1 KNOB 355 423 R91	
			1 NUT 355 425 R1)	

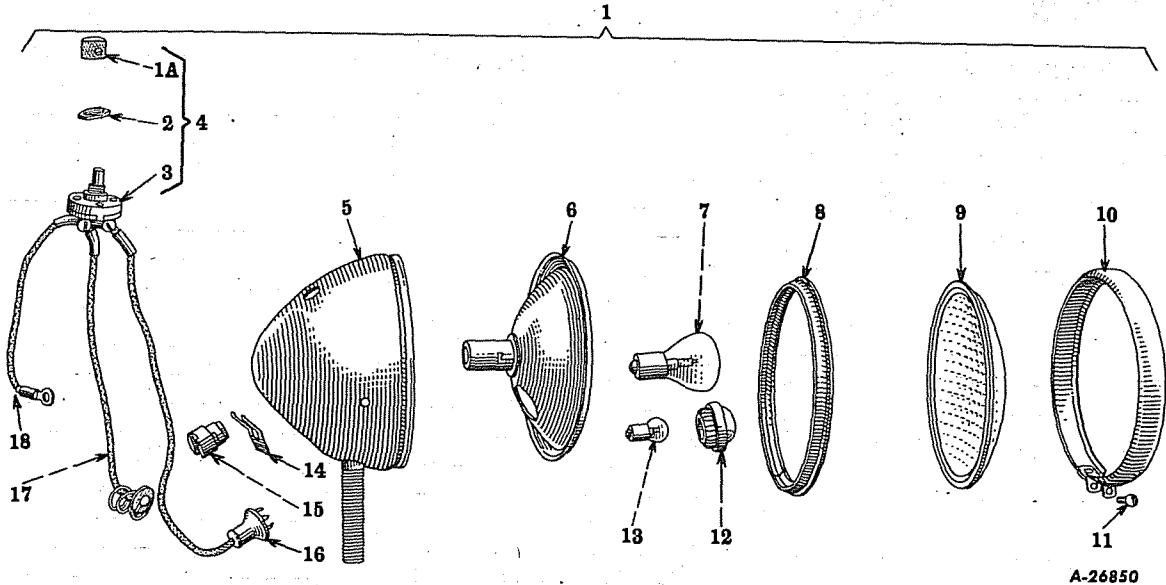


### ELECTRICAL SYSTEM

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>COMBINATION REAR LIGHT AND TAIL LIGHT ATTACHMENT (Guide Lamp Corp.) (Special)—Continued</b>					
10	354 303 R91	5938342	CABLE, SWITCH TO TERMINAL PLATE		1
11	354 304 R91	5938343	CABLE, SOCKET TO SWITCH, W/SPRING		1
12	79 407 H	922786	PLATE, TERMINAL		1
	121 749		SCREW, MACHINE, SLOTTED-RD-HD., CD-PLTD., No. 8-32NC x 5/16"		2
	138 530		WASHER, LOCK, INTERNAL TOOTH, CD-PLTD., No. 8		2
13	79 408 H	922785	SPRING, RETAINING, TERMINAL		1
14	354 302 R92	5938341	BODY, REAR LIGHT		1
15	53 523 D	923119	REFLECTOR, REAR LIGHT		1
16	142 309	1133L	LAMP, REAR (SC-6, 8 VOLT, 32 CANDLEPOWER)		1
17	53 527 D	924639	GASKET, REAR LIGHT		1
18	350 478 R1	5936059	LENS, REAR LIGHT		1
19	53 525 DA	5939960	MOULDING, REAR LIGHT		1
20	53 526 D	912048	SCREW, REAR LIGHT DOOR		1
	355 424 R91	5940231	BODY, SWITCH		1
	355 423 R91	5940215	KNOB, SWITCH, W/SCREW		1
	355 425 R1	5940230	NUT, RETAINING, SWITCH		1
	68 417 D.	5935509	PLATE, TERMINAL, ASSEMBLY (COMPOSED OF -		1
			1 PLATE 79 407 H		
			2 SCREW 121 749		
			1 SPRING 79 408 H		
			2 WASHER 138 530)		



## ELECTRICAL SYSTEM



Reference numbers only are shown in illustration. Use I H part numbers in ordering.

### COMBINATION REAR LIGHT AND TAIL LIGHT ATTACHMENT (Guide Lamp Corp.)

	355 914 R91		ATTACHMENT, LIGHT, REAR, COMBINATION AND TAIL LIGHT (WILL WORK FOR 353 268 R92)	
1	355 910 R91	929-03	LIGHT, REAR, COMBINATION AND TAIL LIGHT (6 VOLT)	1
1A	355 423 R91	5940215	KNOB, SWITCH, w/SCREW	1
2	355 425 R1	5940230	NUT, RETAINING, SWITCH	1
3	355 424 R91	5940231	BODY, SWITCH	1
4	354 309 R91	5938317	SWITCH, LIGHT, ASSEMBLY (COMPOSED OF - 1 BODY 355 424 R91 1 KNOB 355 423 R91 1 NUT 355 424 R1)	1
5			BODY, REAR LIGHT (ORDER 355 910 R91)	1
6	356 590 R91	5939859	REFLECTOR, REAR LIGHT	1
7	142 309	1133	LAMP, REAR (SC-6-8 VOLT, 32 CANDLE POWER)	1
8	53 527 D	924639	GASKET, REAR LIGHT	1
9	350 478 R1	5936059	LENS, REAR LIGHT	1

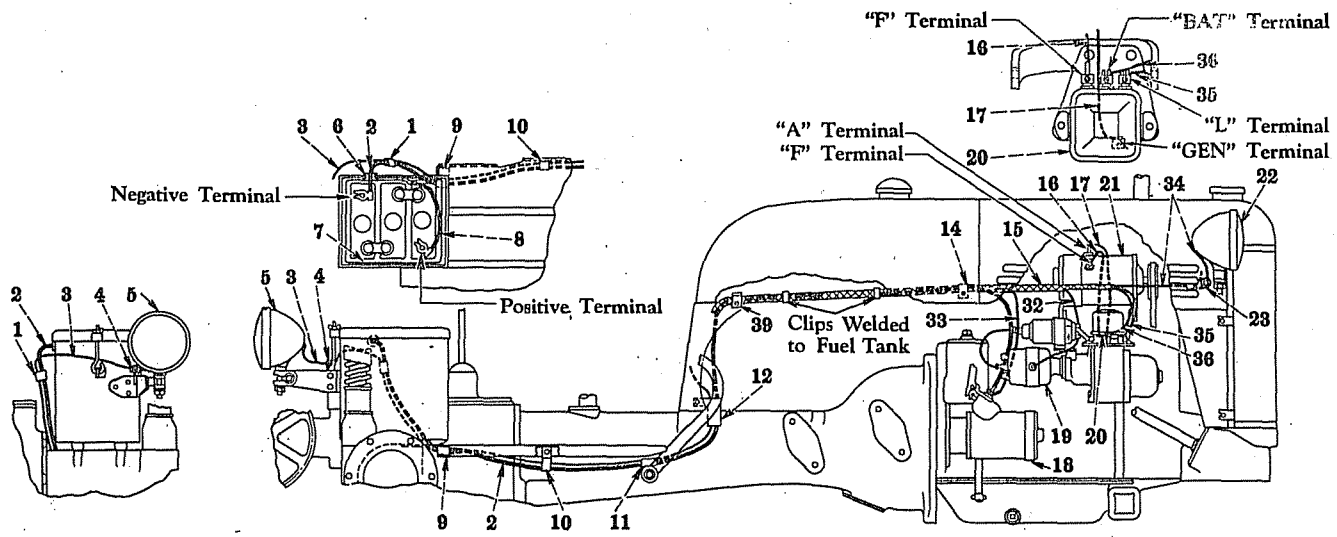


### ELECTRICAL SYSTEM

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>COMBINATION REAR LIGHT AND TAIL LIGHT ATTACHMENT (Guide Lamp Corp.)—Continued</b>					
10	53 525 DA	5939960	MOULDING, REAR LIGHT		1
11	53 526 D	912048	SCREW, REAR LIGHT DOOR		1
12	356 592 R91	5939863	JEWEL, ASSEMBLY		1
13	115 273	51.	LAMP, TAIL LIGHT (SC-6-8 VOLT, 1 CANDLE POWER).		1
14	79 408 H	922785	SPRING, RETAINING, TERMINAL		1
15	79 407 H	922786	PLATE, TERMINAL		1
	121 749		SCREW, SLOTTED-RD-HD., CD-PLTD., No. 8-32NC x 5/16"	2	
	138 530		WASHER, LOCK, INTERNAL-TOOTH, CD-PLTD., No. 8	2	
16	356 591 R91	5939861	SOCKET, w/WIRING (SWITCH TO RED LIGHT)		1
17	354 304 R91	5938343	CABLE, SOCKET TO SWITCH, w/SPRING		1
18	354 303 R91	5938342	CABLE, SWITCH TO TERMINAL PLATE		1
	68 417 D		5935509	PACKAGE, TERMINAL PLATE, ASSEMBLY (CONSISTS OF -	
			1 PLATE 79 407 H		
			2 SCREW 121 749		
			1 SPRING 79 408 H		
			2 WASHER 138 530)		



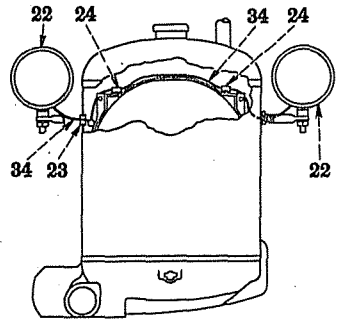




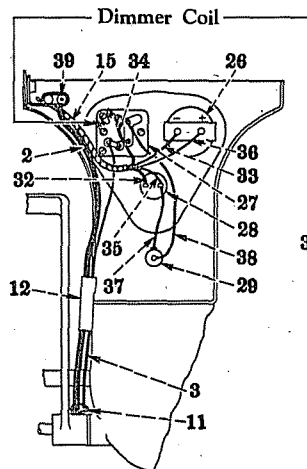
Right Side View—Generator, Regulator, Cranking Motor, Battery and Rear Light Connections

Rear Light and Battery Connections

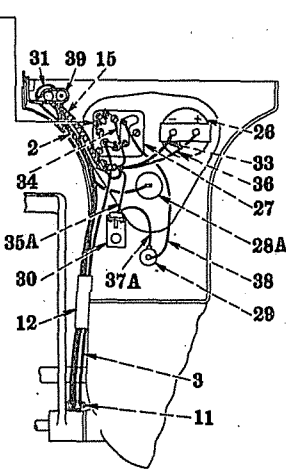
Battery Ignition



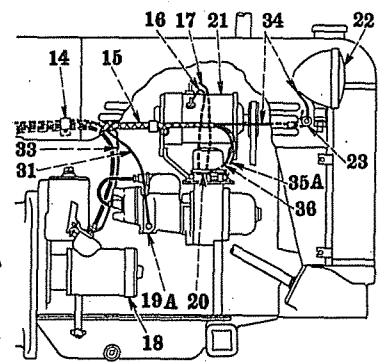
Headlight and Connections



Battery Ignition



Magneto Ignition



Magneto Ignition

Lighting Switch, Ammeter, Ignition Switch and Fuse Housing

B-4768B

**ELECTRIC LIGHTING AND STARTING (Delco-Remy) (Special)**

Reference numbers only are shown in illustration. Use I H part numbers in ordering. Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.





### ELECTRICAL SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>LIGHTING AND STARTING (Delco-Remy) (Special)</b>				
	351 301 R93	ATTACHMENT, LIGHTING AND STARTING.		
1	351 352 R1	STRAP, WRAPPING, CABLE		2
2	351 956 R91.	CABLE, BATTERY TO CRANKING MOTOR, W/BOLT AND NUT, 356 062 R91.		1
3	30 699 DX	CABLE, LIGHTING SWITCH TO REAR LIGHT, ASSEMBLY (COMPOSED OF - 1 CABLE § 30 699-1/2 D 2 LOOM 27 618 D 1 LOOM 28 322 D)		1
4	62 505 D	CLIP, REAR LIGHT MOUNTING BRACKET (UPPER BOLT)		1
5	45 640 DB	LIGHT, REAR (FOR SERVICE PARTS SEE "HEADLIGHT OR REAR LIGHT")		1
6	52 118 D	GROMMET, BATTERY BOX		1
7	355 076 R91	BATTERY (DELCO-REMY IM11-WL) (SEE NOTE)		1
7	355 192 R91	BATTERY (AUTO-LITE IMS-65R) (WILL WORK FOR 60 909 DB) (SEE NOTE)		1
7	356 858 R91	BATTERY (GLOBE-UNION No. 601) (SEE NOTE)		1
7	356 870 R91.	BATTERY (THOS. A. EDISON M-1-70) (SEE NOTE)		1
8	69 510 DA	CABLE, BATTERY TO GROUND, W/BOLT AND NUT, 356 062 R91.		1
	13 002 R1	NUT, HEX., 3/8-16NC		1
	179 835	SCREW, CAP, HEX-HD., 3/8-16NC x 5/8"		1
	103 321	WASHER, LOCK, 3/8"		1
9	351 350 R1	CLIP, REAR BOLT (UNDERNEATH PLATFORM)		1
10	351 353 R1	CLIP, THIRD BOLT FROM REAR (UNDERNEATH PLATFORM)		1
11	351 352 R1	STRAP, WRAPPING, CABLE (BETWEEN PEDAL AND CLUTCH HOUSING)		2
12	351 929 R1	CLIP, INSIDE RIGHT SIDE FUEL TANK SUPPORT		1
	103 088	NUT, HEX., No. 10-32NF		1
	100 763	SCREW, MACHINE, SLOTTED-RD-HD., No. 10-32NF x 3/8"		1
	106 497	WASHER, LOCK, No. 10		1
14	352 108 R91	CLIP, CABLE HARNESS (ON INSIDE OF HOOD) (R.H. SIDE)		1
	138 132	SCREW, MACHINE, SLOTTED-TRUSS-HD., 1/4-20NC x 3/8"		1
	103 319	WASHER, LOCK, 1/4"		1
15	354 252 R91	HARNESS, CABLE	115403 UP	1
	120 302	GROMMET, RUBBER, No. 6		2
16	354 249 R11.	CABLE, GENERATOR "F" TERMINAL TO REGULATOR "F" TERMINAL	115403 UP.	1
17	354 248 R11	CABLE, GENERATOR "A" TERMINAL TO REGULATOR "GEN" TERMINAL	115403 UP	1
18	356 195 R91	MOTOR, CRANKING, ASSEMBLY (DELCO-REMY 1109611) (WILL WORK FOR 351 346 R91)		1
	179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		2
	103 321	WASHER, LOCK, 3/8"		2
19	353 871 R91	BATTERY IGNITION UNIT (NOT PART OF ATTACHMENT)		
19A	251 492 R91	MAGNETO. (NOT PART OF ATTACHMENT)		
20	354 234 R91	REGULATOR, VOLTAGE (DELCO-REMY No. 1118308) (INCLUDES COVER, 356 715 R1 AND GASKET, 356 716 R1)		1
NOTE - BATTERIES ARE OPTIONAL.				
§ - NOT SERVICED SEPARATELY				



# ELECTRICAL SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>LIGHTING AND STARTING (Delco-Remy) (Special)—Continued</b>				
21	354 237 R91	GENERATOR, ASSEMBLY (DELCO-REMY No. 1100501)	115403 UP	1
	103 025	NUT, HEX., 5/16-24NF		2
	181 340	SCREW, CAP, HEX-HD., 5/16-24NF x 1-1/8"		2
	103 320	WASHER, LOCK, 5/16"		2
22	45 640 DB	HEADLIGHT (FOR SERVICE PARTS SEE "HEADLIGHT OR REAR LIGHT")		2
23	120 302	GROMMET (IN HOOD)		2
24	352 107 R91	CLIP, HEADLIGHT CABLE (UPPER R.H. AND L.H. OF FAN HOUSING)	44550 UP	2
	113 954	SCREW, MACHINE, SLOTTED-RD-HD., 1/4-20NC x 3/8"		2
	103 319	WASHER, LOCK, 1/4"		2
26	42 383 DC	AMMETER, w/CLAMP, 250-466 R92 AND WASHER, 352 265 RI (AC 1501142) (OPTIONAL WITH 354 473 RI)		1
	120 614	NUT, HEX., CD-PLTD., No. 10-32NF		4
	120 217	WASHER, LOCK, CD-PLTD., No. 10		2
26	354 473 R91	AMMETER, w/CLAMP, 352 154 R91 (ROCHESTER 4010-C6) (OPTIONAL WITH 42 383 DC)		1
	120 614	NUT, HEX., CD-PLTD., No. 10-32NF		4
	120 217	WASHER, LOCK, CD-PLTD., No. 10		2
27		SWITCH, LIGHTING, ASSEMBLY (DELCO-REMY) (FOR SERVICE PARTS SEE "LIGHTING SWITCH")	115403 UP	1
28	62 801 DC	SWITCH, BATTERY IGNITION (FOR SERVICE PARTS SEE "BATTERY IGNITION SWITCH")		1
28A	54 207 DB	SWITCH, MAGNETO IGNITION (FOR SERVICE PARTS SEE "MAGNETO IGNITION SWITCH").		1
29	354 232 R91	HOUSING, FUSE (INCLUDES KNOB, 356 445 R91) (WILL WORK FOR 354 233 R91).	115403 UP	1
30	352 110 R91	BLOCK, JUNCTION, w/BRACKET, ASSEMBLY (COMPOSED OF -	115403 UP	1
		1 BLOCK 42 915 D		
		1 BRACKET 42 916 D		
		1 NUT 110 633		
		1 SCREW 110 500		
		1 WASHER 106 497)		
	13 000 RI	NUT, HEX., 1/4-20NC		1
	113 955	SCREW, MACHINE, SLOTTED-RD-HD., 1/4-20NC x 1/2"		1
	103 319	WASHER, LOCK, 1/4"		1
	Q 391	WASHER, PLAIN, 9/32" I.D. x 5/8" O.D. x No. 18 GA.		1



### ELECTRICAL SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>LIGHTING AND STARTING (Delco-Remy) (Special) - Continued</b>				
31	58 189 D	CABLE, MAGNETO IGNITION SWITCH TO MAGNETO (NOT PART OF ATTACHMENT)		
32		CABLE, BATTERY IGNITION SWITCH TO COIL (BLACK WITH GREEN TRACERS) (ORDER 354 252 R91)		1
33		CABLE, AMMETER TO STARTING SWITCH (BLACK) (ORDER 354 252 R91)		1
34		CABLE, SWITCH TO HEADLIGHT (ORDER 354 252 R91)		1
35		CABLE, REGULATOR "L" TERMINAL TO SWITCH (NATURAL WITH GREEN CROSS TRACERS) (ORDER 354 252 R91)		1
35A		CABLE, REGULATOR "L" TERMINAL TO JUNCTION BLOCK		1
36		CABLE, REGULATOR "BAT" TERMINAL TO AMMETER (NATURAL WITH BLACK AND RED CROSS TRACERS) (ORDER 354 252 R91)		1
37		CABLE, FUSE HOUSING TO IGNITION SWITCH		1
37A		CABLE, FUSE HOUSING TO JUNCTION BLOCK		1
38		CABLE, FUSE HOUSING TO LIGHTING SWITCH		1
39	352 108 R91	CLIP, CABLE HARNESS		1
	351 321 R1	BELT, GENERATOR		1
	42 915 D	BLOCK, JUNCTION, HEADLIGHT	115403 UP	1
	110 633	NUT, HEX., No. 10-24		1
	110 500	SCREW, MACHINE, SLOTTED-RD-HD., No. 10-24NC x 1/2"		1
	106 497	WASHER, LOCK, No. 10		1
	351 330 R11	BODY, BATTERY BOX		1
	179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4"		2
	103 321	WASHER, LOCK, 3/8"		2
	356 062 R91	BOLT AND NUT, BATTERY CABLE		X
	351 319 R1	BRACE, GENERATOR		1
	179 816	SCREW, CAP, HEX-HD., 5/16-18NC x 3/4"		2
	103 320	WASHER, LOCK, 5/16"		1
	103 340	WASHER, PLAIN, 5/16"		1
	351 318 R1	BRACKET, GENERATOR		1
	179 840	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/8"		2
	103 321	WASHER, LOCK, 3/8"		2
	42 916 D	BRACKET, HEADLIGHT JUNCTION BLOCK	115403 UP	1
	354 247 R1	BRACKET, MOUNTING, VOLTAGE REGULATOR	115403 UP	1
	352 121 R11	BRACKET, REAR LIGHT		1
	103 024	NUT, HEX., 1/4-28NF		2
	181 313	SCREW, CAP, HEX-HD., 1/4-28NF x 3/4"		2
	103 319	WASHER, LOCK, 1/4"		2
	120 692 HY	CABLE, AMMETER TO SWITCH	501 TO 115402	1
	250 466 R92	CLAMP, AMMETER (AC 857408)		1
	352 154 R91	CLAMP, AMMETER (ROCHESTER RM-4000-3)		1
	350 920 R1	CLAMP, REAR LIGHT (WILL WORK FOR 6 780 D)		1
	350 384 R1	CLIP, CABLE	501 TO 115402	2
	103 101	NUT, SQ., No. 10-32NF		2
	100 763	SCREW, MACHINE, SLOTTED-RD-HD., No. 10-32NF x 3/8"		2
	106 497	WASHER, LOCK, No. 10		2
	351 334 R1	COVER, BATTERY BOX FRONT		1
	351 336 R11	COVER, BATTERY BOX, ASSEMBLY		1
	356 715 R1	COVER, VOLTAGE REGULATOR (DELCO-REMY No. 1909034)		1
	106 653	FUSE (6 VOLT - 20 AMP.) (SAME AS 10 815 VA)		1
	356 716 R1	GASKET, VOLTAGE REGULATOR (DELCO-REMY No. 1909035)		1

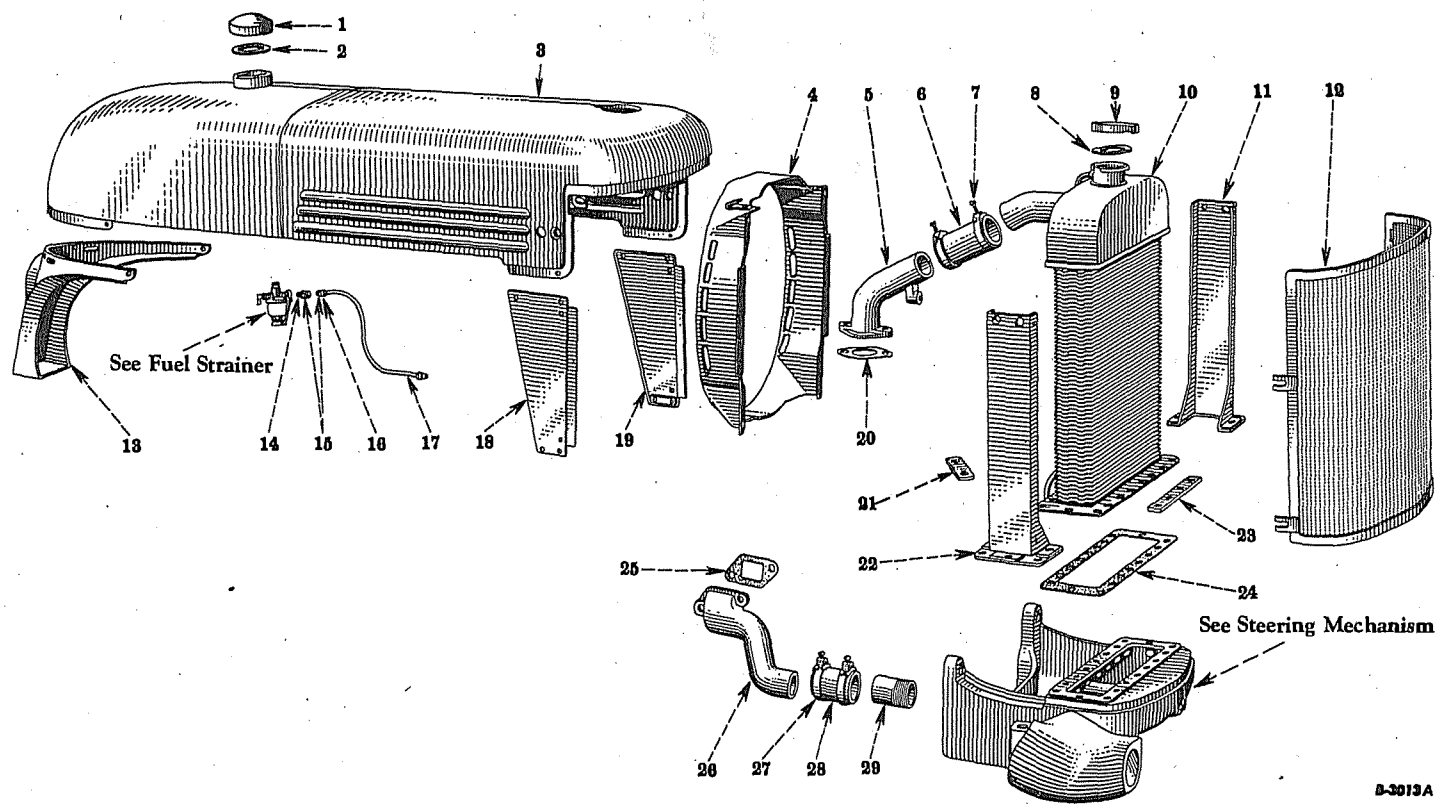
X - AS REQUIRED



### ELECTRICAL SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>LIGHTING AND STARTING (Delco-Remy) (Special)— Continued</b>				
	45 634 D	GENERATOR, w/RELAY, 46 412 D, ASSEMBLY (WITHOUT PULLEY) (DELCO-REMY No. 1101355)	501 to 115402	1
	103 025	NUT, HEX., 5/16-24NF		1
	102 647	NUT, HEX., CASTELLATED, 1/2-20NF		1
	103 374	PIN, COTTER, 3/32 x 1"		1
	181 340	SCREW, CAP, HEX-HD., 5/16-24NF x 1 1/8"		2
	103 320	WASHER, LOCK, 5/16"		2
	Q 1 520	WASHER, PLAIN, 1/2"		1
	351 325 R91	HARNESS, CABLE	501 to 115402	1
	120 302.	GROMMET, RUBBER, No. 6		2
	103 905	KEY, GENERATOR PULLEY HUB (WOODRUFF No. 5, 1/8 x 5/8")		1
	356 445 R91	KNOB, FUSE HOUSING		1
	351 324 R1	LEVER, CARBURETOR CHOKE		1
	131 970	SCREW, CAP, FIL-HD., CO-PLTD., No. 8-32NF x 1/2"		1
	131 182	WASHER, LOCK, CO-PLTD., No. 8		1
	351 347 R2	LEVER, STARTING SWITCH	501 to	1
	28 322 D	LOOM, SWITCH TO REAR LIGHT CABLE		1
	351 341 R1	POST, HEADLIGHT		2
	218 442	NUT, JAM, HEX., 5/8-11NC		2
	103 325	WASHER, LOCK, 5/8"		2
	351 320 R1	PULLEY, GENERATOR		1
	46 412 D	RELAY, GENERATOR (DELCO-REMY No. 1116766)	501 to 115402	1
	27 618 D	RING, SWITCH TO REAR LIGHT CABLE LOOM CLAMP		2
	351 354 R1	ROD, CHOKE		1
	137 130	PIN, COTTER, 1/16 x 7/16"		1
	351 348 R1	ROD, PULL, STARTING SWITCH	501 to	1
	103 361	PIN, COTTER, 1/16 x 1/2"		1
	356 196 R1	ROD, PULL, STARTING SWITCH	UP	1
	137 130	PIN, COTTER, 1/16 x 7/16"		1
	351 339 R1	SCREW, BATTERY BOX, FRONT		1
	103 127	NUT, WING, 1/4-20NC		1
	103 339	WASHER, PLAIN, 1/4"		1
	351 340 R1	SCREW, BATTERY BOX, REAR		1
	103 127	NUT, WING, 1/4-20NC		1
	103 339	WASHER, PLAIN, 1/4"		1
	44 102 H	SPACER, GENERATOR BRACE (WILL WORK FOR 28 065 D)		1
	45 569 D	SPACER, HEADLIGHT		2
	49 069 D	SPACER, REAR LIGHT		1
		SWITCH, LIGHTING, ASSEMBLY (FOR SERVICE PARTS SEE "LIGHTING SWITCH")	501 to 115402	1
	352 265 R1	WASHER, MOUNTING, AHMETER CLAMP (ROCHESTER 4000-28C)		2





3-3013A

**HOOD AND FUEL TANK, SUPPORT, RADIATOR, SCREEN AND CONNECTIONS**

Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.







### CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>HOOD AND FUEL TANK, SUPPORT, RADIATOR, SCREEN AND CONNECTIONS</b>				
1	23 955 DA	CAP, FILLER, FUEL TANK, w/GASKET, 23 977 DA		1
2	23 977 DA	GASKET, FUEL TANK FILLER CAP		1
3	354 911 R91	TANK, HOOD AND FUEL, 354 654 R92, w/DRILLING DIAGRAM, FZG-416 (WILL WORK FOR 351 499 R91)	501 TO 75925	1
	179 812	SCREW, CAP, HEX-HD., 5/16-18NC x 1/2"		2
	103 320	WASHER, LOCK, 5/16"		2
3	354 654 R92	TANK, HOOD AND FUEL, w/CAP, 23 995 DA, ASSEMBLY	75926 UP	1
	179 812	SCREW, CAP, HEX-HD., 5/16-18NC x 1/2"		2
	103 320	WASHER, LOCK, 5/16"		2
4	351 037 R2	HOUSING, FAN		1
	171 573	SCREW, SLOTTED-RD-HD., No. 10-32NF x 1/4"		4
5	251 429 R1	ELBOW, WATER OUTLET		1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		2
	103 321	WASHER, LOCK, 3/8"		2
6	68 870 D	HOSE, RADIATOR INLET, 1-3/4" I.D. x 4" LONG, 3 PLY		1
7	357 870 R91	CLAMP, RADIATOR HOSE (WILL WORK FOR 91 406 HA)		2
8	351 031 R1	GASKET, RADIATOR FILLER CAP		1
9	351 030 R91	CAP, FILLER, RADIATOR, w/GASKET, 351 031 R1		1
10	351 878 R91	RADIATOR, w/o CAP, ASSEMBLY	501 TO 67952	1
10	352 903 R91	RADIATOR, w/o CAP, ASSEMBLY	67953 UP	1
11	351 477 R91	CHANNEL, RADIATOR SIDE, L.H.		1
	179 816	SCREW, CAP, HEX-HD., 5/16-18NC x 3/4"		2
	179 817	SCREW, CAP, HEX-HD., 5/16-18NC x 7/8"		3
	103 320	WASHER, LOCK, 5/16"		5
12	350 979 R11	SCREEN, RADIATOR		1
	144 531	SCREW, MACHINE, SLOTTED-TRUSS-HD., CD-PLTD., 1/4-20NC x 1/2"		4
13	354 912 R92	SUPPORT, HOOD AND FUEL TANK, 355 483 R1, w/DRILLING DIAGRAM, FZG-417 (WILL WORK FOR 351 508 R2)	501 TO 75935	1
13	355 483 R1	SUPPORT, HOOD AND FUEL TANK (WILL WORK FOR 351 508 R3)	75936 UP	1
	220 064	NUT, HEX., 1/4-20NC		1
	179 835	SCREW, CAP, HEX-HD., 3/8-16NC x 5/8"		2
	144 531	SCREW, MACHINE, SLOTTED-TRUSS-HD., CD-PLTD., 1/4-20NC x 1/2"		4
	103 319	WASHER, LOCK, 1/4"		4
	103 321	WASHER, LOCK, 3/8"		2
14	35 252 D	CONNECTOR, FUEL PIPE	501 TO 90431	1
15	35 252 DX	CONNECTOR, FUEL PIPE, w/NUT, 29 899 D	501 TO 90431	1
16	29 899 D	NUT, FUEL PIPE COUPLING		2
17	350 968 R11	PIPE, FUEL, w/TWO NUTS, 29 899 D		1

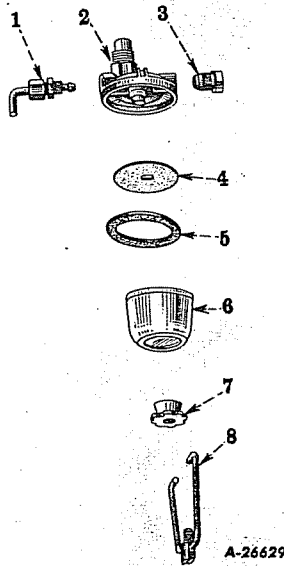


### CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>HOOD AND FUEL TANK, SUPPORT, RADIATOR, SCREEN AND CONNECTIONS — Continued</b>				
18	350 985 R11	SIDE, RADIATOR SCREEN, R.H.		1
	120 221	SCREW, MACHINE, SLOTTED-RD-HD., CO-PLTD., No. 10-24NC x 1/2"		4
	106 497	WASHER, LOCK, No. 10		4
19	350 984 R11	SIDE, RADIATOR SCREEN, L.H.		1
	120 221	SCREW, MACHINE, SLOTTED-RD-HD., CO-PLTD., No. 10-24NC x 1/2"		4
	106 497	WASHER, LOCK, No. 10		4
20	4 665 D	GASKET, WATER OUTLET ELBOW		1
21	351 036 R1	CLIP, RADIATOR OVERFLOW PIPE		1
22	351 478 R91	CHANNEL, RADIATOR SIDE, R.H.		1
	179 816	SCREW, CAP, HEX-HD., 5/16-18NC x 3/4"		2
	179 817	SCREW, CAP, HEX-HD., 5/16-18NC x 7/8"		3
	103 320	WASHER, LOCK, 5/16"		5
23	351 033 R1	PLATE, RADIATOR HOLO-DOWN		2
	179 817	SCREW, CAP, HEX-HD., 5/16-18NC x 7/8"		8
	103 320	WASHER, LOCK, 5/16"		8
24	351 032 R1	GASKET, RADIATOR		1
25	251 431 R1	GASKET, WATER INLET ELBOW		1
26	251 430 R1	ELBOW, WATER INLET		1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		2
	103 321	WASHER, LOCK, 3/8"		2
27	357 870 R91	CLAMP, RADIATOR HOSE (WILL WORK FOR 91 406 HA)		2
28	27 648 D	HOSE, RADIATOR OUTLET, 1-5/8" I.D. x 2-3/8" LONG, 3 PLY		1
29	350 888 R1	NIPPLE, RADIATOR OUTLET		1



## CHASSIS



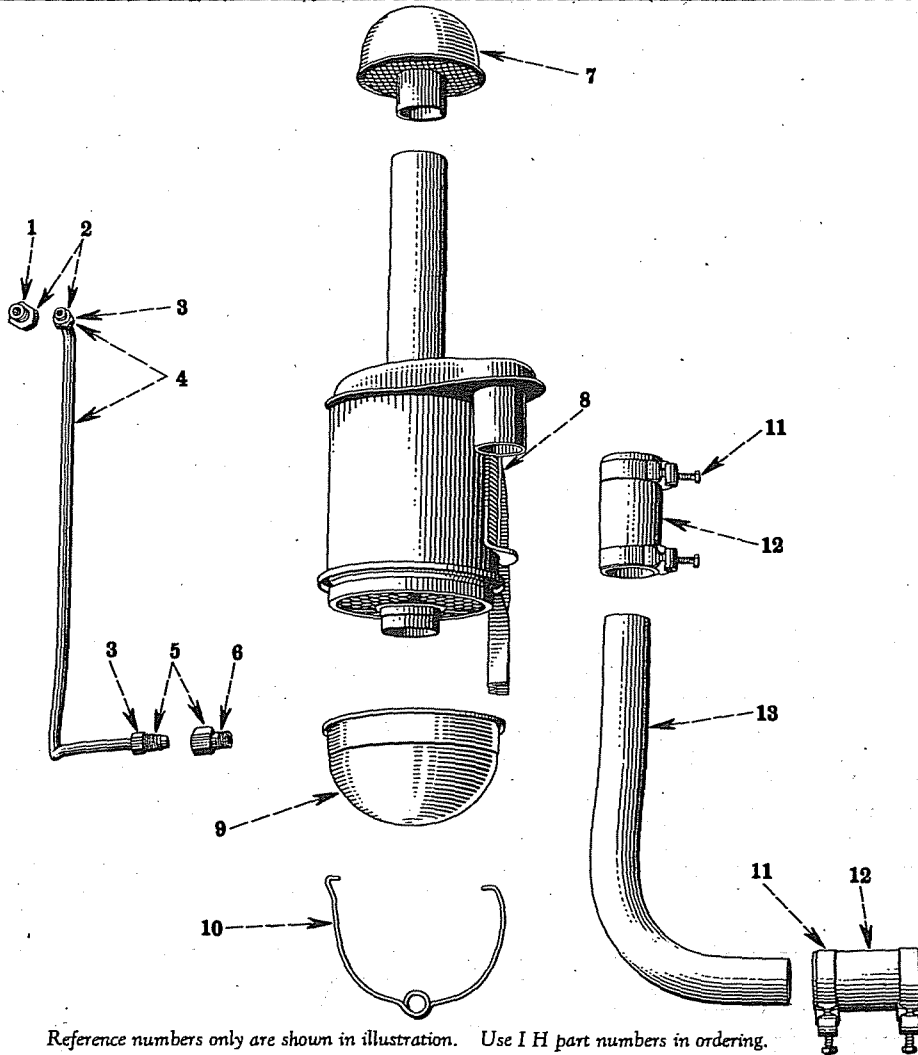
Reference numbers only are shown in illustration. Use I H part numbers in ordering.

### FUEL STRAINER

	355 142 R91	45012	STRAINER, FUEL, w/NUT, 29 899 D " (WILL WORK FOR 38 465 D AND 354 222 R91)		1
1	50 062 D	25904	STEM	501 TO 119975	1
1	259 403 R91	44801-7	STEM	119976 UP	1
2	49 928 D	42935-1	BODY, STRAINER	501 TO 90431	1
2	354 491 R91	44848-2	BODY, STRAINER	90432 TO 119975	1
2	355 141 R91	45012-2	BODY, STRAINER	119976 UP	1
3	29 899 D	81-L	NUT, COUPLING		1
4	49 923 D	32278	SCREEN, STRAINER		1
5	49 924 D	32275	GASKET, STRAINER		1
6	49 922 D	32276	BOWL, STRAINER		1
7	50 061 D	32277	NUT AND CUP		1
8	49 947 D	32279	BAIL		1



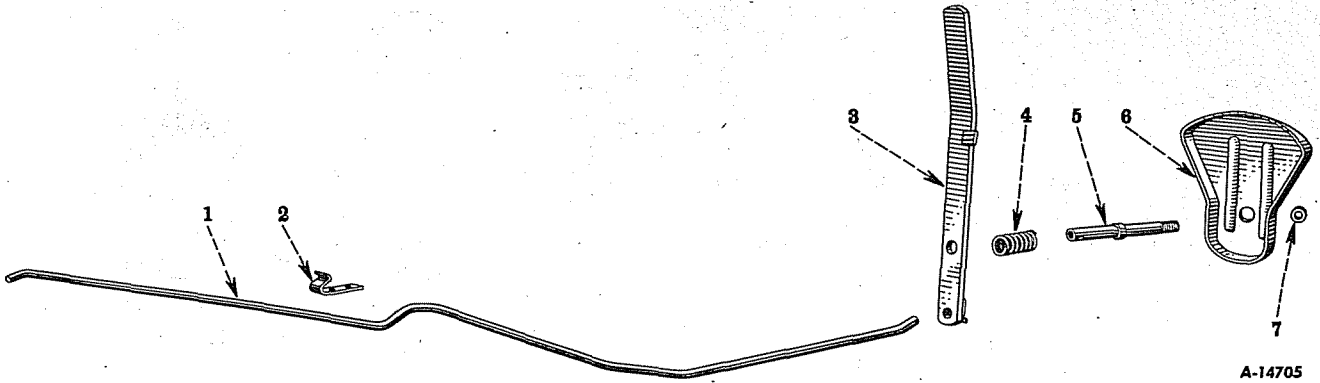
## CHASSIS'



Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
 Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers. **A-14703**

### AIR CLEANER AND CONNECTIONS

	350 746 R91		CLEANER, AIR, ASSEMBLY, 4" (DONALDSON)	1
			(COMPOSED OF -	
			1 BAIL 352 163 R2	
			1 BODY 352 161 R91	
			1 CUP 352 162 R91)	
	179 812		SCREW, CAP, HEX-HO., 5/16-18NC x 1/2"	2
	103 320		WASHER, LOCK, 5/16"	2
1	350 755 R1		CONNECTOR, BREATHER PIPE	1
2	350 755 R11		CONNECTOR, BREATHER PIPE, w/NUT, 29 898 D	1
3	29 898 D		NUT, BREATHER PIPE CONNECTOR	2
4	350 754 R11		PIPE, BREATHER, w/TWO NUTS, 29 898 D	1
5	29 901 DX		CONNECTOR, BREATHER PIPE, w/NUT, 29 898 D	1
6	29 901 D		CONNECTOR, BREATHER PIPE	1
7	350 750 R91		CAP, AIR INTAKE	1
8	352 161 R91	P-7149	BODY, AIR CLEANER	1
9	352 162 R91	P-7143	CUP, OIL, AIR CLEANER	1
10	352 163 R2	P-7146	BAIL, AIR CLEANER	1
11	39 135 H		CLAMP, AIR CLEANER PIPE HOSE	4
12	350 753 R2		HOSE, AIR CLEANER PIPE, 1-1/4" I.D. x 2-1/2" LONG, 8 PLY	2
13	350 752 R1		PIPE, AIR CLEANER	1



A-14705

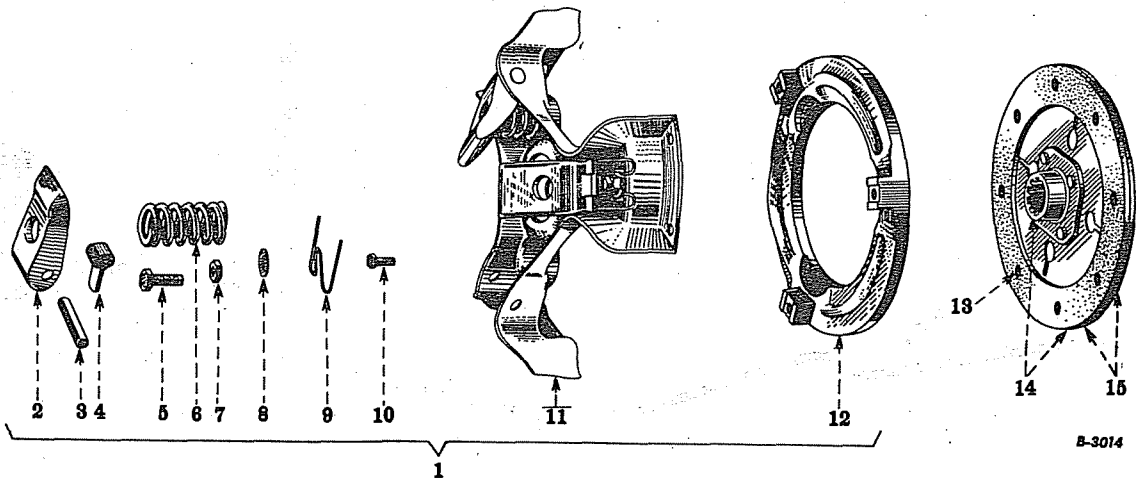
Reference numbers only are shown in illustration. Use IH part numbers in ordering.

GOVERNOR CONTROLS

1	351 008 RI 137 130	ROD, GOVERNOR CONTROL PIN, COTTER, 1/16 x 7/16"	1 2
2	351 009 RI 179 812 103 320	CLIP, GOVERNOR CONTROL ROD SCREW, CAP, HEX-HD., 5/16-18NC x 1/2" WASHER, LOCK, 5/16"	1 1 1
3	351 006 RI	LEVER, GOVERNOR CONTROL	1
4	43 650 D	SPRING, GOVERNOR CONTROL LEVER	1
5	351 007 RI 131 485 103 320 108 630 103 340	PIN, GOVERNOR CONTROL PIVOT NUT, LOW CROWN, 5/16-24NF WASHER, LOCK, 5/16" PIN, COTTER, 1/8 x 7/8" WASHER, PLAIN, 11/32" I.D. x 11/16" O.D. x No. 16 GA.	1 1 1 1 1
6	351 005 RI	SECTOR, GOVERNOR CONTROL	1
7	351 549 RI	WASHER, GOVERNOR CONTROL PIVOT PIN	1



## CHASSIS



B-3014

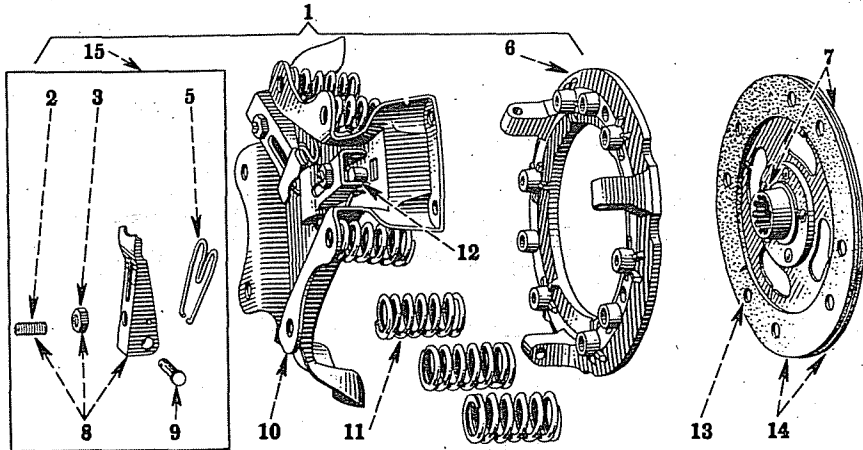
Reference numbers only are shown in illustration. Use I H part numbers in ordering.

### CLUTCH (Atwood Vacuum Machine Company)

	350 938 R91	6500-5	CLUTCH, ASSEMBLY (6-1/2") (DRIVEN DISC AND PRESSURE PLATE, ASSEMBLY) (OPTIONAL WITH ROCKFORD CLUTCH, 350 941 R91)	1
1	350 939 R91	6501-7	PLATE, PRESSURE, CLUTCH, ASSEMBLY (COMPOSED OF -	1
			1 BRACKET 351 897 R1	
			3 LEVER 354 074 R1	
			3 NUT 351 899 R1	
			3 PIN 351 902 R1	
			1 PLATE 351 896 R1	
			3 SCREW 351 965 R1	
			3 SPRING 351 898 R1	
			3 SPRING 351 903 R1	
			3 SPRING 351 904 R1	
			3 WASHER 351 900 R1)	
2	354 074 R1	2626	LEVER, CLUTCH (WILL WORK FOR 351 901 R1)	3
3	351 902 R1	1130	PIN, CLUTCH LEVER	3
4	351 904 R1	1033	SPRING, CLUTCH LEVER	3
5	351 965 R1	2053	SCREW, ADJUSTING	3
6	351 903 R1	583	SPRING, PRESSURE, CLUTCH LEVER	3
7	351 899 R1	2819	NUT, LOCK, ADJUSTING SCREW	3
8	351 900 R1	2827	WASHER, ADJUSTING SCREW	3
9	351 898 R1	626	SPRING, RETURN, CLUTCH	3
10	2 049 Y		SCREW, CLUTCH TO FLYWHEEL CAP	6
	103 320		WASHER, LOCK, 5/16"	6
11	351 897 R1	581	BRACKET, CLUTCH	1
12	351 896 R1	584	PLATE, PRESSURE, CLUTCH	1
13	63 974 D	366	RIVETS, CLUTCH FACING	10
14	350 940 R91	6502-1	DISC, DRIVEN, CLUTCH	1
15	351 935 R91		PACKAGE, CLUTCH FACING (CONSISTS OF TWO FACINGS AND TEN RIVETS, 63 974 D)	1



## CHASSIS

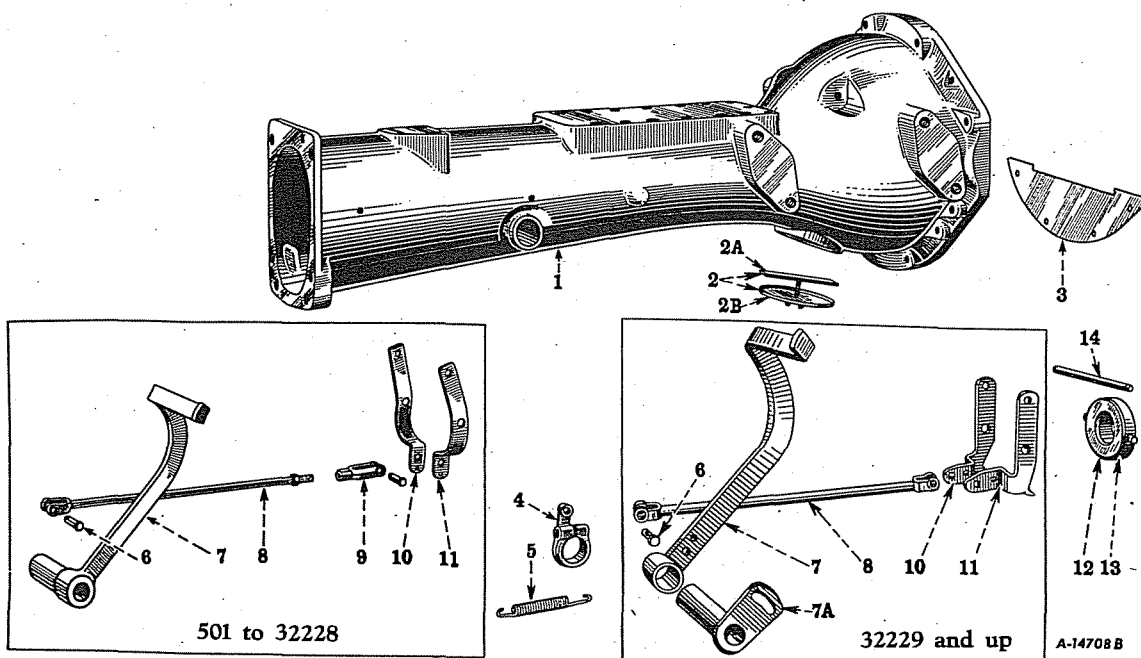


A-21980

Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
 Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.

### CLUTCH (Rockford Drilling Machine)

	350 941 R91	CLA-1938-1AD	CLUTCH, ASSEMBLY (6-1/2") (DRIVEN DISC AND PRESSURE PLATE, ASSEMBLY) (OPTIONAL WITH ATWOOD CLUTCH, 350 938 R91)	1
1	351 760 R91	UCLA-5-6453	PLATE, PRESSURE, CLUTCH, ASSEMBLY (COMPOSED OF - 1 LEVER 352 589 R91 1 PLATE 351 761 R91 1 PLATE 351 765 R1 1 SPRING 352 590 R91)	1
2	351 768 R1	CL-6456	SCREW, ADJUSTING, RELEASE LEVER	3
3	351 769 R1	CL-4195	NUT, ADJUSTING	3
5	351 771 R1	CL-7494	SPRING, RELEASE LEVER	3
6	351 765 R1	CL-6760	PLATE, PRESSURE	1
7	351 773 R91	UCL-1-4229-7	DISC, DRIVEN, CLUTCH	1
8	351 766 R91	UCL-6798	LEVER, RELEASE, w/SCREW, 351 768 R1 AND NUT, 351 769 R1	3
9	351 770 R1	CL-6458	PIN, RELEASE LEVER	3
	103 373	CL-487	PIN, COTTER, 3/32 x 3/4"	3
10	351 761 R91	UCL-1-6453	PLATE, BACK, w/THREE SEATS, 351 763 R1	1
	351 772 R1	CL-6459	SPRING, PRESSURE	6
12	351 763 R1	CL-6457-3	SEAT, ADJUSTING SCREW	3
13	103 384 H	CL-1825-2	RIVET, BR., TUBULAR (OPTIONAL WITH 61 179 V)	10
	61 179 V		RIVET, BR., TUBULAR (OPTIONAL WITH 103 384 H)	10
14	351 469 R91		PACKAGE, CLUTCH FACING (CONSISTS OF TWO FACINGS AND TEN RIVETS, 103 384 H OR 61 179 V)	1
15	352 589 R91	UCL-6798-C3	PACKAGE, CLUTCH LEVER, ASSEMBLY (CONSISTS OF - 3 LEVER 351 766 R91 3 PIN 103 373 3 PIN 351 770 R1 3 SPRING 351 771 R1)	1
	352 590 R91		PACKAGE, PRESSURE SPRING (CONSISTS OF SIX SPRINGS, 351 772 R1)	1



Reference numbers only are shown in illustration. Use IH part numbers in ordering.

### CLUTCH HOUSING, CONTROLS AND CONNECTIONS

1	351 686 R21	HOUSING, CLUTCH, w/CORKS		1
	104 938	CORK, No. 2, 1/2 x 11/16"		4
	104 940	CORK, No. 4, 5/8 x 13/16"		9
	220 067	NUT, HEX., 7/16-14NC		4
	179 866	SCREW, CAP, HEX-HD., 7/16-14NC x 2"		2
	190 679	SCREW, CAP, HEX-HD., 7/16-14NC x 2-5/8"		4
	179 884	SCREW, CAP, HEX-HD., 1/2-13NC x 1-3/8"		2
	179 888	SCREW, CAP, HEX-HD., 1/2-13NC x 1-7/8"		4
	103 322	WASHER, LOCK, 7/16"		6
	103 323	WASHER, LOCK, 1/2"		6
2	351 486 R11	COVER, CLUTCH HOUSING HAND HOLE, w/NUT, 103 127 (ORDER 57 578 DX, 351 486 R1 AND 103 127)	501 to 13753	1
2A	57 578 DX	BAR, CLUTCH HOUSING HAND HOLE COVER	13754 UP	1
	103 127	NUT, WING, 1/4-20NC		1
2B	351 486 R1	COVER, CLUTCH HOUSING HAND HOLE	13754 UP	1
3	351 485 R2	COVER, CLUTCH HOUSING		1
	220 064	NUT, HEX., 1/4-20NC		4
	179 800	SCREW, CAP, HEX-HD., 1/4-20NC x 1-3/8"		4
	103 319	WASHER, LOCK, 1/4"		4
4	350 953 R1	LEVER, CLUTCH PEDAL		1
	179 844	SCREW, CAP, HEX-HD., 3/8-16NC x 1-5/8"		1
	103 321	WASHER, LOCK, 3/8"		1



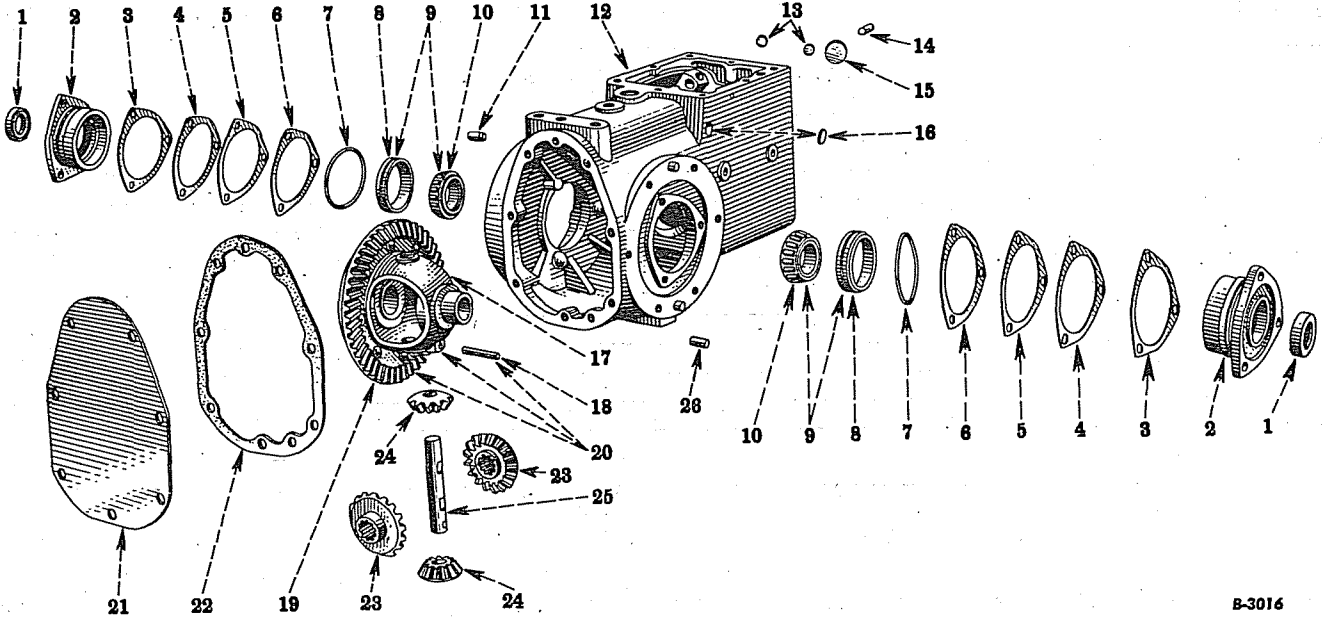


### CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>CLUTCH HOUSING, CONTROLS AND CONNECTIONS—Continued</b>				
5	350 951 R1	SPRING, CLUTCH PEDAL RETURN		1
6	103 496	PIN, CLUTCH OPERATING ROD YOKE		2
	103 373	PIN, COTTER, 3/32 x 3/4"		2
7	350 949 R11	PEDAL, CLUTCH, w/BUSHING	501 TO 32228	1
7	353 234 R11	PEDAL, CLUTCH	32229 UP	1
7A	353 236 R11	PLATE, CLUTCH ADJUSTING, w/BUSHING	32229 UP	1
	181 395	SCREW, CAP, HEX-HD., 7/16-20NF x 1"		1
	103 322	WASHER, LOCK, 7/16"		1
	615 062 R1	WASHER, PLAIN, S., 15/32" I.D. x 7/8" O.D. x No. 11 GA.		2
8	350 955 R11	ROD, CLUTCH OPERATING	501 TO 32228	1
	103 026	NUT, HEX., 3/8-24NF		1
8	353 238 R11	ROD, CLUTCH OPERATING	32229 UP	1
9	104 038	YOKE, ADJUSTABLE, CLUTCH OPERATING ROD	501 TO 32228	1
10	350 923 R1	SIDE, YOKE, CLUTCH RELEASE, LEFT	501 TO 32228	1
	103 024	NUT, HEX., 1/4-28NF		1
	181 312	SCREW, CAP, HEX-HD., 1/4-28NF x 11/16"		1
	103 319	WASHER, LOCK, 1/4"		1
10	353 239 R2	SIDE, YOKE, CLUTCH RELEASE, LEFT	32229 UP	1
	103 024	NUT, HEX., 1/4-28NF		1
	181 312	SCREW, CAP, HEX-HD., 1/4-28NF x 11/16"	32229 TO 149999	1
	181 313	SCREW, CAP, HEX-HD., 1/4-28NF x 3/4"	150000 UP	1
	103 319	WASHER, LOCK, 1/4"		1
11	350 924 R1	SIDE, YOKE, CLUTCH RELEASE, RIGHT	501 TO 32228	1
11	353 240 R2	SIDE, YOKE, CLUTCH RELEASE, RIGHT	32229 UP	1
12	109 454	FITTING, LUBRICATION, STRAIGHT, 1/4" (OPTIONAL WITH 110 347)		1
12	110 347	FITTING, LUBRICATION, STRAIGHT, 1/4" (OPTIONAL WITH 109 454)		1
13	350 921 R11	BEARING AND RETAINER, CLUTCH RELEASE, w/FITTING, 109 454		1
14	350 948 R1	PIN, PIVOT, CLUTCH RELEASE YOKE		1
	103 373	PIN, COTTER, 3/32 x 3/4"		2



## CHASSIS



Reference numbers only are shown in illustration. Use I H part numbers in ordering.

B-3016

### TRANSMISSION CASE AND DIFFERENTIAL

1	18 674 K	OIL SEAL, DIFFERENTIAL SHAFT INNER BEARING RETAINER	2
2	350 792 R11 179 839 103 321	RETAINER, BEARING, DIFFERENTIAL, w/CUP, 13 822 V AND OIL SEAL, 18 674 K SCREW, CAP, HEX-HD., 3/8-16NC x 1" WASHER, LOCK, 3/8"	2 6 6
3	350 794 R1	SHIM, DIFFERENTIAL BEARING RETAINER, FINE	X
4	350 795 R1	SHIM, DIFFERENTIAL SHAFT INNER BEARING RETAINER, LIGHT	X
5	350 796 R1	SHIM, DIFFERENTIAL BEARING RETAINER, MEDIUM	X
6	350 797 R1	SHIM, DIFFERENTIAL BEARING RETAINER, HEAVY	X
7	350 793 R1	RING, SEAL, DIFFERENTIAL BEARING RETAINER	2
8	13 822 V	CUP, DIFFERENTIAL SHAFT INNER BEARING (TIMKEN No. 14274) (OPTIONAL WITH 352 396 R1)	2
8	352 396 R1	CUP, DIFFERENTIAL SHAFT INNER BEARING (BOWER-BT-14274) (OPTIONAL WITH 13 822 V)	2
9	10 873 K	BEARING, DIFFERENTIAL (TIMKEN) (CUP, 13 822 V AND CONE, 10 880 K) (OPTIONAL WITH 352 382 R91)	2
9	352 382 R91	BEARING, DIFFERENTIAL (BOWER) (CUP, 352 396 R1 AND CONE, 352 389 R91) (OPTIONAL WITH 10 873 K)	2
10	10 880 K	CONE, DIFFERENTIAL BEARING (TIMKEN No. 14138-A) (OPTIONAL WITH 352 389 R91)	2
10	352 389 R91	CONE, DIFFERENTIAL BEARING (BOWER 14138-A) (OPTIONAL WITH 10 880 K)	2
11	350 799 R1	DOWEL, TRANSMISSION CASE TO REAR AXLE HOUSING	2

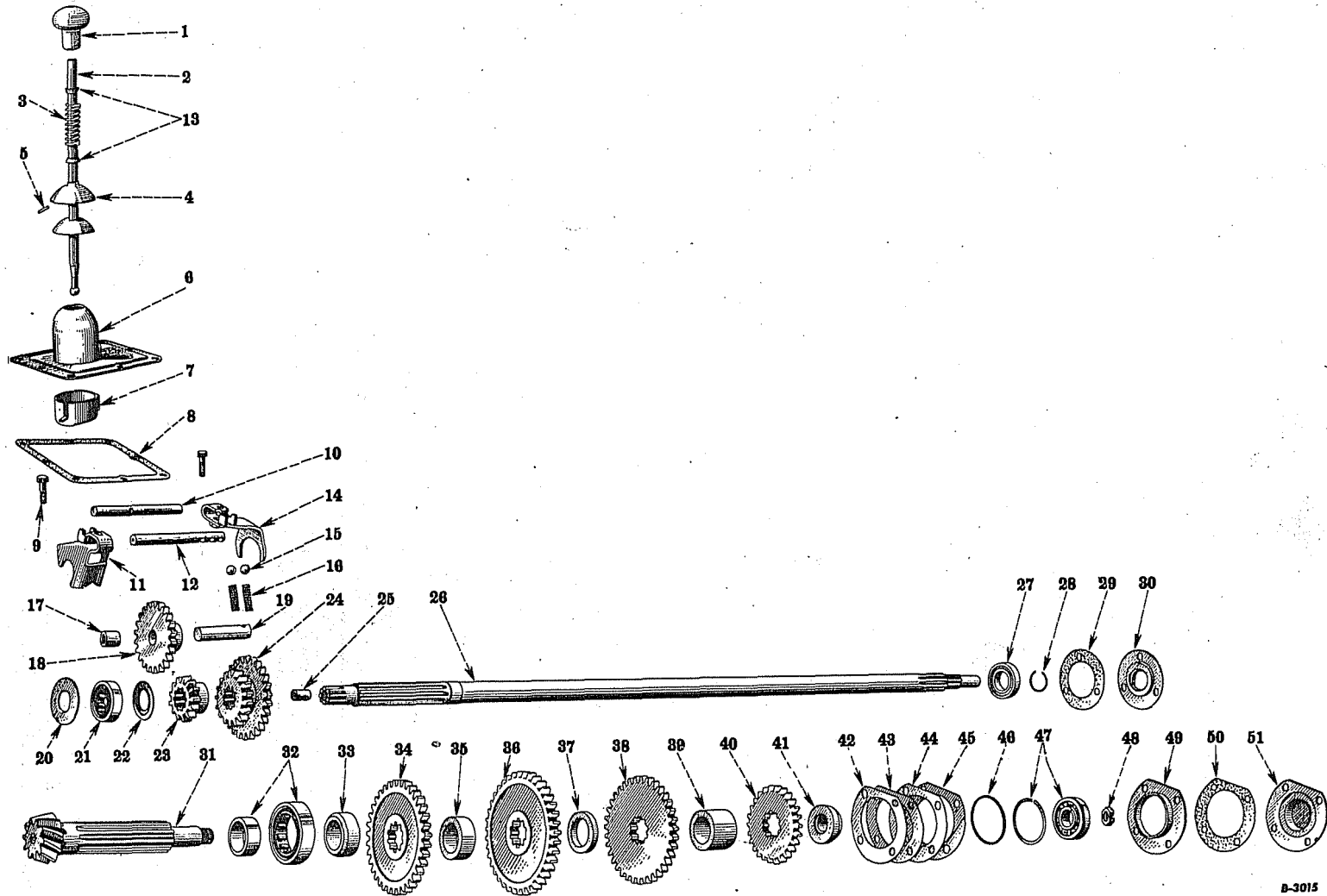
X-AS REQUIRED



### CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>TRANSMISSION CASE AND DIFFERENTIAL—Continued</b>				
12	351 530 R31	CASE, TRANSMISSION, ASSEMBLY (ORDER 351 236 R93)		1
		(COMPOSED OF -		
		1 BEARING 351 538 R91	2 PLUG 172 528	
		1 CASE § 351 530 R3	1 PLUG 172 530	
		6 DOWEL 350 799 R1	1 PLUG 172 557	
		1 PLUG 103 866	1 SHIELD 351 535 R1	
		1 PLUG 103 868	1 SHIELD 351 536 R1)	
		1 PLUG 103 869		
12	351 236 R93	CASE, TRANSMISSION, w/DOWELS, ASSEMBLY (WILL WORK FOR 351 530 R31)		1
		(COMPOSED OF -		
		1 CASE § 351 530 R31		
		1 DOWEL 17 581 D		
		1 DOWEL 355 426 R1)		
13	172 528	PLUG, EXPANSION (9/16") (GEAR SHIFTER ROD HOLE)		2
14	350 795 R1	DOWEL, TRANSMISSION CASE TO CLUTCH HOUSING		2
15	172 557	PLUG, EXPANSION (1-3/16") (REVERSE IDLER GEAR SHAFT)		1
16	172 530	PLUG, EXPANSION (11/16") (POWER TAKE-OFF SHIFTER SHAFT BEARING)		1
17	350 786 R1	CASE, DIFFERENTIAL		1
	104 100	RIVET, RD-HD., S., 5/16 x 1-1/8"		8
18	350 788 R1	PIN, LOCK, DIFFERENTIAL PINION SHAFT		1
19	350 787 R1	GEAR, DRIVE, DIFFERENTIAL (46 TEETH)		1
20	350 785 R91	CASE, DIFFERENTIAL, w/DRIVE GEAR, ASSEMBLY		1
		(COMPOSED OF -		
		1 CASE 350 786 R1		
		1 GEAR 350 787 R1		
		1 PIN. 350 788 R1		
		8 RIVET 104 100)		
21	350 836 R1	PLATE, TRANSMISSION CASE REAR COVER		1
	179 835	SCREW, CAP, HEX-HD., 3/8-16NC x 5/8"		7
	103 321	WASHER, LOCK, 3/8"		7
22	350 837 R1	GASKET, TRANSMISSION CASE REAR COVER PLATE		1
23	350 791 R1	GEAR, DIFFERENTIAL SIDE (16 TEETH)		2
24	350 790 R1	PINION, DIFFERENTIAL (10 TEETH)		2
25	350 789 R1	SHAFT, PINION, DIFFERENTIAL		1
26	350 795 R1	DOWEL, TRANSMISSION CASE TO DIFFERENTIAL SHAFT HOUSING		2

§ - NOT SERVICED SEPARATELY



B-3015

**GEAR SHIFTER MECHANISM AND TRANSMISSION**

Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.





### CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>GEAR SHIFTER MECHANISM AND TRANSMISSION</b>				
1	53 717 DA	KNOB, GEAR SHIFT LEVER		1
2	351 548 R12	LEVER, GEAR SHIFT (OPTIONAL WITH 356 530 R91)		1
2	356 530 R91	LEVER, GEAR SHIFT (OPTIONAL WITH 351 548 R12)		1
3	350 883 R1	SPRING, GEAR SHIFT SWIVEL		1
4	350 882 R1	SHIELD, GEAR SHIFT LEVER		1
5	350 885 R1	PIN, GEAR SHIFT SWIVEL SPRING RETAINER		1
6	351 545 R1	HOUSING, GEAR SHIFT LEVER		1
	179 814	SCREW, CAP, HEX-HD., 5/16-18NC x 5/8"		8
	103 320	WASHER, LOCK, 5/16"		8
7	351 547 R1	GUIDE, GEAR SHIFT LEVER		1
8	351 546 R1	GASKET, GEAR SHIFT LEVER HOUSING		1
9	351 543 R1	SCREW, SHIFTER FORK (WILL WORK FOR 352 771 R1 AND 353 321 R1)		2
	103 320	WASHER, LOCK, 5/16"		2
10, 14	352 776 R96	FORK, SHIFTER, W/ROD, ASSEMBLY, SECOND AND THIRD SPEED (WILL WORK FOR 351 544 R1 AND 351 541 R11) (COMPOSED OF -	501 TO 4999	1
		1 FORK 353 271 R21		
		1 ROD 352 774 R3		
		1 SCREW 351 543 R1		
		1 WASHER 103 320)		
10	352 774 R3	ROD, SHIFTER, SECOND AND THIRD SPEED	5000 UP	1
11, 12	352 773 R96	FORK, SHIFTER, W/ROD, ASSEMBLY, FIRST AND REVERSE SPEED (WILL WORK FOR 351 540 R11 AND 351 542 R1) (COMPOSED OF -	501 TO 4999	1
		1 FORK 353 271 R21		
		1 ROD 352 770 R3		
		1 SCREW 351 543 R1		
		1 WASHER 103 320)		
11	355 600 R91	FORK, SHIFTER, FIRST AND REVERSE SPEED, 353 270 R21, w/SCREW, 351 543 R1 AND WASHER, 103 320 (WILL WORK FOR 352 772 R1, 353 042 R1, 353 044 R1 AND 353 270 R1)	5000 TO 131622	1
11	353 270 R21	FORK, SHIFTER, FIRST AND REVERSE SPEED	131623 UP	1
12	352 770 R3	ROD, SHIFTER, FIRST AND REVERSE GEAR	5000 UP	1
13	350 884 R1	RETAINER, GEAR SHIFT SWIVEL SPRING		2
14	355 601 R91	FORK, SHIFTER, SECOND AND THIRD SPEED, 353 271 R1, w/SCREW, 351 543 R1 AND WASHER, 103 320 (WILL WORK FOR 352 775 R1, 353 043 R1, 353 044 R1 AND 353 271 R1)	5000 TO 131622	1
14	353 271 R21	FORK, SHIFTER, SECOND AND THIRD SPEED	131623 UP	1
15	D 2 615	BALL, POPPET, GEAR SHIFTER, 3/8"		2
16	350 876 R1	SPRING, GEAR SHIFTER POPPET BALL		2
17	350 871 R1	BUSHING, REVERSE IDLER GEAR		1
18	350 870 R11	GEAR, REVERSE IDLER, w/BUSHING, 350 871 R1 (22 TEETH)		1
19	350 869 R1	SHAFT, REVERSE IDLER		1
	179 796	SCREW, CAP, HEX-HD., 1/4-20NC x 7/8"		1
	103 319	WASHER, LOCK, 1/4"		1
20	351 535 R1	SHIELD, REAR, TRANSMISSION SPLINE SHAFT BEARING		1
21	351 538 R91	BEARING, REAR, TRANSMISSION SPLINE SHAFT (HYATT No. 1518-TS) (OPTIONAL WITH 352 402 R91)		1
21	352 402 R91	BEARING, REAR, TRANSMISSION SPLINE SHAFT (BOWER R-1518-EL) (OPTIONAL WITH 351 538 R91)		1
22	351 536 R1	SHIELD, FRONT, TRANSMISSION SPLINE SHAFT BEARING		1



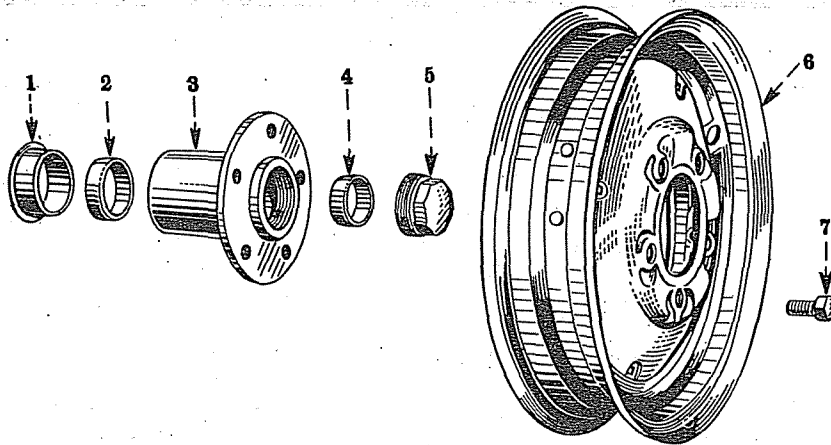
### CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>GEAR SHIFTER MECHANISM AND TRANSMISSION - Continued</b>				
23	350 867 R1	GEAR, SLIDING, FIRST AND REVERSE SPEED (13 TEETH)		1
24	350 868 R1	GEAR, SLIDING, SECOND AND THIRD SPEED (17 AND 26 TEETH)		1
25	350 859 R1	BUSHING, POWER TAKE-OFF SHAFT PILOT		1
26	351 534 R21	SHAFT, TRANSMISSION SPLINE AND CLUTCH, w/BUSHING, 350 859 R1		1
27	ST 542	BEARING, FRONT, TRANSMISSION SPLINE SHAFT (IH-PC-125)		1
28	351 539 R1	RING, LOCK, TRANSMISSION SPLINE SHAFT FRONT BEARING		1
29	350 866 R1	GASKET, TRANSMISSION SPLINE SHAFT OIL SEAL		1
30	350 865 R91	OIL SEAL, TRANSMISSION SPLINE SHAFT		1
	179 816	SCREW, CAP, HEX-HD., 5/16-18NC x 3/4"		3
	103 320	WASHER, LOCK, 5/16"		3
31	351 531 R1	PINION, COUNTERSHAFT AND BEVEL (10 TEETH)		1
	108 635	PIN, COTTER, 1/8 x 1-1/8"		1
32	350 857 R91	BEARING, REAR, COUNTERSHAFT (HYATT NO. A-1206-TS) (OPTIONAL WITH 352 400 R91)		1
32	352 400 R91	BEARING, REAR, COUNTERSHAFT (BOWER MA-1206-EL) (OPTIONAL WITH 350 857 R91)		1
33	351 532 R1	SPACER, REVERSE SPEED GEAR AND COUNTERSHAFT BEARING		1
34	350 848 R1	GEAR, REVERSE SPEED (35 TEETH)		1
35	350 849 R1	SPACER, FIRST AND REVERSE SPEED GEAR		1
36	350 850 R1	GEAR, FIRST SPEED (39 TEETH)		1
37	351 533 R1	SPACER, FIRST AND SECOND SPEED GEAR		1
38	350 852 R1	GEAR, SECOND SPEED (35 TEETH)		1
39	350 853 R1	SPACER, SECOND AND THIRD SPEED GEAR		1
40	350 854 R1	GEAR, THIRD SPEED (26 TEETH)		1
41	350 855 R1	SPACER, THIRD SPEED GEAR AND COUNTERSHAFT BEARING		1
42	350 841 R1	SHIM, COUNTERSHAFT BEARING RETAINER, FINE		X
43	350 842 R1	SHIM, COUNTERSHAFT BEARING RETAINER, LIGHT		X
44	350 843 R1	SHIM, COUNTERSHAFT BEARING RETAINER, MEDIUM		1
45	350 844 R1	SHIM, COUNTERSHAFT BEARING RETAINER, HEAVY		1
46	350 840 R1	RING, SEAL, COUNTERSHAFT BEARING RETAINER		1
47	350 856 R91	BEARING, FRONT, COUNTERSHAFT (N.D. NO. 43304-A)		1
48	70 119 D	NUT, COUNTERSHAFT		1
49	350 839 R1	RETAINER, COUNTERSHAFT BEARING		1
50	350 846 R1	GASKET, COUNTERSHAFT BEARING RETAINER CAP		1
51	350 845 R1	CAP, COUNTERSHAFT BEARING RETAINER		1
	179 816	SCREW, CAP, HEX-HD., 5/16-18NC x 3/4"		4
	103 320	WASHER, LOCK, 5/16"		4
	353 044 R1	CLAMP, SHIFTER FORK (ORDER FORK, 353 270 R1 OR 353 271 R1)	8525 TO 13586	2

X - AS REQUIRED



## CHASSIS

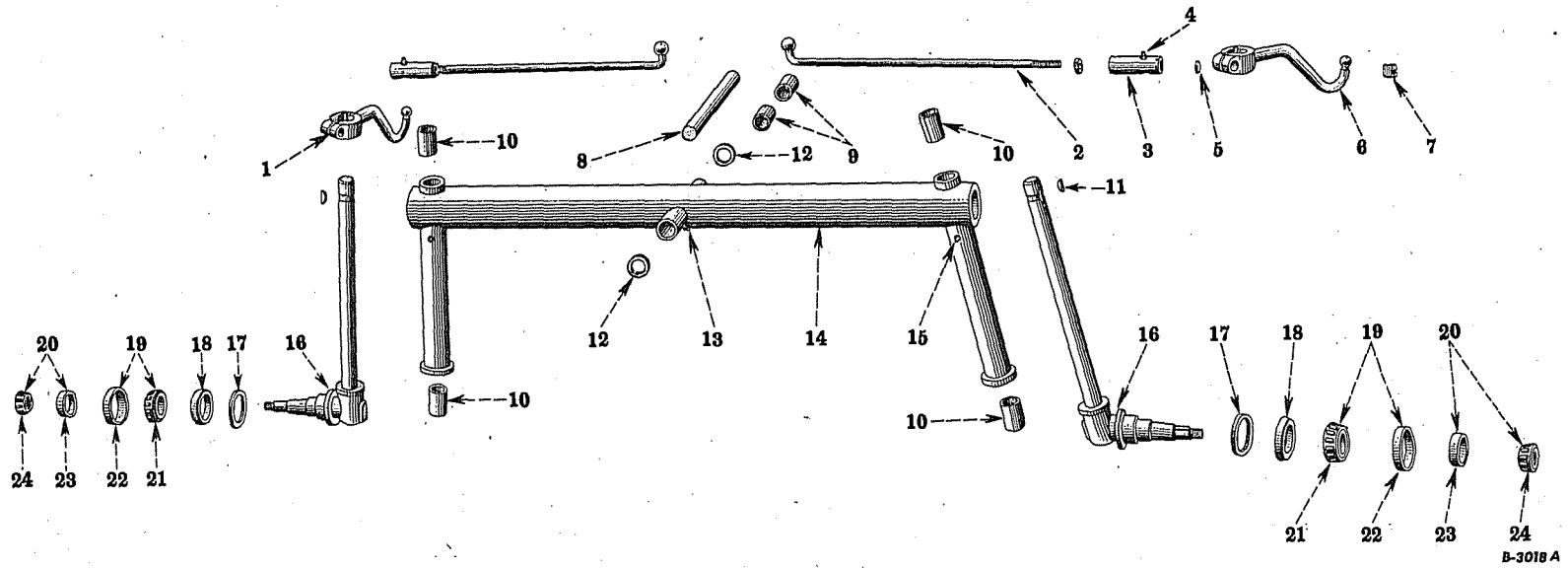


Reference numbers only are shown in illustration. Use I H part numbers in ordering.

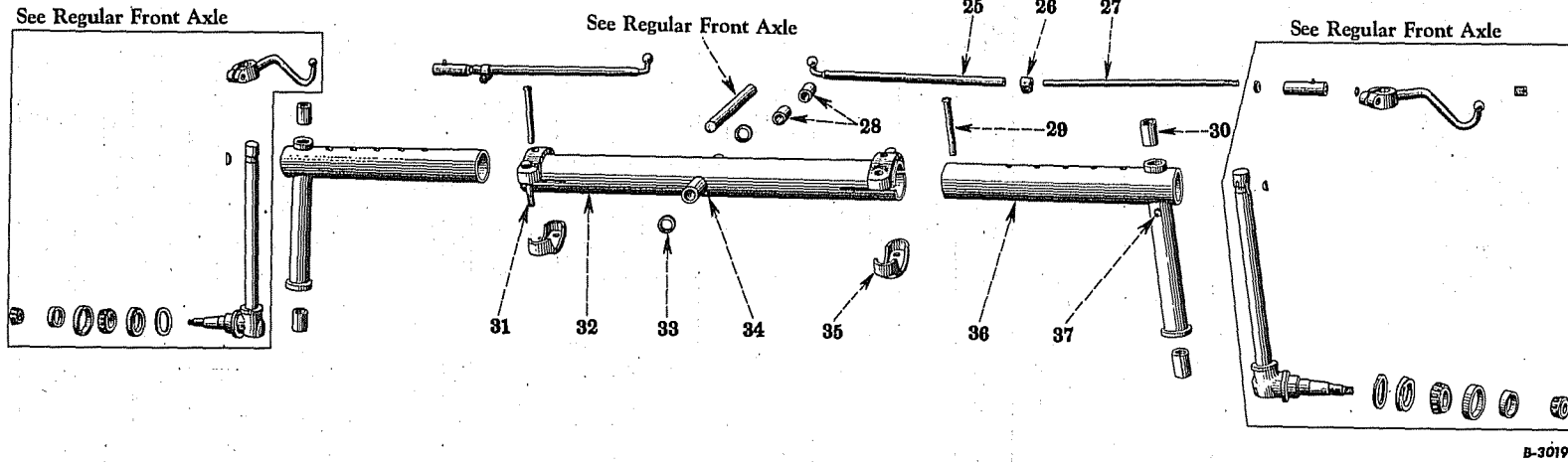
### FRONT WHEELS

1	351 076 RI	RING, WEAR, FRONT WHEEL OIL SEAL	2
2	350 772 RI	CUP, FRONT WHEEL INNER BEARING (TIMKEN No. 15580) (OPTIONAL WITH 352 392 RI AND 353 527 RI)	2
2	352 392 RI	CUP, FRONT WHEEL INNER BEARING (BOWER No. BT 15520) (OPTIONAL WITH 350 772 RI AND 353 527 RI)	2
2	353 527 RI	CUP, FRONT WHEEL INNER BEARING (TYSON No. 15520) (OPTIONAL WITH 350 772 RI AND 352 392 RI)	2
3	351 075 R11	HUB, FRONT WHEEL, ASSEMBLY (COMPOSED OF - 1 CUP 350 772 RI 1 CUP 350 775 RI 1 HUB 351 075 RI 1 RING 351 076 RI)	2
4	350 775 RI	CUP, FRONT WHEEL OUTER BEARING (TIMKEN No. 17520) (OPTIONAL WITH 352 393 RI AND 353 528 RI)	2
4	352 393 RI	CUP, FRONT WHEEL OUTER BEARING (BOWER No. BT 17520) (OPTIONAL WITH 350 775 RI AND 353 528 RI)	2
4	353 528 RI	CUP, FRONT WHEEL OUTER BEARING (TYSON No. 17520) (OPTIONAL WITH 350 775 RI AND 352 393 RI)	2
5	351 080 RI	CAP, FRONT WHEEL HUB	2
6	351 074 R91	WHEEL, FRONT (TIRE SIZE 3.00 x 12 AND 4.00 x 12)	2
6	355 068 R91	WHEEL, FRONT (TIRE SIZE 4.00 x 15) (TRACTORS EQUIPPED WITH HIGH CLEARANCE ATTACHMENT)	2
7	351 846 RI	BOLT, FRONT WHEEL HUB	10
	356 114 R91	WHEEL, FRONT, ASSEMBLY (TIRE SIZE 3.00 x 12 AND 4.00 x 12) (COMPOSED OF - 5 BOLT 351 846 RI 1 CAP 351 080 RI 1 HUB 351 075 R11 1 WHEEL 351 074 R91)	2
	356 115 R91	WHEEL, FRONT, ASSEMBLY (TIRE SIZE 4.00 x 15) (FOR TRACTORS EQUIPPED WITH HIGH CLEARANCE ATTACHMENT) (COMPOSED OF - 5 BOLT 351 846 RI 1 CAP 351 080 RI 1 HUB 351 075 R11 1 WHEEL 355 068 R91)	2

§ - NOT SERVICED SEPARATELY



**FRONT AXLE AND STEERING KNUCKLE**



**ADJUSTABLE FRONT AXLE ATTACHMENT (Special)**

Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
 Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.







# CHASSIS



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>FRONT AXLE AND STEERING KNUCKLE</b>				
1	350 776 R2	ARM, STEERING KNUCKLE, L.H. (ORDER 355 429 R91)	501 TO 138484	1
1	356 711 R1	ARM, STEERING KNUCKLE, L.H.	138485 UP	1
	103 027	NUT, HEX., LIGHT, 7/16-20NF		1
	181 406	SCREW, CAP, HEX-HD., 7/16-20NF x 2"		1
	103 322	WASHER, LOCK, MEDIUM, 7/16"		1
2	351 387 R11	TIE ROD		2
	114 496	NUT, JAM, HEX., 1/2-20NF		2
3	350 779 R1	END, ADJUSTABLE, TIE ROD		2
	108 641	PIN, COTTER, 1/8 x 1-3/8"		2
4	109 454	FITTING, LUBRICATION, STRAIGHT, 1/4" (OPTIONAL WITH 110 347)		2
4	110 347	FITTING, LUBRICATION, STRAIGHT, 1/4" (OPTIONAL WITH 109 454)		2
5	350 780 R1	SEAT, TIE ROD BALL		2
6	350 777 R2	ARM, STEERING KNUCKLE, R.H. (ORDER 355 429 R91)	501 TO 138484	1
6	356 712 R1	ARM, STEERING KNUCKLE, R.H.	138485 UP	1
	103 027	NUT, HEX., LIGHT, 7/16-20NF		1
	181 406	SCREW, CAP, HEX-HD., 7/16-20NF x 2"		1
	103 322	WASHER, LOCK, MEDIUM, 7/16"		1
7	350 781 R1	SEAT, TIE ROD ADJUSTABLE BALL		2
8	350 765 R1	SHAFT, FRONT AXLE PIVOT		1
9	350 758 R1	BUSHING, FRONT AXLE PIVOT		2
10	350 761 R1	BUSHING, STEERING KNUCKLE		4
11	218 211	KEY, WOODRUFF, No. 91, 1/4 x 3/4"		2
12	351 957 R1	WASHER, THRUST, FRONT AXLE PIVOT		2
13	109 454	FITTING, LUBRICATION, STRAIGHT, 1/4" (OPTIONAL WITH 110 347)		1
13	110 347	FITTING, LUBRICATION, STRAIGHT, 1/4" (OPTIONAL WITH 109 454)		1
14	351 386 R11	AXLE, FRONT, w/TWO BUSHINGS, 350 758 R1 AND FOUR BUSHINGS, 350 761 R1		1
15	109 454	FITTING, LUBRICATION, STRAIGHT, 1/4"		2
16	350 766 R11	KNUCKLE, STEERING, w/SEAL, 350 769 R91 AND WASHER, 350 768 R1 (ORDER 356 717 R91 OR 356 718 R91)	501 TO 138484	2
	122 779	NUT, HEX., SLOTTED, 9/16-18NF		2
	103 385	PIN, COTTER, 1/8 x 1"		2
	103 344	WASHER, PLAIN, 9/16"		2
16	356 717 R91	KNUCKLE AND ARM, STEERING, L.H., ASSEMBLY (WILL WORK FOR 350 766 R11) (COMPOSED OF -	501 TO 138484	1
		1 ARM 356 711 R1		
		1 KEY 218 211		
		1 KNUCKLE 356 714 R91		
		1 NUT 103 027		
		1 SCREW 181 406		
		1 WASHER 103 322)		
	103 027	NUT, HEX., LIGHT, 7/16-20NF		1
	181 406	SCREW, CAP, HEX-HD., 7/16-20NF x 2"		1
	103 322	WASHER, LOCK, MEDIUM, 7/16"		1



### CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>FRONT AXLE AND STEERING KNUCKLE — Continued</b>				
16	356 718 R91	KNUCKLE AND ARM, STEERING, R.H., ASSEMBLY (WILL WORK FOR 350 766 R11)	501 TO 138484	1
		(COMPOSED OF -		
		1 ARM 356 712 R1		
		1 KEY 218 211		
		1 KNUCKLE 356 714 R91		
		1 NUT 103 027		
		1 SCREW 181 406		
		1 WASHER 103 322		
	103 027	NUT, HEX., LIGHT, 7/16-20NF		1
	181 406	SCREW, CAP, HEX-HD., 7/16-20NF x 2"		1
	103 322	WASHER, LOCK, MEDIUM, 7/16"		1
16	356 714 R91	KNUCKLE, STEERING, w/SEAL, 350 769 R91 AND WASHER, 350 768 R1	138485 UP	2
17	350 768 R1	WASHER, FELT, FRONT WHEEL		2
18	350 769 R91	OIL SEAL, FRONT WHEEL		2
19	350 770 R91	BEARING, INNER, FRONT WHEEL (TIMKEN) (CUP, 350 772 R1 AND CONE, 350 771 R91)		
		(OPTIONAL WITH 352 378 R91 OR 353 511 R92)		2
19	352 378 R91	BEARING, INNER, FRONT WHEEL (BOWER) (CUP, 352 392 R1 AND CONE, 352 385 R91)		
		(OPTIONAL WITH 350 770 R91 OR 353 511 R92)		2
19	353 511 R92	BEARING, INNER, FRONT WHEEL (TYSON) (CUP, 353 527 R1 AND CONE, 353 519 R92)		
		(OPTIONAL WITH 350 770 R91 OR 352 378 R91)		2
20	350 773 R91	BEARING, OUTER, FRONT WHEEL (TIMKEN) (CUP, 350 774 R1 AND CONE, 350 774 R91)		
		(OPTIONAL WITH 352 379 R91 OR 353 512 R92)		2
20	352 379 R91	BEARING, OUTER, FRONT WHEEL (BOWER) (CUP, 352 393 R1 AND CONE, 352 386 R91)		
		(OPTIONAL WITH 350 773 R91 OR 353 512 R92)		2
20	353 512 R92	BEARING, OUTER, FRONT WHEEL (TYSON) (CUP, 353 528 R1 AND CONE, 353 520 R92)		
		(OPTIONAL WITH 350 773 R91 OR 352 379 R91)		2
21	350 771 R91	CONE, FRONT WHEEL INNER BEARING (TIMKEN No. 15580)		
		(OPTIONAL WITH 352 385 R91 OR 353 519 R92)		2
21	352 385 R91	CONE, FRONT WHEEL INNER BEARING (BOWER BT 15580)		
		(OPTIONAL WITH 350 771 R91 OR 353 519 R92)		2
21	353 519 R92	CONE, FRONT WHEEL INNER BEARING (TYSON No. 15580)		
		(OPTIONAL WITH 350 771 R91 OR 352 385 R91)		2
22	350 772 R1	CUP, FRONT WHEEL INNER BEARING (TIMKEN No. 15520)		
		(OPTIONAL WITH 352 392 R1 OR 353 527 R1)		2
22	352 392 R1	CUP, FRONT WHEEL INNER BEARING (BOWER BT 15520)		
		(OPTIONAL WITH 350 772 R1 OR 353 527 R1)		2
22	353 527 R1	CUP, FRONT WHEEL INNER BEARING (TYSON No. 15520)		
		(OPTIONAL WITH 350 772 R1 OR 352 392 R1)		2
23	350 775 R1	CUP, FRONT WHEEL OUTER BEARING (TIMKEN No. 17520)		
		(OPTIONAL WITH 352 393 R1 OR 353 528 R1)		2
23	352 393 R1	CUP, FRONT WHEEL OUTER BEARING (BOWER BT 17520)		
		(OPTIONAL WITH 350 775 R1 OR 353 528 R1)		2
23	353 528 R1	CUP, FRONT WHEEL OUTER BEARING (TYSON No. 17520)		
		(OPTIONAL WITH 350 775 R1 OR 352 393 R1)		2
24	350 774 R91	CONE, FRONT WHEEL OUTER BEARING (TIMKEN No. 17580)		
		(OPTIONAL WITH 352 386 R91 OR 353 520 R92)		2
24	352 386 R91	CONE, FRONT WHEEL OUTER BEARING (BOWER BT 17580)		
		(OPTIONAL WITH 350 774 R91 OR 353 520 R92)		2
24	353 520 R92	CONE, FRONT WHEEL OUTER BEARING (TYSON No. 17580)		
		(OPTIONAL WITH 350 774 R91 OR 352 386 R91)		2



# CHASSIS

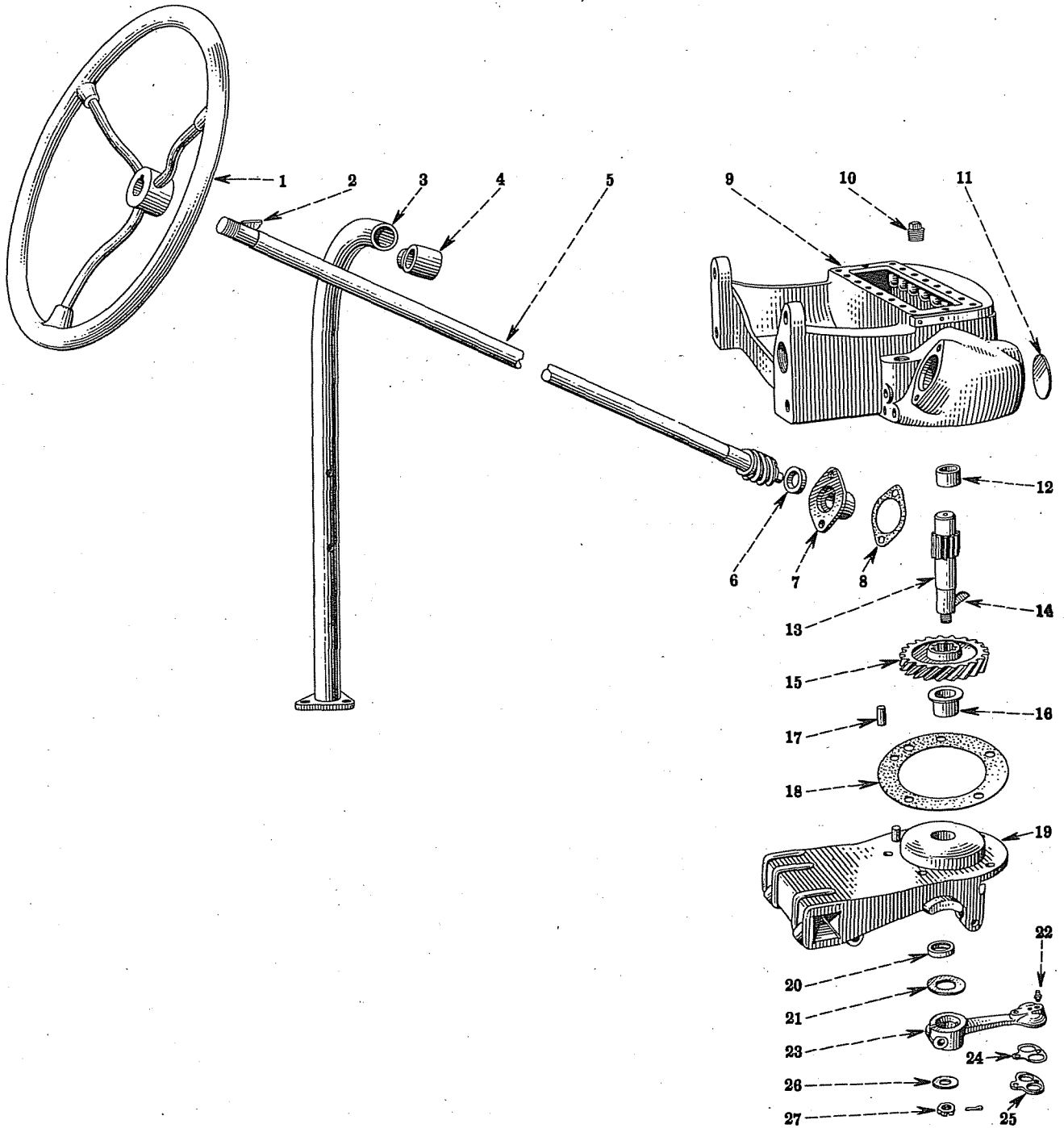


REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>ADJUSTABLE FRONT AXLE ATTACHMENT (Special)</b>				
	351 389 R91	ATTACHMENT, ADJUSTABLE WIDE TREAD FRONT AXLE (MACHINE ATTACHMENT)		1
25	355 063 R11	TUBE, TIE ROD (TRACTORS EQUIPPED WITH HIGH CLEARANCE ATTACHMENT)		2
25	350 782 R11	TUBE, TIE ROD		2
26	350 784 R1	CLAMP, TIE ROD		2
	103 026	NUT, HEX., 3/8-24NF		2
	181 370	SCREW, CAP, HEX-HD., 3/8-24NC X 1-1/4"		2
	103 321	WASHER, LOCK, 3/8"		2
27	350 778 R1	TIE ROD		2
	114 496	NUT, JAM, HEX., 1/2-20NF		2
28	350 758 R1	BUSHING, FRONT AXLE PIVOT		2
29	350 764 R1	PIN, FRONT AXLE CLAMP		2
	108 630	PIN, COTTER, 1/8 X 7/8"		2
30	350 761 R1	BUSHING, STEERING KNUCKLE POST		4
31	350 763 R1	BOLT, FRONT AXLE CLAMP		4
	103 028	NUT, HEX., 1/2-20NF		4
	103 323	WASHER, LOCK, 1/2"		4
32	350 756 R11	AXLE, FRONT, w/TWO BUSHINGS, 350 758 R1		1
32	355 064 R11	AXLE, FRONT, w/TWO BUSHINGS, 350 758 R1 (TRACTORS EQUIPPED WITH HIGH CLEARANCE ATTACHMENT)		1
33	351 957 R1	WASHER, FRONT AXLE PIVOT THRUST		2
34	109 454	FITTING, LUBRICATION, STRAIGHT, 1/4" (OPTIONAL WITH 110 347)		1
34	110 347	FITTING, LUBRICATION, STRAIGHT, 1/4" (OPTIONAL WITH 109 454)		1
35	350 762 R1	CLAMP, FRONT AXLE		4
36	350 759 R11	EXTENSION, FRONT AXLE, w/TWO BUSHINGS, 350 761 R1		2
37	109 454	FITTING, LUBRICATION, STRAIGHT, 1/4" (OPTIONAL WITH 110 347)		2
37	110 347	FITTING, LUBRICATION, STRAIGHT, 1/4" (OPTIONAL WITH 109 454)		2
	355 062 R91	ATTACHMENT, HIGH CLEARANCE (FOR TRACTORS EQUIPPED WITH ADJUSTABLE FRONT AXLE ATTACHMENT)		1
		(COMPOSED OF -		
	1	AXLE 355 064 R11	8	NUT 120 371
	10	BOLT 351 846 R1	2	RIM 355 067 R91
	10	BOLT 355 065 R1	8	SCREW 181 696
	1	CAP 351 080 R1	2	TUBE 355 063 R11
	2	EXTENSION 355 066 R1	10	WASHER 103 323
	2	HUB 351 075 R11	2	WHEEL 355 068 R91
	1	LUBRICATOR 109 454		
	355 429 R91	PACKAGE, STEERING KNUCKLE ARM (WILL WORK FOR 350 776 R2 AND 350 777 R2) 501 TO 138484 (CONSISTS OF -		1
	1	ARM \$355 428 R1		
	1	NUT 114 496		
	1	SCREW 355 427 R1)		
	43 528 D	SCREW, LOCKING, STEERING KNUCKLE ARM	501 TO 118687	2
	218 440	NUT, JAM, HEX., 1/2-13NC		2
	355 427 R1	SCREW, LOCKING, STEERING KNUCKLE ARM	118688 TO 138484	2
	114 496	NUT, JAM, HEX., 1/2-20NF		2

§ - NOT SERVICED SEPARATELY



## CHASSIS



A-14710

### STEERING MECHANISM

Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.



### CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>STEERING MECHANISM</b>				
1	46 512 DA	WHEEL, STEERING (15") (OPTIONAL WITH 60 069 D)		1
1	60 069 D	WHEEL, STEERING (15") (OPTIONAL WITH 46 512 DA)		1
2	112 139	KEY, WOODRUFF No. A, 1/4 x 7/8"		1
3	351 489 R11	ARM, STEERING SHAFT SUPPORT		1
	179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		3
	103 321	WASHER, LOCK, 3/8"		3
4	350 902 R1	BRACKET, STEERING SHAFT SUPPORT ARM		1
	220 065	NUT, HEX., 5/16-18NC		1
	179 823	SCREW, CAP, HEX-HD., 5/16-18NC x 1-5/8"		1
	103 320	WASHER, LOCK, 5/16"		1
5	350 894 R11	SHAFT AND WORM, STEERING		1
	122 403	NUT, JAM, HEX., 3/4-16NF		1
6	350 892 R91	OIL SEAL, STEERING SHAFT		1
7	350 898 R11	BEARING, STEERING SHAFT, w/OIL SEAL, 350 892 R91		1
	179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		2
	103 321	WASHER, LOCK, 3/8"		2
8	350 899 R1	GASKET, STEERING SHAFT BEARING		1
9	350 886 R22	HOUSING, STEERING GEAR, ASSEMBLY (COMPOSED OF -		1
		1 BUSHING 350 887 R1		
		1 HOUSING \$ 350 886 R2		
		1 NIPPLE 350 888 R1		
		2 PLUG 103 866		
		1 PLUG 172 598		
		1 PLUG 250 181 R1		
		1 PLUG 355 442 R1)		
	220 080	NUT, HEX., 5/8-11NC		2
	103 866	PLUG, PIPE, SQ-HD., 1/4"		2
	355 442 R1	PLUG, PIPE, SQ-HD., 3/8"		1
	179 929	SCREW, CAP, HEX-HD., 5/8-11NC x 1-3/4"		2
	179 932	SCREW, CAP, HEX-HD., 5/8-11NC x 2-1/4"		2
	103 325	WASHER, LOCK, 5/8"		4
10	250 181 R1	PLUG, STEERING GEAR HOUSING OIL FILLER		1
11	172 598	PLUG, EXPANSION, 2-1/4" (TYPE 1)		1
12	350 887 R1	BUSHING, STEERING WORM WHEEL SHAFT, UPPER		1
13	350 904 R1	SHAFT, STEERING WORM WHEEL		1
	103 387	PIN, COTTER, 1/8 x 1-1/2"		1
14	124 555	KEY (WOODRUFF No. 16, 3/16 x 1-1/8") (NICKEL STEEL)		1
§ - NOT SERVICED SEPARATELY				



### CHASSIS

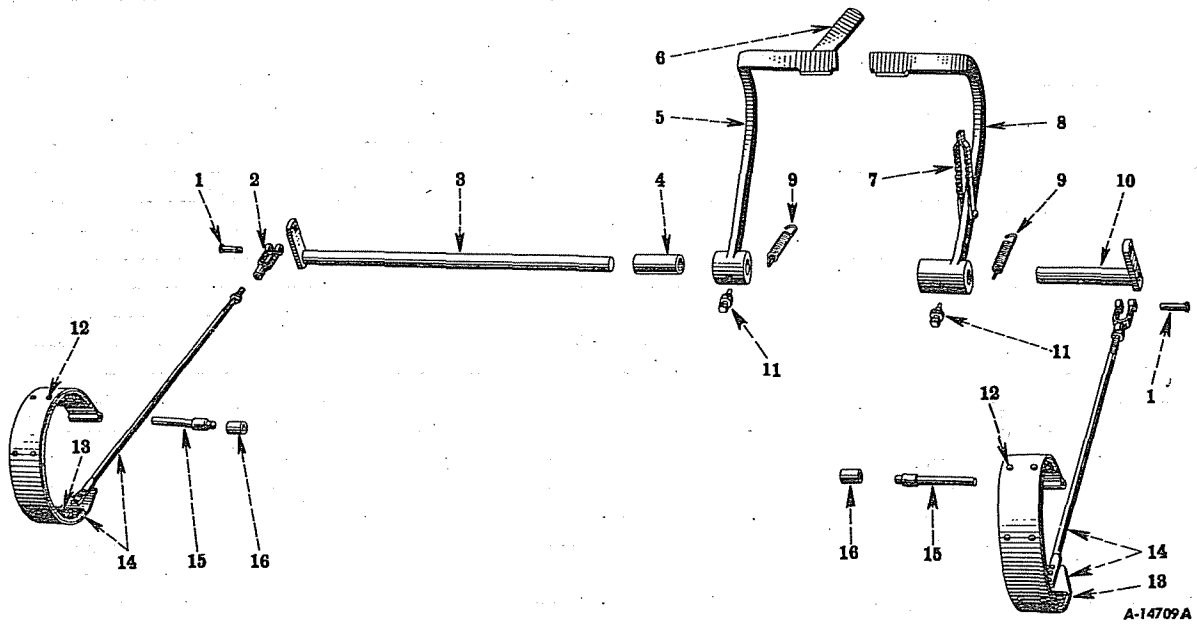
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>STEERING MECHANISM — Continued</b>				
15	350 903 RI	WHEEL, STEERING WORM (21 TEETH)		1
16	350 890 RI	BUSHING, STEERING WORM WHEEL SHAFT, LOWER		1
17	25 086 DA	DOWEL, STEERING GEAR HOUSING BASE		1
18	350 893 RI	GASKET, STEERING GEAR HOUSING BASE		1
19	350 889 R11	BASE, STEERING GEAR HOUSING, ASSEMBLY (COMPOSED OF -		1
		1 BASE \$ 350 889 RI		
		1 BUSHING 350 890 RI		
		1 DOWEL 25 086 DA		
		1 OIL SEAL 350 891 R91)		
	103 027	NUT, HEX., 7/16-20NF		2
	179 860	SCREW, CAP, HEX-HD., 7/16-14NC x 1-1/4"		5
	181 407	SCREW, CAP, HEX-HD., 7/16-20NF x 2-1/4"		2
	103 322	WASHER, LOCK, 7/16"		7
20	350 891 R91	OIL SEAL, STEERING WORM WHEEL SHAFT		1
21	350 905 RI	WASHER, THRUST, STEERING WORM WHEEL SHAFT		1
22	109 454	FITTING, LUBRICATION, STRAIGHT, 1/4" (OPTIONAL WITH 110 347)		1
22	110 347	FITTING, LUBRICATION, STRAIGHT, 1/4" (OPTIONAL WITH 109 454)		1
23	350 906 RI	ARM, STEERING GEAR		1
	181 407	SCREW, CAP, HEX-HD., 7/16-20NF x 2-1/4"		1
	103 027	NUT, HEX., 7/16-20NF		1
	103 322	WASHER, LOCK, 7/16"		1
24	350 909 RI	SHIM, STEERING GEAR ARM PLATE, LIGHT		X
24	350 910 RI	SHIM, STEERING GEAR ARM PLATE, MEDIUM		X
24	350 911 RI	SHIM, STEERING GEAR ARM PLATE, HEAVY		X
25	350 908 RI	PLATE, STEERING GEAR ARM		1
	181 339	SCREW, CAP, HEX-HD., 5/16-24NF x 1"		2
	103 320	WASHER, LOCK, 5/16"		2
26	350 907 RI	WASHER, RETAINER, STEERING GEAR ARM		1
27	70 119 D	NUT, STEERING WORM WHEEL SHAFT		1

§ - NOT SERVICED SEPARATELY

X-AS REQUIRED



## CHASSIS



Reference numbers only are shown in illustration. Use I H part numbers in ordering.

### FOOT BRAKES

1	39 374 D 103 373	PIN, BRAKE ROD ADJUSTABLE YOKE PIN, COTTER, 3/32 x 3/4"	2 2
2	104 037	YOKE, ADJUSTABLE, BRAKE ROD	2
3	351 487 R21 103 346 103 386	SHAFT, w/LEVER, BRAKE, L.H. WASHER, PLAIN, 3/4" PIN, COTTER, 1/8 x 1-1/4"	1 17528 UP 17528 UP
4	351 488 R1	SPACER, BRAKE SHAFT AND LEVER, L.H.	501 TO 17527 1
5	350 991 R11	PEDAL, BRAKE, ASSEMBLY, L.H. (COMPOSED OF -	1
		1 BLOCK \$ 350 994 R1	1 RATCHET 350 995 R91
		1 HUB \$ 350 992 R1	1 RIVET 104 083
		1 LATCH 350 993 R1	1 RIVET 104 086)
		1 PEDAL \$ 350 991 R1	
6	350 993 R1 104 086	LATCH, BRAKE RIVET, S., RD-HD., 1/4 x 1-1/8"	1 1
7	350 995 R91 104 083	RATCHET, BRAKE RIVET, S., RD-HD., 1/4 x 3/4"	2 2
§ - NOT SERVICED SEPARATELY			

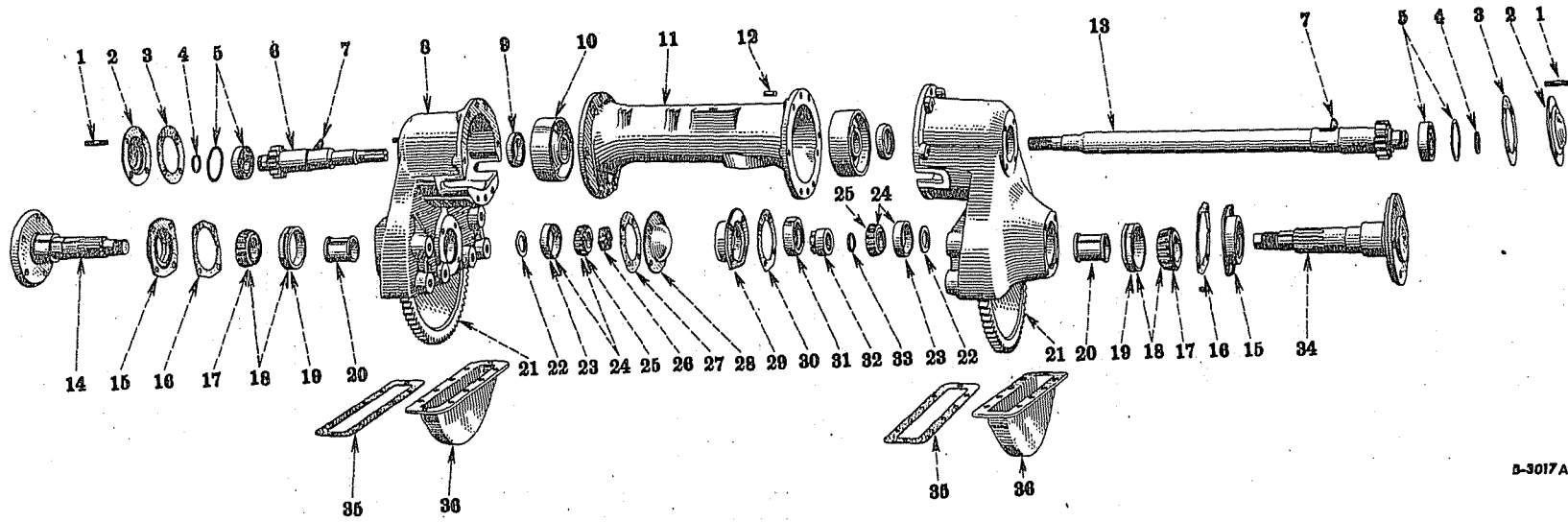


### CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>FOOT BRAKES—Continued</b>				
8	350 998 R11	PEDAL, BRAKE, w/RATCHET, 350 995 R91, R.H.		1
9	350 951 R1	SPRING, RETURN, BRAKE PEDAL		2
10	351 003 R11	SHAFT AND LEVER, BRAKE, R.H.		1
11	351 000 R1	SCREW, LOCK, BRAKE PEDAL		2
	218 438	NUT, JAM, HEX., 3/8-16NC		2
12	355 775 R1	RIVET, BRAKE BAND		20
13	352 611 R93	PACKAGE, BRAKE BAND LINING (CONSISTS OF ONE LINING, AND TEN RIVETS, 355 775 R1)		2
14	350 967 R21	BAND, BRAKE, ASSEMBLY		2
		(COMPOSED OF -		
		1 BAND \$ 350 967 R2		
		1 LINING \$ 350 988 R1		
		10 RIVET 355 775 R1		
	103 025	1 ROD \$ 350 989 R1)		
		NUT, HEX., 5/16-24NF		2
15	352 361 R1	PIN, ANCHOR, BRAKE BAND (WILL WORK FOR 350 990 R1 AND 56 151 D)	18559 UP	2
16	56 151 D	SPACER, BRAKE BAND (ORDER 352 361 R1)	501 TO 18558	2
§ - NOT SERVICED SEPARATELY				







D-3017A

**FINAL DRIVE**

Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.





## CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>FINAL DRIVE</b>				
1	18 880 D	STUD, DIFFERENTIAL SHAFT OUTER BEARING COVER	SEE NOTE (A)	8
2	350 803 R1	COVER, DIFFERENTIAL SHAFT OUTER BALL BEARING		2
	220 066	NUT, HEX., 3/8-16NC	SEE NOTE (A)	8
	179 835	SCREW, CAP, HEX-HD., 3/8-16NC x 5/8"	SEE NOTE (B) AND (C)	8
	103 321	WASHER, LOCK, 3/8"	SEE NOTE (A)	8
3	350 804 R1	GASKET, DIFFERENTIAL SHAFT BEARING COVER		2
4	350 802 R1	RING, LOCK, DIFFERENTIAL SHAFT BEARING		2
5	ST 364	BEARING, DIFFERENTIAL SHAFT (IH-GL-230)		2
6	350 800 R2	SHAFT, DIFFERENTIAL, L.H. (12 TEETH)		1
7	124 552	KEY, BRAKE DRUM (WOODRUFF No. 13, 3/16 x 1")		2
8	350 806 R21	HOUSING, REAR AXLE, ASSEMBLY (ORDER 353 834 R92)	SEE NOTE (A)	2
	220 066	NUT, HEX., 3/8-16NC		2
	179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		2
	179 842	SCREW, CAP, HEX-HD., 3/8-16NC x 1-3/8"		2
	103 321	WASHER, LOCK, 3/8"		4
8	353 834 R92	HOUSING, REAR AXLE, 350 806 R32, w/FOUR SCREWS, 179 835 (WILL WORK FOR 350 806 R21)	SEE NOTE (A)	1
8	350 806 R32	HOUSING, REAR AXLE, ASSEMBLY (COMPOSED OF -	SEE NOTE (B) AND (C)	1
		1 CUP 350 809 R1		
		1 CUP 350 812 R1		
		1 HOUSING § 350 806 R3		
		1 OIL SEAL 42 177 D		
		1 PLUG 143 999)		
	220 066	NUT, HEX., 3/8-16NC		2
	179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		2
	179 843	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/2"		2
	103 321	WASHER, LOCK, 3/8"		4
9	42 177 D	OIL SEAL, DIFFERENTIAL SHAFT PINION		2
10	350 805 R12	DRUM, BRAKE, w/SCREW, 102 886 AND NUT, 220 065		2
11	350 798 R11	HOUSING, DIFFERENTIAL SHAFT, w/TWO DOWELS, 350 799 R1		1
	112 428	CORK, 3/8 x 1/2" No. 0		2
	179 840	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/8"		6
	103 321	WASHER, LOCK, 3/8"		6

§ - NOT SERVICED SEPARATELY

NOTE (A) Serial 501 to 52199  
 (B) Serial 43980 to 44028  
 (C) Serial 52200 up



### CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>FINAL DRIVE — Continued</b>				
12	350 799 R1	DOWEL, DIFFERENTIAL SHAFT HOUSING		2
13	350 801 R1	SHAFT, DIFFERENTIAL, R.H. (12 TEETH)		1
14	350 815 R2	AXLE, REAR, L.H.		1
15	350 822 R91	OIL SEAL, REAR AXLE		2
	179 835	SCREW, CAP, HEX-HD., 3/8-16NC x 5/8"		8
	103 321	WASHER, LOCK, 3/8"		8
16	350 823 R1	GASKET, REAR AXLE OIL SEAL		2
17	350 811 R91	CONE, REAR AXLE, OUTER BEARING (TIMKEN No. 26882) (OPTIONAL WITH 352 391 R91)		2
17	352 391 R91	CONE, REAR AXLE OUTER BEARING (BOWER BT 26882) (OPTIONAL WITH 350 811 R91)		2
18	350 810 R91	BEARING, OUTER, REAR AXLE (CUP, 350 812 R1 AND CONE, 350 811 R91)		2
		(OPTIONAL WITH 352 384 R91)		2
18	352 384 R91	BEARING, OUTER, REAR AXLE (CUP, 352 398 R1 AND CONE, 352 391 R91)		2
		(OPTIONAL WITH 350 810 R91)		2
19	350 812 R1	CUP, REAR AXLE OUTER BEARING (TIMKEN No. 26822) (OPTIONAL WITH 352 398 R1)		2
19	352 398 R1	CUP, REAR AXLE OUTER BEARING (BOWER BT 26822) (OPTIONAL WITH 350 812 R1)		2
20	350 813 R1	SPACER, REAR AXLE BEARING	501 to 19350	2
20	353 162 R1	SPACER, REAR AXLE BEARING	19351 UP	2
21	350 824 R1	GEAR, DRIVE, REAR AXLE (70 TEETH)		2
22	350 825 R1	SPACER, REAR AXLE DRIVE GEAR	501 to 19350	2
22	353 163 R1	SPACER, REAR AXLE DRIVE GEAR	19351 UP	2
23	350 809 R1	CUP, REAR AXLE INNER BEARING (TIMKEN No. 15244) (OPTIONAL WITH 352 397 R1)		2
23	352 397 R1	CUP, REAR AXLE INNER BEARING (BOWER BT 15244) (OPTIONAL WITH 350 809 R1)		2
24	350 807 R91	BEARING, INNER, REAR AXLE (CUP, 350 809 R1 AND CONE, 350 808 R91)		2
		(OPTIONAL WITH 352 383 R91)		2
24	352 383 R91	BEARING, INNER, REAR AXLE (CUP, 352 397 R1 AND CONE, 352 390 R91)		2
		(OPTIONAL WITH 350 807 R91)		2
25	350 808 R91	CONE, REAR AXLE INNER BEARING (TIMKEN No. 15120) (OPTIONAL WITH 352 390 R91)		2
25	352 390 R91	CONE, REAR AXLE INNER BEARING (BOWER BT 15120) (OPTIONAL WITH 350 808 R91)		2
26	350 817 R1	NUT, REAR AXLE, L.H.		1
	103 387	PIN, COTTER, 1/8 x 1-1/2"		1
27	350 820 R1	GASKET, REAR AXLE BEARING CAP, L.H.		1
28	350 821 R1	CAP, REAR AXLE BEARING, L.H.		1
	179 814	SCREW, CAP, HEX-HD., 5/16-18NC x 5/8"		4
	103 320	WASHER, LOCK, 5/16"		4
29	350 819 R11	RETAINER, REAR AXLE NUT, R.H., OIL SEAL, w/OIL SEAL, 53 599 D		1
	179 816	SCREW, CAP, HEX-HD., 5/16-18NC x 3/4"		4
	103 320	WASHER, LOCK, 5/16"		4

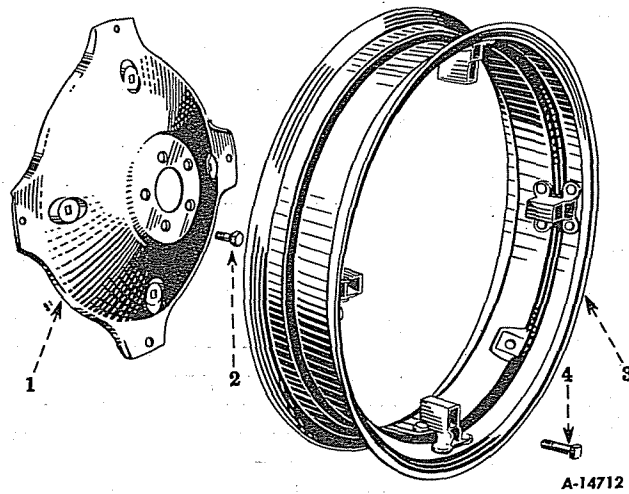


### CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>FINAL DRIVE - Continued</b>				
30	350 820 R1	GASKET, REAR AXLE NUT, R.H., OIL SEAL RETAINER		1
31	53 599 D	OIL SEAL, REAR AXLE NUT, R.H.		1
32	350 816 R1	NUT, REAR AXLE, R.H.		1
	103 387	PIN, COTTER, 1/8 x 1-1/2"		1
33	350 818 R1	RING, SEAL, REAR AXLE NUT, R.H.		1
34	350 814 R2	AXLE, REAR, R.H.		1
35	350 827 R1	GASKET, REAR AXLE HOUSING PAN		2
36	350 826 R1	PAN, REAR AXLE HOUSING		2
	179 812	SCREW, CAP, HEX-HD., 5/16-18NC x 1/2"		20
	103 320	WASHER, LOCK, 5/16"		20
	355 065 R1	BOLT, REAR AXLE EXTENSION (TRACTORS EQUIPPED WITH HIGH CLEARANCE ATTACHMENT)		10
	103 323	WASHER, LOCK, 1/2"		10
	355 066 R1	EXTENSION, REAR AXLE (TRACTORS EQUIPPED WITH HIGH CLEARANCE ATTACHMENT)		2
	220 065	NUT, HEX., 5/16-18NC (IN BRAKE DRUM)		1
	143 999	PLUG, PIPE, CK-HDLS., S., 3/4" (IN REAR AXLE HOUSING)		1
	102 886	SCREW, SET, SQ-HD., CUP-POINT, 5/16-18NC x 1-1/4" (IN BRAKE DRUM)		1
	353 164 R1	SHIM, REAR AXLE DRIVE GEAR, LIGHT		X
	353 165 R1	SHIM, REAR AXLE DRIVE GEAR, MEDIUM		X
	353 166 R1	SHIM, REAR AXLE DRIVE GEAR, HEAVY		X
	353 167 R1	SHIM, REAR AXLE DRIVE GEAR, EXTRA HEAVY		X



## CHASSIS



Reference numbers only are shown in illustration. Use I H part numbers in ordering.

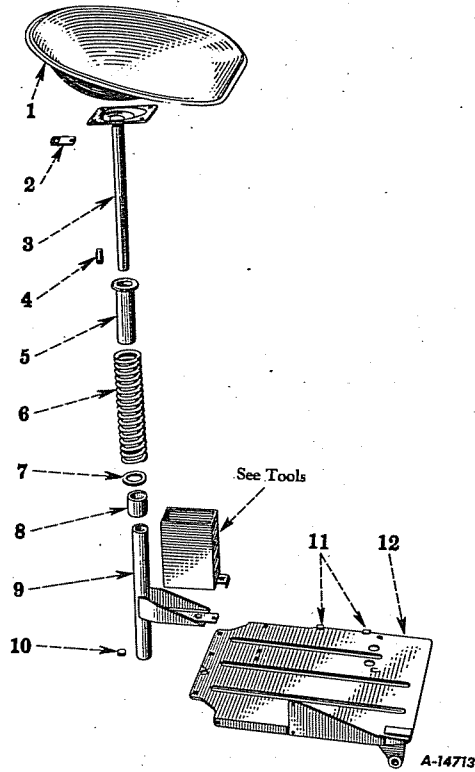
### REAR WHEELS

1	351 083 R1	WHEEL, REAR (DISC TYPE)			2
2	351 079 R1	BOLT, REAR WHEEL			10
3	351 084 R91	RIM, REAR WHEEL, w/CLAMPS	W5-24	6-24 or 7-24	2
3	351 427 R91	RIM, REAR WHEEL, w/CLAMPS	W6-24	7-24	2
3	351 428 R91	RIM, REAR WHEEL, w/CLAMPS	W-7-24	8-24 or 9-24	2
3	353 723 R91	RIM, REAR WHEEL, w/CLAMPS	W8-24	9-24	2
3	355 067 R91	RIM, REAR WHEEL, w/CLAMPS (TRACTORS EQUIPPED WITH HIGH CLEARANCE ATTACHMENT)	W5-30	6-30 or 7-30	2
	181 696	SCREW, CAP, HEX-HD., 1/2-20NF			8
	120 371	NUT, HEX., 1/2-20NF			8
4	351 085 R1	BOLT, REAR WHEEL RIM			8
	120 371	NUT, HEX., CO-PLTD., 1/2-20NF			8
	356 116 R91	WHEEL, REAR, ASSEMBLY	W5-24	6-24 or 7-24	2
		(COMPOSED OF -			
	4	BOLT 351 085 R1			
	5	BOLT 351 079 R1			
	4	NUT 120 371			
	1	RIM 351 084 R91			
	1	WHEEL 351 083 R1)			
	356 118 R91	WHEEL, REAR, ASSEMBLY	W7-24	8-24 or 9-24	2
		(COMPOSED OF -			
	4	BOLT 351 085 R1			
	5	BOLT 351 079 R1			
	4	NUT 120 371			
	1	RIM 351 428 R91			
	1	WHEEL 351 083 R1)			





## CHASSIS



Reference numbers only are shown in illustration. Use I H part numbers in ordering.

### SEAT AND PLATFORM

1	351 880 R92	FRAME, SEAT	1
2	352 118 R1	CLIP, TRIP ROPE	1
3	351 888 R32	POST, SEAT	1
	181 393	SCREW, CAP, HEX-HD., 7/16-20NF	4
	103 322	WASHER, LOCK, 7/16"	4
4	351 882 R1	GUIDE, SEAT POST	1
	181 341	SCREW, CAP, HEX-HD., 5/16-24NF x 1-1/4"	2
	103 320	WASHER, LOCK, 5/16"	2
5	351 886 R11	RETAINER, SEAT SPRING	1
6	351 872 R1	SPRING, SEAT	1
7	351 048 R1	WASHER, SEAT SPRING	1
8	351 881 R1	SPACER, SEAT SPRING	1



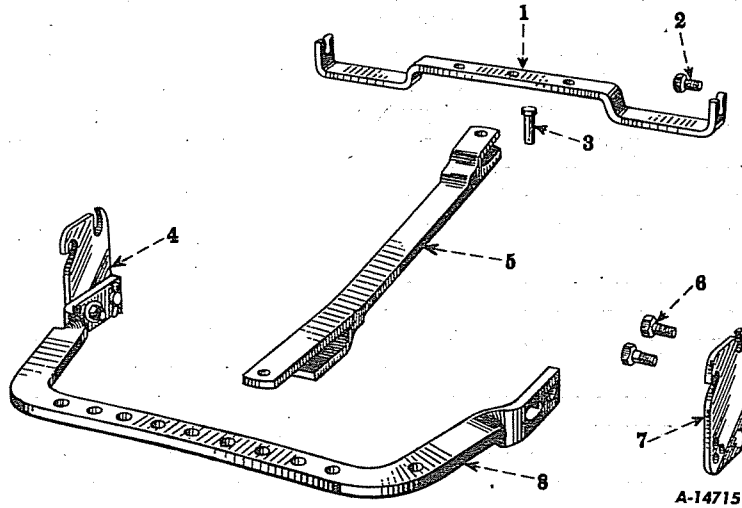


### CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>SEAT AND PLATFORM — Continued</b>				
9	351 883 R11	TUBE, SEAT SUPPORT		1
	179 925	SCREW, CAP, HEX-HD., 5/8-11NC x 1-1/4"		2
	103 325	WASHER, LOCK, 5/8"		2
10	351 879 R1	SHOCK ABSORBER, SEAT POST		1
11	351 013 R1	CLIP, STARTING CRANK		2
	171 573	SCREW, TAPPING, SLOTTED-RD-HD., No. 10-32NF x 1/4"		2
12	351 051 R11	PLATFORM		1
	220 065	NUT, HEX., 5/16-18NC		3
	179 812	SCREW, CAP, HEX HEAD, 5/16-18NC x 1/2"		2
	179 814	SCREW, CAP, HEX HEAD, 5/16-18NC x 5/8"		4
	179 816	SCREW, CAP, HEX HEAD, 5/16-18NC x 3/4"		1
	179 837	SCREW, CAP, HEX HEAD, 3/8-16NC x 3/4"		3
	103 320	WASHER, LOCK, 5/16"		7
	103 321	WASHER, LOCK, 3/8"		3
	351 440 R92	ATTACHMENT, DETACHABLE SEAT PAD (SPECIAL) (CONSISTS OF SEAT PAD, 351 438 R92)		1
	357 518 R91	ATTACHMENT, DELUXE UPHOLSTERED SEAT (WILL WORK FOR 354 155 R91)		1
	351 960 R93	ATTACHMENT, UPHOLSTERED SEAT (MACHINE ATTACHMENT)		1
	353 065 R1	EYELET, FASTENING, DETACHABLE SEAT PAD		1
	353 064 R1	NUT, SPEED		1
	351 438 R92	PAD, DETACHABLE SEAT		1



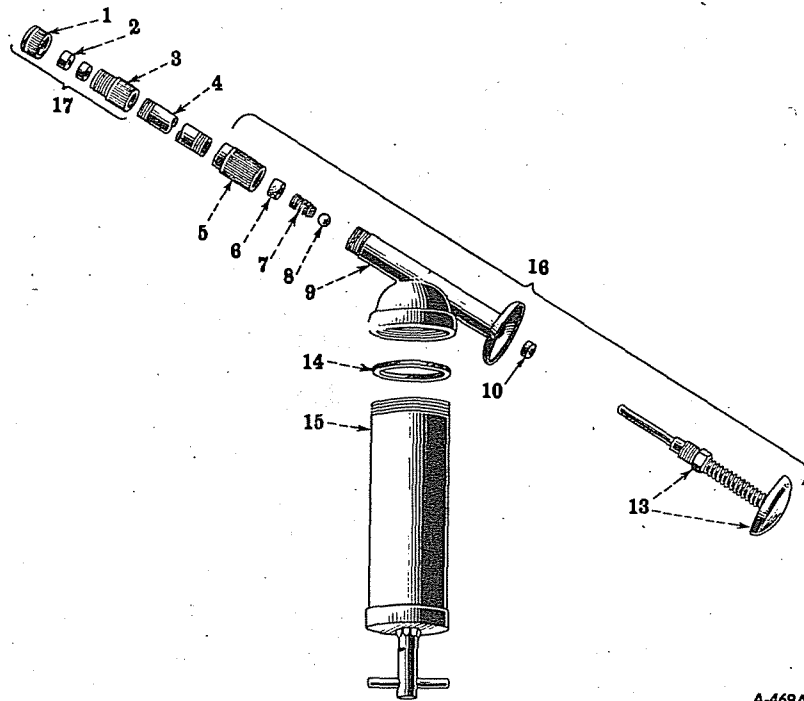
## CHASSIS



Reference numbers only are shown in illustration. Use I H part numbers in ordering.

### DRAWBAR

1	351 433 RI	BAR, ANCHOR, SWINGING DRAWBAR (SPECIAL)	1
2	351 679 RI	BOLT, SWINGING DRAWBAR ANCHOR BAR (SPECIAL)	2
3	Q 3 558	PIN, SWINGING DRAWBAR PIVOT (SPECIAL)	1
	103 408	PIN, COTTER, 3/16 x 1-1/4"	1
4	350 964 R11	BRACKET, QUICK ATTACHABLE DRAWBAR, L.H.	1
	103 419	PIN, COTTER, 1/4 x 1-1/4"	1
5	351 430 R11	DRAWBAR, SWINGING (SPECIAL)	1
6	351 679 RI	BOLT, DRAWBAR BRACKET	4
7	350 965 R11	BRACKET, QUICK ATTACHABLE DRAWBAR, R.H.	1
	103 419	PIN, COTTER, 1/4 x 1-1/4"	1
8	350 963 RI	DRAWBAR, QUICK ATTACHABLE	1
	220 068	NUT, HEX., 1/2-13NC	2
	179 887	SCREW, CAP, HEX-HD., 1/2-13NC x 1-3/4"	2
	103 323	WASHER, LOCK, 1/2"	2
	106 265	WASHER, PLAIN, 1/2"	2
	351 429 R91	ATTACHMENT, SWINGING DRAWBAR (SPECIAL) (MACHINE ATTACHMENT)	1
	352 714 RI	SPACER, DRAWBAR ANCHOR BAR	X
	352 752 RI	SPACER, DRAWBAR ANCHOR BAR	X

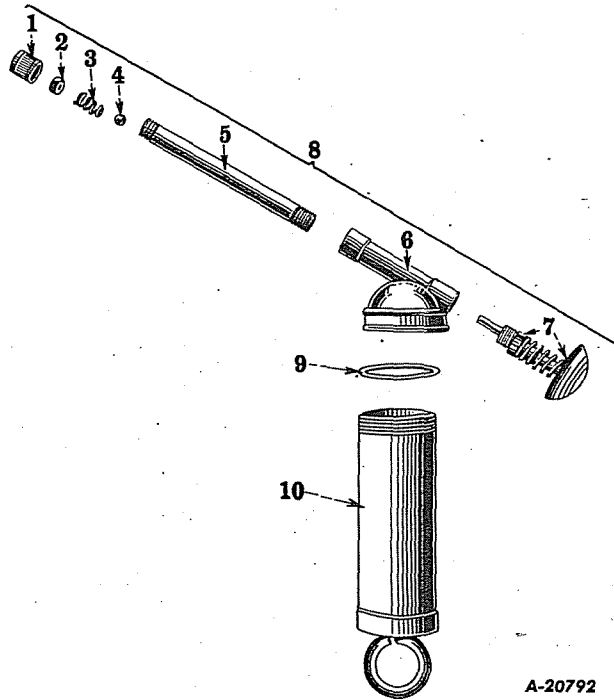


A-469A

Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
 Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.

### HAND LUBRICATOR (Lincoln Engineering Company)

	Q 3 803	5956	LUBRICATOR (3-OUNCE CAPACITY)	
				1
1	39 653 D	10-733	CAP	1
2	39 656 DX	34-050	WASHERS (SET OF TWO)	1
3	39 652 D	10-539	BODY, NOZZLE	1
4		67-158	FOLLOWS REFERENCE NO. 9	
5	40 555 DA	A-11541	ADAPTER, w/INSERT	1
6	40 546 D	34-019	PACKING, ADAPTER	1
7	40 553 D	56-022	SPRING	1
8	39 659 D	66-011	BALL, CHECK	1
9	56 173 D	41-121	BODY	1
		67-158	PIPE, 1/8 x 3" (STANDARD)	1
10	39 665 D	34-034	PACKING, PLUNGER	1
13	56 164 D	89-961	PLUNGER	1
14	40 542 D	32-032	GASKET	1
15	52 034 DA	81097	CONTAINER	1
16	40 541 DA	89-995	HEAD, ASSEMBLY	1
17	39 800 D	5804	NOZZLE, w/CAP AND WASHERS	1



A-20792

Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
 Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.

### HAND LUBRICATOR (Lincoln Engineering Company)

	QA 3 803	5948	LUBRICATOR (3-OUNCE CAPACITY)	
1	353 867 R1	12152	CAP, NOZZLE	1
2	39 656 D	34050-1	PACKING, NOZZLE	1
3	353 863 R1	56041	SPRING, CHECK BALL	1
4	39 659 D	66011	BALL, CHECK, 7/32"	1
5	353 864 R1	12154	EXTENSION, NOZZLE	1
6	353 862 R1	41168	HEAD	1
7	353 861 R91	90773	PLUNGER	1
8	353 858 R91	89951	HEAD, ASSEMBLY	1
9	353 855 R1	33063	GASKET, HEAD	1
10	52 034 DA	81097	TUBE, CONTAINER	1





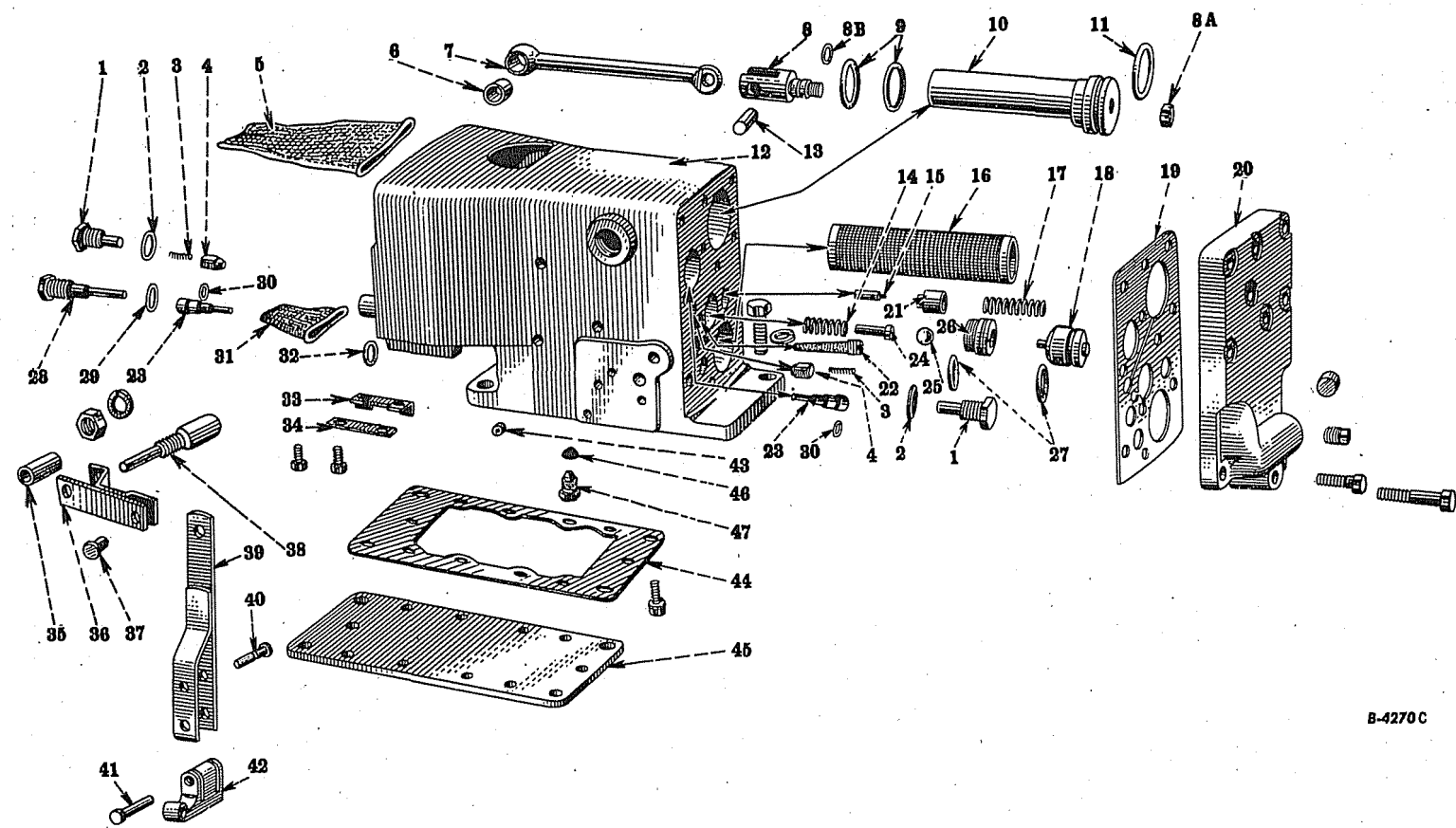
# OVERHAUL AND IMPROVEMENT PACKAGE

PART NUMBER	DESCRIPTION	NO. REQUIRED
<b>ENGINE</b>		
355 733 R93	GASKET SET, ENGINE	1
352 540 R91	GASKET SET, VALVE GRIND	1
352 184 R91	RING SET, PISTON (STANDARD) (PERFECT CIRCLE) (OPTIONAL WITH 357 674 R91 AND 357 784 R91)	1
357 674 R91	RING SET, PISTON (STANDARD) (PERFECT CIRCLE) (OPTIONAL WITH 352 184 R91 AND 357 784 R91)	1
357 784 R91	RING SET, PISTON (STANDARD) (WILKENING) (OPTIONAL WITH 352 184 R91 AND 357 674 R91)	1
352 185 R91	RING SET, PISTON (.020" OVERSIZE) (PERFECT CIRCLE) (OPTIONAL WITH 357 783 R91)	1
357 783 R91	RING SET, PISTON (.020" OVERSIZE) (WILKENING) (OPTIONAL WITH 352 185 R91)	1
352 186 R91	RING SET, PISTON (.020" OVERSIZE) (PERFECT CIRCLE) (OPTIONAL WITH 357 675 R91 AND 357 785 R91)	1
357 675 R91	RING SET, PISTON (.020" OVERSIZE) (PERFECT CIRCLE) (OPTIONAL WITH 352 186 R91 AND 357 785 R91)	1
357 785 R91	RING SET, PISTON (.020" OVERSIZE) (WILKENING) (OPTIONAL WITH 352 186 R91 AND 357 675 R91)	1
353 943 R91	PACKAGE, BATTERY IGNITION (TRACTORS EQUIPPED WITH MAGNETO, ELECTRIC STARTING AND/OR LIGHTING)	1
356 750 R91	PACKAGE, GOVERNOR, ASSEMBLY	1
354 454 R91	PACKAGE, OVERHAUL, CARBURETOR	1
352 590 R91	PACKAGE, PRESSURE SPRING	1
356 697 R91	PACKAGE, SERVICE, IGNITION CABLE	1
<b>CHASSIS</b>		
354 220 R91	GASKET SET, CHASSIS	1
352 611 R91	PACKAGE, BRAKE BAND LINING	2
353 148 R94	PACKAGE, DECAL	1
<b>HYDRAULIC</b>		
354 646 R91	PACKAGE, CONTROL LEVER FIELD IMPROVEMENT	501 to 74700
354 008 R93	PACKAGE, CYLINDER BLOCK GASKET AND SEAL RING	1
355 208 R91	PACKAGE, TOUCH-CONTROL MANIFOLD AND PUMP SEAL RING AND GASKET	1
355 363 R91	PACKAGE, TOUCH-CONTROL PUMP MOUNTING GASKET	1
<b>PACKAGE ASSORTED GASKETS</b>		
354 220 R91	GASKET SET, CHASSIS - 20 GASKETS AS FOLLOWS -	
350 820 R1	GASKET, BEARING CAP, REAR AXLE, L.H.	1
350 846 R1	GASKET, COUNTERSHAFT BEARING RETAINER CAP	1
350 804 R1	GASKET, DIFFERENTIAL SHAFT BEARING COVER	2
49 924 D	GASKET, FUEL STRAINER	1
351 546 R1	GASKET, GEAR SHIFT LEVER HOUSING	1
350 820 R1	GASKET, OIL SEAL RETAINER, REAR AXLE NUT, R.H.	1
350 823 R1	GASKET, REAR AXLE OIL SEAL	2
350 827 R1	GASKET, REAR AXLE HOUSING PAN	2
351 032 R1	GASKET, RADIATOR	1
350 893 R1	GASKET, STEERING GEAR HOUSING BASE	1
350 899 R1	GASKET, STEERING SHAFT BEARING	1
350 866 R1	GASKET, TRANSMISSION SPLINE SHAFT OIL SEAL	1
350 837 R1	GASKET, TRANSMISSION CASE REAR COVER PLATE	1
350 840 R1	RING, SEAL, COUNTERSHAFT BEARING RETAINER	1
350 793 R1	RING, SEAL, DIFFERENTIAL SHAFT BEARING	2
350 818 R1	RING, SEAL, REAR AXLE NUT, R.H.	1



### PACKAGE ASSORTED GASKETS

PART NUMBER	DESCRIPTION	NO. REQUIRED
355 733 R93	GASKET SET, ENGINE - 21 GASKETS AS FOLLOWS -	
251 235 RI	GASKET, CARBURETOR	1
251 364 RI	GASKET, CRANKSHAFT REAR OIL SEAL RETAINER	1
355 670 RI	GASKET, CRANKCASE OIL PAN	1
251 369 RI	GASKET, CRANKCASE OIL PAN	1
3 405 H	GASKET, CRANKCASE OIL PAN DRAIN PLUG	1
351 675 RI	GASKET, CRANKCASE FRONT COVER	1
355 945 RI	GASKET, CRANKCASE FRONT COVER	1
251 229 RI	GASKET, CYLINDER HEAD	1
251 233 RI	GASKET, EXHAUST AND INTAKE MANIFOLD	2
251 458 RI	GASKET, GOVERNOR HOUSING	1
46 168 DB	GASKET, MAGNETO	1
25 352 D	GASKET, OIL FILTER STUD	1
251 399 RI	GASKET, OIL PUMP BODY	1
251 403 RI	GASKET, OIL PRESSURE REGULATING VALVE PLUG	1
251 407 RI	GASKET, OIL FILTER COVER	1
251 371 RI	GASKET, VALVE TAPPET COVER	1
251 373 RI	GASKET, VALVE TAPPET COVER BOLT	2
4 665 D	GASKET, WATER OUTLET ELBOW	1
251 431 RI	GASKET, WATER INLET ELBOW	1
352 540 R91	GASKET SET, VALVE GRIND - 8 GASKETS AS FOLLOWS -	
251 235 RI	GASKET, CARBURETOR	1
251 229 RI	GASKET, CYLINDER HEAD	1
251 233 RI	GASKET, EXHAUST AND INTAKE MANIFOLD	2
251 371 RI	GASKET, VALVE TAPPET COVER	1
4 665 D	GASKET, WATER OUTLET ELBOW	1
251 373 RI	WASHER, VALVE TAPPET COVER BOLT	2
353 148 R94	PACKAGE, DECAL	
	CONSISTS OF -	
1 001 181 R3	AIR CLEANER INSTRUCTIONS	1
1 000 704 R4	BRAKE WARNING	1
1 000 689 R3	COOLING SYSTEM DRAIN LOCATION	1
1 000 987 R2	CYLINDER HEAD BREATHER INSTRUCTIONS	1
1 001 182 RI	DRAWBAR WARNING	1
1 001 488 RI	IHC EMBLEM	1
1 000 693 R3	"IHC OF CANADA, LTD."	1
1 000 798 R1	LIGHTING SWITCH TRANSFER	1
1 000 867 R1	LIGHTING SWITCH TRANSFER	1
1 000 690 R3	"MADE IN U.S.A."	1
1 001 316 RI	MCCORMICK FARMALL CUB SYMBOL	2
1 001 130 R2	OIL FILTER INSTRUCTIONS	1
1 001 128 R2	PATENT MARKING	1



B-4270 C

**TOUCH-CONTROL CYLINDER BLOCK, CYLINDER HEAD, PISTON, CONNECTING ROD,  
REGULATOR VALVE, CHECK VALVES AND CONNECTIONS**

*Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.*







# HYDRAULIC SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>TOUCH-CONTROL CYLINDER BLOCK, CYLINDER HEAD, PISTON, CONNECTING ROD, REGULATOR VALVE, CHECK VALVES, AND CONNECTIONS</b>				
	354 396 R93	ATTACHMENT, FARMALL TOUCH-CONTROL (WILL WORK FOR 352 000 R92)		1
	354 380 R93	TOUCH-CONTROL, ASSEMBLY (WILL WORK FOR 351 980 R92)		1
		(COMPOSED OF -		
	1	BLOCK 354 381 R93		
	2	FITTING 109 460		
	2	PIN PO 18 500 A		
	1	ROCKSHAFT 351 990 R91		
	4	SCREW 179 892		
	2	SUPPORT 352 130 R91		
	4	WASHER 103 323		
1	352 015 R1	PLUG, CHECK VALVE ACTUATOR		2
2	13 727 D	WASHER, CHECK VALVE ACTUATOR PLUG		2
3	350 668 R1	SPRING, CHECK VALVE		2
4	354 057 R2	VALVE, CHECK (WILL WORK FOR 350 664 R1)		2
5	352 005 R3	BOOT, PISTON SLEEVE		1
6	352 007 R1	BUSHING, CONNECTING ROD		1
7	352 006 R11	ROD, CONNECTING, w/BUSHING, 352 007 R1		1
8	352 008 R1	YOKE, CONNECTING ROD (ORDER 355 726 R1)	501 TO 138824	1
8	355 729 R1	YOKE, CONNECTING ROD	138825 UP	1
8A	353 793 R1	NUT, CONNECTING ROD YOKE		1
8B	252 539 R1	RING, SEAL, CONNECTING ROD YOKE	138825 UP	1
9	352 004 R1	RING, SEAL, PISTON SLEEVE		2
10	352 001 R92	PISTON (ORDER 355 726 R91)	501 TO 138824	1
10	355 727 R91	PISTON	138824 UP	1
11	350 658 R1	RING, SEAL, PISTON HEAD		1
12	354 383 R31	BLOCK, CYLINDER, ASSEMBLY (WILL WORK FOR 351 981 R12)		1
		(COMPOSED OF -		
	2	ACTUATOR 352 011 R2	2 RING 355 967 R1	
	1	BLOCK \$354 383 R3	1 RING 350 672 R1	
	1	GASKET 3 405 H	1 SCREEN 354 269 R1	
	7	PLUG 50 410 DA	1 VALVE 102 570	
	1	PLUG 103 865	1 VALVE 354 264 R91	
	1	PLUG 356 905 R1	1 VALVE \$354 357 R1)	
	1	PLUG 172 574		
	1	PLUG AND SCREEN 353 853 R31		
	179 885	SCREW, CAP, HEX-HD., 1/2-13NC X 1-1/2"		4
	103 323	WASHER, LOCK, 1/2"		4
13	352 009 R1	PIN, CONNECTING ROD YOKE		1
14	352 026 R1	SPRING, PRESSURE REGULATOR VALVE BALL RIDER.		1

§ - NOT SERVICED SEPARATELY



### HYDRAULIC SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>TOUCH-CONTROL CYLINDER BLOCK, CYLINDER HEAD, PISTON, CONNECTING ROD, REGULATOR VALVE, CHECK VALVES AND CONNECTIONS—Continued</b>				
15	351 867 R1	PISTON, SAFETY VALVE		1
16	351 984 R91	STRAINER, OIL, CYLINDER BLOCK		1
17	15 258 E	SPRING, SAFETY VALVE (SAME AS 350 081 R1)		1
18	352 940 R21	PISTON, PRESSURE REGULATOR VALVE		1
19	351 989 R4	GASKET, CYLINDER HEAD		1
20	354 458 R91	HEAD, CYLINDER, 354 399 R11, w/SCREWS, ASSEMBLY (WILL WORK FOR 351 988 R11) (COMPOSED OF -	501 TO 82412	1
		1 HEAD 354 399 R11		
		2 SCREW 179 839		
		7 SCREW 179 842		
		1 SCREW 179 845)		
20	354 399 R11	HEAD, CYLINDER, w/PLUGS, 50 474 DA AND 103 873 OR 444 660	82413 UP	1
	179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"	501 TO 99068	2
	354 920 R1	SCREW, CAP, CYLINDER-HD., SHORT	99069 UP	2
	179 842	SCREW, CAP, HEX-HD., 3/8-16NC x 1-3/8"	501 TO 99068	7
	354 921 R1	SCREW, CAP, CYLINDER-HD., MEDIUM	99069 UP	7
	179 845	SCREW, CAP, HEX-HD., 3/8-16NC x 1-3/4"	501 TO 99068	1
	354 922 R1	SCREW, CAP, CYLINDER-HD., LONG	99069 UP	1
21	351 868 R1	SLEEVE, SAFETY VALVE		1
22	353 853 R31	PLUG, w/SCREEN, ORIFICE (WILL WORK FOR 351 156 R1) (OPTIONAL WITH 355 372 R92)		1
22	355 372 R92	PLUG, w/SCREEN, ORIFICE (WILL WORK FOR 351 156 R1) (OPTIONAL WITH 353 853 R31)		1
23	352 011 R2	ACTUATOR, CHECK VALVE		2
24	350 084 R1	RIDER, BALL, PRESSURE REGULATOR VALVE		1
25	16 018 R1	BALL, PRESSURE REGULATOR VALVE (9/16" DIA.)		1
26	352 025 R1	SEAT, PRESSURE REGULATOR VALVE		1
27	352 024 R1	RING, SEAL, PRESSURE REGULATOR VALVE PISTON		2
28	352 012 R21	STOP, CHECK VALVE ACTUATOR, LOWER		1
29	13 727 D	WASHER, CHECK VALVE ACTUATOR STOP (WILL WORK FOR 352 016 R91)		1
30	355 967 R1	RING, SEAL, CHECK VALVE ACTUATOR (WILL WORK FOR 252 672 R1)		2
31	351 753 R3	BOOT, CONTROL VALVE		1
32	350 672 R1	RING, SEAL, CONTROL VALVE		1
33	352 027 R2	STOP, CONTROL VALVE OPERATING LEVER		1
	179 814	SCREW, CAP, HEX-HD., 5/16-18NC x 5/8"		2



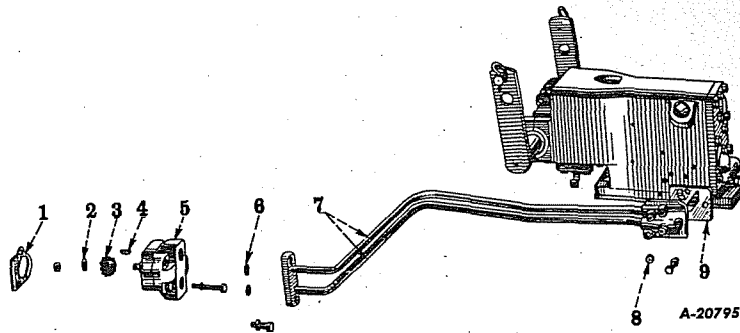
## HYDRAULIC SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>TOUCH-CONTROL CYLINDER BLOCK, CYLINDER HEAD, PISTON, CONNECTING ROD, REGULATOR VALVE, CHECK VALVES AND CONNECTIONS—Continued</b>				
34	351 697 RI	LOCK, CONTROL VALVE OPERATING LEVER STOP		1
35	352 020 RI	SPACER, CONTROL VALVE OPERATING LINK		1
36	355 633 R91	LINK, OPERATING, CONTROL VALVE, 352 018 R12, w/PIN, 350 680 R2 (WILL WORK FOR 352 018 R11)	501 TO 124503	1
36	352 018 R12	LINK, OPERATING, CONTROL VALVE	124504 UP	1
37	350 680 R2	PIN, CONTROL VALVE OPERATING LINK		1
	103 373	PIN, COTTER, 3/32 x 3/4"		1
38	352 010 RI	PIN, CONNECTING ROD		1
	103 028	NUT, HEX., 1/2-20NF		1
	108 628	PIN, COTTER, 1/16 x 7/8"		1
	103 323	WASHER, LOCK, 1/2"		1
39	352 017 RI	LEVER, OPERATING, CONTROL VALVE	501 TO 74700	1
39	354 391 R91	LEVER, OPERATING, CONTROL VALVE	74701 UP	1
40	352 021 RI	PIN, CONTROL VALVE	501 TO 74700	1
	137 130	PIN, COTTER, 1/16 x 7/16"		1
40	354 392 RI	PIN, CONTROL VALVE	74701 UP	1
	137 130	PIN, COTTER, 1/16 x 7/16"		1
41	352 028 RI	PIN, CONTROL VALVE OPERATING LEVER	501 TO 74700	1
	137 130	PIN, COTTER, 1/16 x 7/16"		1
41	354 394 RI	PIN, CONTROL VALVE OPERATING LEVER	74701 UP	1
	137 130	PIN, COTTER, 1/16 x 7/16"		1
42	352 022 RI	YOKE, ADJUSTABLE, CONTROL ROD	501 TO 74700	1
42	354 395 RI	YOKE, ADJUSTABLE, CONTROL ROD	74701 UP	1
43	50 410 DA	PLUG, PIPE, HOLD-KROME, 1/8"	501 TO 74700	6
				7
44	351 983 RI	GASKET, CYLINDER BLOCK COVER		1
45	351 982 RI	COVER, CYLINDER BLOCK		1
	179 816	SCREW, CAP, HEX-HD., 5/16-18NC x 3/4"		10
	103 320	WASHER, LOCK, 5/16"		10
46	354 269 RI	SCREEN, RELIEF VALVE	74701 UP	1
47	354 264 R91	VALVE, RELIEF	74701 UP	1
	354 381 R93	BLOCK, CYLINDER, ASSEMBLY (WILL WORK FOR 351 985 R92) (COMPOSED OF REFERENCE NUMBERS 1 TO 45 INCLUSIVE)		1
	354 397 R11	COUPLING, RELIEF VALVE, w/NUT, 29 898 D	74701 TO 85189	1
	30 402 D	ELBOW, RELIEF VALVE TUBE	74701 TO 85189	1
	30 402 DX	ELBOW, RELIEF VALVE TUBE, w/NUT, 29 898 D	74701 TO 85189	1
	354 382 R11	ELBOW, RELIEF VALVE, w/SCREEN, 354 269 RI AND VALVE, 354 264 R91)	74701 TO 85189	1
	355 382 RI	FLUID, TOUCH-CONTROL (QUART CAN)		X
	3 405 H	GASKET, FILLER PLUG	130077 UP	1



# HYDRAULIC SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>TOUCH-CONTROL CYLINDER BLOCK, CYLINDER HEAD, PISTON, CONNECTING ROD, REGULATOR VALVE, CHECK VALVES AND CONNECTIONS—Continued</b>				
	29 898 D	NUT, RELIEF VALVE COUPLING	74701 to 85189	1
	29 898 D	NUT, RELIEF VALVE TUBE ELBOW	74701 to 85189	1
	354 008 R93	PACKAGE, CYLINDER BLOCK GASKET AND SEAL RING (CONSISTS OF -		1
		1 GASKET 351 983 RI		
		1 GASKET 351 989 R4		
		1 GASKET 352 034 RI		
		2 RING 355 967 RI		
		1 RING 350 658 RI		
		2 RING 350 667 RI		
		1 RING 350 672 RI		
		2 RING 352 004 RI		
		2 RING 352 024 RI		
		3 WASHER 13 727 D)		
	354 646 R91	PACKAGE, FIELD IMPROVEMENT, CONTROL VALVE LEVER (CONSISTS OF -	501 to 74700	1
		1 LEVER 354 391 R91		
		1 LOCK 351 697 RI		
		1 PIN 350 680 R2		
		1 PIN 354 392 RI		
		1 PIN 354 394 RI		
		1 PIN 103 373		
		2 PIN 137 130		
		1 STOP 352 027 R2		
		1 YOKE 354 395 RI)		
	355 726 R91	PACKAGE, PISTON REPLACEMENT (WILL WORK FOR 352 008 RI AND 352 001 R92) (COMPOSED OF -	501 to 138824	1
		1 PISTON 355 727 R91		
		1 RING 355 966 RI		
		1 YOKE 355 729 RI)		
	50 410 DA	PLUG, CONTROL VALVE		1
	172 574	PLUG, EXPANSION, 1-1/2" (IN CYLINDER BLOCK)		1
	50 474 DA	PLUG, PIPE, STD., HOLO-CHROME, 1/4" (IN CYLINDER HEAD) (WILL WORK FOR 103 866)		1
	103 869	PLUG, PIPE, SQ-HD., 3/4" (IN CYLINDER BLOCK)	501 to 130076	1
	356 905 RI	PLUG, FILLER (IN CYLINDER BLOCK)	130077 UP	1
	103 873	PLUG, PIPE, CK-HOLS., 3/8" (IN CYLINDER HEAD)		1
	OR			
	444 660	PLUG, PIPE, CK-HOLS., 3/8" (IN CYLINDER HEAD)		1
	103 865	PLUG, PIPE, SQ-HD., 1/8" (IN CYLINDER BLOCK)		1
	102 570	SCREW, SET, HEX-HD., 1/4-20NC X 3/8" (IN CONTROL VALVE)		1
	354 398 RI1	TUBE, RELIEF VALVE, w/TWO NUTS, 29 898 D	74701 to 85189	1



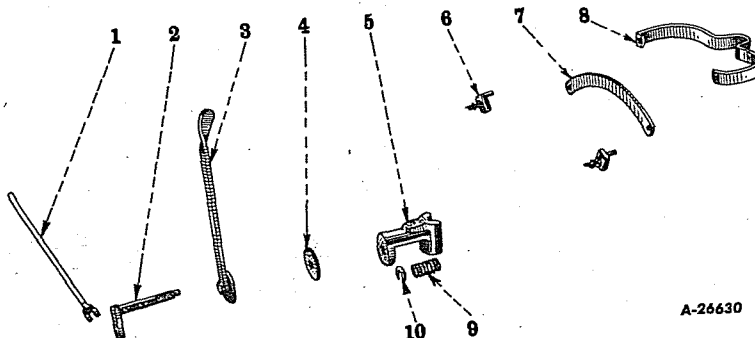
Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
 Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.

### TOUCH-CONTROL PUMP, DRIVE GEAR AND MANIFOLD TUBES

1	351 677 RI	GASKET, TOUCH-CONTROL PUMP	1
2	352 037 RI	WASHER, TOUCH-CONTROL PUMP DRIVE GEAR	1
3	352 038 RI	GEAR, DRIVE, TOUCH-CONTROL PUMP (10 TEETH)	1
4	106 749	KEY (WOODRUFF No. 3, 1/8 x 1/2")	1
5	352 035 R94	PUMP, TOUCH-CONTROL (PESCO PRODUCTS No. 05 1004 040-06) (ORDER 355 371 R92)	1
5	355 371 R92	PUMP, TOUCH-CONTROL, w/GASKET PACKAGE, 355 363 R91 (WILL WORK FOR 352 035 R94)	1
	114 494	NUT, JAN, HEX., 3/8-24NF.	1
	179 828	SCREW, CAP, HEX-HD., 5/16-18NC x 2-1/2"	2
	103 320	WASHER, LOCK, 5/16"	2
6	350 667 RI	RING, SEAL, MANIFOLD FRONT FLANGE (WILL WORK FOR 350 429 RI)	2
7	352 029 R92	MANIFOLD, TOUCH-CONTROL, w/ONE PLUG, 50 410 DA	1
	179 821	SCREW, CAP, HEX-HD., 5/16-18NC x 1-3/8"	3
	179 842	SCREW, CAP, HEX-HD., 3/8-16NC x 1-3/8"	2
	103 320	WASHER, LOCK, 5/16"	3
	103 321	WASHER, LOCK, 3/8"	2
8	50 410 DA	PLUG, PIPE, HOLO-KROME, 1/8"	(2 USED 501 TO 74700) 1
9	352 034 RI	GASKET, MANIFOLD FLANGE	1
	355 208 R91	PACKAGE, TOUCH-CONTROL MANIFOLD AND PUMP SEAL RING AND GASKET (CONSISTS OF -	1
		1 GASKET 351 677 RI	2 RING \$353 827 RI
		1 GASKET 352 034 RI	1 RING \$353 828 RI
		1 KEY 106 749	2 RING \$355 200 RI
		1 PIN \$355 882 RI	2 WASHER \$355 047 RI
		2 RING 350 667 RI	2 WASHER \$355 199 RI)
		1 RING \$353 826 RI	
	355 363 R91	PACKAGE, TOUCH-CONTROL PUMP MOUNTING GASKET (CONSISTS OF -	1
		1 GASKET 352 034 RI	
		1 GASKET 351 677 RI	
		1 RING 350 667 RI)	
	355 742 R91	SEAL, TOUCH-CONTROL PUMP SHAFT (PESCO PRODUCTS No. 05-87) (USED ON PUMP 352 035 R91, PESCO PRODUCTS No. 05 1004 040-02)	1

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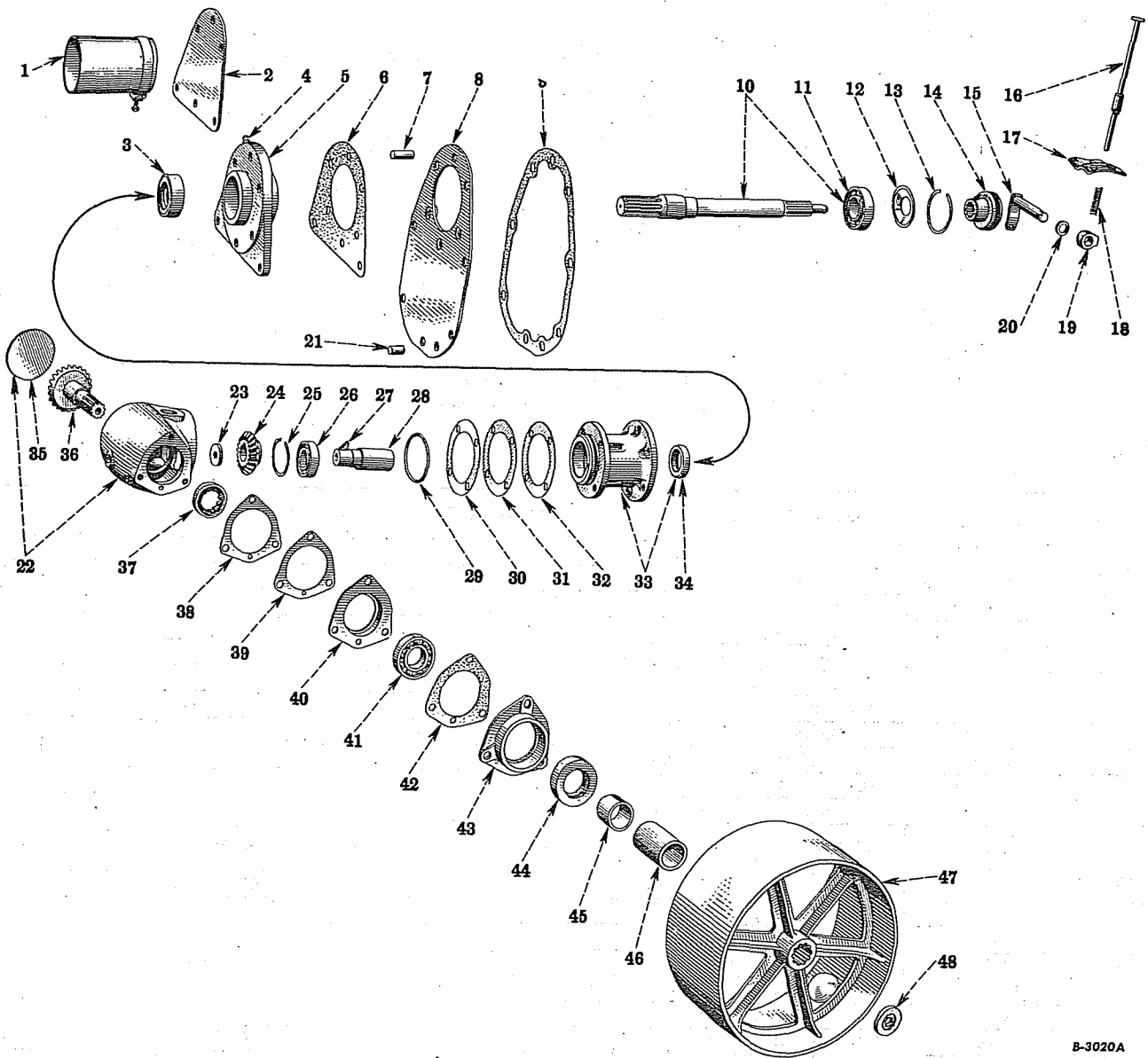
A-26630

Reference numbers only are shown in illustration. Use IH part numbers in ordering.  
Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.

### TOUCH-CONTROL LEVER, ROD, QUADRANT AND SUPPORT

1	352 045 R11	ROD, CONTROL	501 TO 120338	1
	103 025	NUT, HEX., 5/16-24NF		2
1	354 959 R11	ROD, CONTROL	120339 UP	1
	103 025	NUT, HEX., 5/16-24NF		2
	137 130	PIN, COTTER, 1/16 x 7/16"		1
	103 494	PIN, ROD END, 1/4"		1
2	354 957 R11	SHAFT AND ARM, HAND CONTROL LEVER	120339 UP	1
	Q 1 510	WASHER, PLAIN, 7/16"		1
	114 495	NUT, JAM, HEX., 7/16-20NF		2
3	352 040 R11	LEVER, HAND CONTROL	501 TO 120338	1
	103 372	PIN, COTTER, 3/32 x 1/2"		1
3	350 719 R12	LEVER, HAND CONTROL	120339 UP	1
	142 493	PIN, GROOV, 5/32 x 3/4" (TYPE No. 1)		1
4	350 912 R1	DISC, FRICTION, HAND CONTROL	501 TO 120338	1
4	63 090 D	DISC, FRICTION, HAND CONTROL	120339 UP	1
5	352 039 R1	BRACKET, HAND CONTROL	501 TO 120338	1
	179 847	SCREW, CAP, HEX-HD., 3/8-16NC x 2"		1
	103 321	WASHER, LOCK, 3/8"		1
5	354 960 R1	BRACKET, HAND CONTROL	120339 UP	1
	179 847	SCREW, CAP, HEX-HD., 3/8-16NC x 2"		1
	103 321	WASHER, LOCK, 3/8"		1
6	350 717 R91	INDICATOR, STOP, w/THUMB SCREW (WILL WORK FOR 350 713 R91)		2
7	350 712 R1	QUADRANT, HAND CONTROL		1
	103 024	NUT, HEX., 1/4-28NF		2
	181 311	SCREW, CAP, HEX-HD., 1/4-28NF x 5/8"		2
	103 319	WASHER, LOCK, 1/4"		2
8	352 044 R1	SUPPORT, HAND CONTROL QUADRANT	501 TO 120338	1
8	354 958 R1	SUPPORT, HAND CONTROL QUADRANT	120339 UP	1
9	350 724 R1	SPRING, FRICTION, HAND CONTROL	501 TO 120338	1
9	354 746 R1	SPRING, FRICTION, HAND CONTROL	120339 UP	1
10	351 128 R1	RETAINER, HAND CONTROL FRICTION SPRING	501 TO 120338	2
			120339 UP	1

## ATTACHMENTS



B-3020A

**BELT PULLEY AND POWER TAKE-OFF ATTACHMENT (Special)**

Reference numbers only are shown in illustration. Use I H part numbers in ordering.





### ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQUIRED		
				A	B	C

#### BELT PULLEY AND POWER TAKE-OFF ATTACHMENT (Special)

KEY TO LETTERS IN CAPTION -

- A. 351 233 R91 ATTACHMENT, BELT PULLEY AND POWER TAKE-OFF (MACHINE ATTACHMENT)
- B. 351 234 R91 ATTACHMENT, POWER TAKE-OFF (MACHINE ATTACHMENT)
- C. 351 441 R91 ATTACHMENT, BELT PULLEY (FOR TRACTORS EQUIPPED WITH POWER TAKE-OFF ATTACHMENT) (MACHINE ATTACHMENT)

1	54 001 DX	GUARD, POWER TAKE-OFF SHAFT		1	1	
2	351 257 R1	COVER, POWER TAKE-OFF ADAPTER		1	1	
	179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4"		5	5	
	103 321	WASHER, LOCK, 3/8"		5	5	
3	351 271 R91	OIL SEAL, POWER TAKE-OFF SHAFT		1	1	
4	443 571	FITTING, LUBRICATION, 67-1/2° ELBOW, DRIVE TYPE, 3/16" (OPTIONAL WITH 12 309 R91)		1	1	
4.	12 309 R91	FITTING, LUBRICATION, 67-1/2° ELBOW, DRIVE TYPE, 3/16" (OPTIONAL WITH 443 571)		1	1	
5	351 270 R11	RETAINER, POWER TAKE-OFF SHAFT OIL SEAL AND BEARING, ASSEMBLY		1	1	
		(COMPOSED OF -				
		1 FITTING 443 571				
		1 OIL SEAL 351 271 R91				
		1 RETAINER 351 270 R1)				
	179 840	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		2	5	
	179 842	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/4"			2	
	103 321	WASHER, LOCK, 3/8"		2	7	
	103 341	WASHER, 13/32" I.D. x 13/16" O.D. x No. 16 GA.			5	
6	351 258 R1	GASKET, POWER TAKE-OFF ADAPTER COVER		1	1	
6	351 258 R1	GASKET, POWER TAKE-OFF SHAFT OIL SEAL AND BEARING RETAINER		1	1	
7	17 581 D	DOWEL, POWER TAKE-OFF ADAPTER, UPPER		1	1	
8	351 235 R11	ADAPTER, POWER TAKE-OFF		1	1	
	179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4"		3	3	
	103 321	WASHER, LOCK, 3/8"		3	3	
9	350 837 R1	GASKET, POWER TAKE-OFF ADAPTER		1	1	
10	351 269 R21	SHAFT, POWER TAKE-OFF, w/BEARING, ST 225 B		1	1	
11	ST 225 B	BEARING, POWER TAKE-OFF SHAFT (IH-C-225)		1	1	
12	351 272 R1	SHIELD, GREASE, POWER TAKE-OFF BEARING		1	1	
13	69 696 D	RING, SNAP, POWER TAKE-OFF SHAFT BEARING		1	1	
14	351 286 R1	CLUTCH, POWER TAKE-OFF SHIFTER		1	1	
	223 016	SCREW, SET, HEX-SOCKET-HD., HALF-DOG-PT., 1/4-20NC x 1/4"		1	1	
15	351 287 R11	LEVER AND SHAFT, POWER TAKE-OFF SHIFTER		1	1	
16	351 970 R31	ROD, POWER TAKE-OFF SHIFTER		1	1	
	137 130	PIN, COTTER, 1/16 x 7/16"		1	1	

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# ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQUIRED		
				A	B	C
<b>BELT PULLEY AND POWER TAKE-OFF ATTACHMENT (Special)—Continued</b>						
17	351 967 RI	GUIDE, POWER TAKE-OFF SHIFTER ROD		1	1	
18	351 969 RI	SPRING, POWER TAKE-OFF SHIFTER ROD		1	1	
19	351 968 RI	COLLAR, POWER TAKE-OFF SHIFTER LEVER		1	1	
20	351 291 RI	SEAL, POWER TAKE-OFF SHIFTER SHAFT		1	1	
21	355 426 RI	DOWEL, POWER TAKE-OFF ADAPTER, LOWER (WILL WORK FOR 45 391 D)		1	1	
22	351 260 R21	HOUSING, BELT PULLEY DRIVE, ASSEMBLY		1	1	
		(COMPOSED OF -				
		1 HOUSING \$351 260 R2				
		1 PLUG 103 866				
		1 PLUG 103 869				
		1 PLUG 16 684 RI) 6				
	103 866	PLUG, PIPE, SQ-HD., 1/4"		2	2	
	103 869	PLUG, PIPE, SQ-HD., 3/4"		1	1	
	179 840	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/8"		4	4	
	103 321	WASHER, LOCK, 3/8"		4	4	
23	351 268 RI	WASHER, BELT PULLEY DRIVE PINION		1	1	
24	351 267 RI	PINION, BELT PULLEY DRIVE		1	1	
25	69 696 D	RING, SNAP, BELT PULLEY DRIVE HOUSING SUPPORT BEARING		1	1	
26	ST 225 B	BEARING, BELT PULLEY DRIVE HOUSING SUPPORT (1H-C-225)		1	1	
27	124 549	KEY (WOODRUFF NO. 9, 3/16 x 3/4")		1	1	
28	351 265 R12	SLEEVE, BELT PULLEY DRIVE PINION		1	1	
	181 364	SCREW, CAP, HEX-HD., 3/8-24NF x 1"		1	1	
	103 321	WASHER, LOCK, 3/8"		1	1	
29	254 091 RI	SEAL, BELT PULLEY DRIVE HOUSING (WILL WORK FOR 351 264 RI)		1	1	
30	351 261 RI	SHIM, BELT PULLEY DRIVE HOUSING, HEAVY		X	X	
31	351 262 RI	SHIM, BELT PULLEY DRIVE HOUSING, MEDIUM		X	X	
32	351 263 RI	SHIM, BELT PULLEY DRIVE HOUSING, LIGHT		X	X	
33	351 259 R21	SUPPORT, BELT PULLEY DRIVE HOUSING, w/OIL SEAL, 19 857 D AND BREATHER, 355 120 R91		1	1	
	179 844	SCREW, CAP, HEX-HD., 3/8-16NC x 1-5/8"		2	2	
	179 842	SCREW, CAP, HEX-HD., 3/8-16NC x 1-3/8"		3	3	
	103 321	WASHER, LOCK, 3/8"		5	5	
34	19 857 D	OIL SEAL, BELT PULLEY DRIVE HOUSING SUPPORT		1	1	
35	16 684 RI	PLUG, EXPANSION (3-1/4")		1	1	

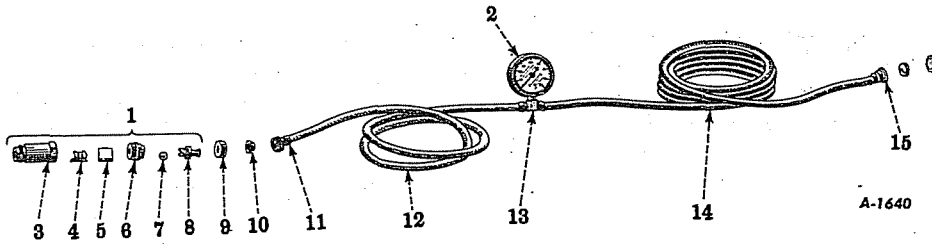
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X - AS REQUIRED





## ATTACHMENTS



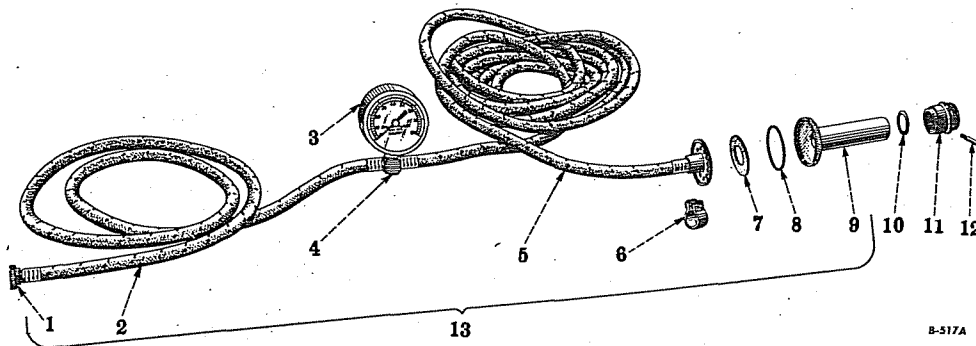
Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
 Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.

### PNEUMATIC TIRE PUMP (Enginair) (Special)

	39 604 DA	18 G	PUMP, TIRE, w/GAGE, ASSEMBLY (FOR 18 MM THREAD SPARK PLUG HOLE) (OPTIONAL WITH SCHRADER PUMP, 39 622 D)	1
1	40 617 DA	18FE	ELEMENT, PUMPING, ASSEMBLY	1
2	37 895 DA	AG	GAGE, AIR	1
3	61 560 D	18 BN	BARREL, 18 MM	1
4	70 313 D	VCN	CAGE, VALVE (2 HALVES)	1
5	61 564 D	VN	VALVE, FLAP (2 HALVES)	1
6	69 911 D	HS AT	HEAD	1
7	37 886 D	A11 2	BALL, STAINLESS STEEL, 5/16"	1
8	70 312 D	UNIV	NIPPLE, UNIVERSAL	1
9	61 566 D	ACCN	CAP, AIR CHUCK, 3/4" (USED WITH BODY, 61 565 D)	2
10	61 567 D	182 CR	RUBBER, AIR CHUCK, 11/16" (USED WITH BODY, 61 565 D)	2
11	37 890 D	HCR	RING, CLAMP, HOSE	4
12	37 892 D	4 H	HOSE (4 FOOT)	1
13	37 893 D	GC	CONNECTION, GAGE	1
14	37 891 D	12 H	HOSE (12 FOOT)	1
15	357 375 R91	ACBN	BODY, AIR CHUCK, 3/4" (WILL WORK FOR 61 565 D)	1
	37 896 DA	A11 3	BAG, CLOTH (WITH INSTRUCTIONS)	1
	69 912 D	SNA	NUT, SWIVEL	1



## ATTACHMENTS



Reference numbers only are shown in illustration. Use I H part numbers in ordering.

### PNEUMATIC TIRE PUMP (Schrader) (Special)

NO. REQ'D
A B

KEY TO LETTERS IN CAPTIONS-

A. 39 622 D 8888-CG PNEUMATIC TIRE PUMP, 350 489 R91,  
w/ADAPTER (FOR 18 MM THREAD SPARK PLUG HOLE)  
(OPTIONAL WITH ENGINE AIR PUMP, 39 604 DA)

B. 350 342 R91 8888-TGK PNEUMATIC TIRE PUMP, 350 489 R91, w/ADAPTERS  
(FOR 10, 14, 18 MM, 1/2 AND 7/8" THREAD SPARK  
PLUG HOLE)

NO.	DESCRIPTION	PART NO.	QTY.	REMARKS
1	CONNECTOR, PUMP	42 813 D 2615-D	1	
2	HOSE (4 FT.)	42 808 D 8888-9	1	
3	GAGE, DIAL	42 809 D 8888-11	1	
4	GAGE, CONNECTOR	42 806 D 8888-7	1	
5	HOSE (12 FT.)	42 807 D 8888-8	1	
6	CLAMP, HOSE	62 602 D 8380	4	
7	DISC, RUBBER	42 802 D 8888-2	1	
8	WASHER, FIBRE	42 812 D 8888-17	1	
9	SHELL, LONG	42 800 D 8888-1	1	
10	WASHER, RUBBER (IN ADAPTER)	42 811 D 8888-16	1	
11	ADAPTER, 7/8", 18 MM	(*) 39 625 D 8888-78	1	
11	ADAPTER, 18 MM	(*) 39 626 D 8888-18	1	
11	ADAPTER, 14 MM	(*) 39 627 D 8888-14	1	
11	ADAPTER, 1/2"	(*) 350 490 R1 8888-12	1	
11	ADAPTER, 10 MM	(*) 350 491 R1 8888-10	1	
12	SCREW (FOR ADAPTER)	42 810 D 8888-15	1	
13	PUMP, TIRE, w/GAGE, ASSEMBLY	350 489 R91 8888-G	1	
	ADAPTER, AIR-WATER	65 814 D 8954-A	1	
	CAPS, VALVE (SET OF 5)	350 483 R91 880 MBS-5	1	
	CORES, VALVE (SET OF 5)	140 249 H 4000 MBS-5	1	
	GAGE, PRESSURE, TIRE	350 488 R1 9350	1	
	TOOL, VALVE REPAIR	350 484 R1 3263	1	
	TOOL, VALVE FISHING	350 485 R1 8104	1	
	VALVE, TIRE, AIR-WATER	350 486 R91 9251 BR	1	

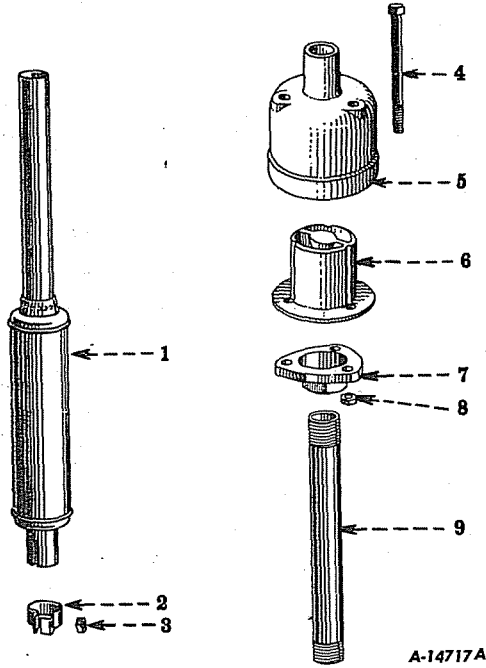
(\*) - ADAPTERS ARE INTERCHANGEABLE ON EACH OF THE ABOVE ATTACHMENTS







## ATTACHMENTS



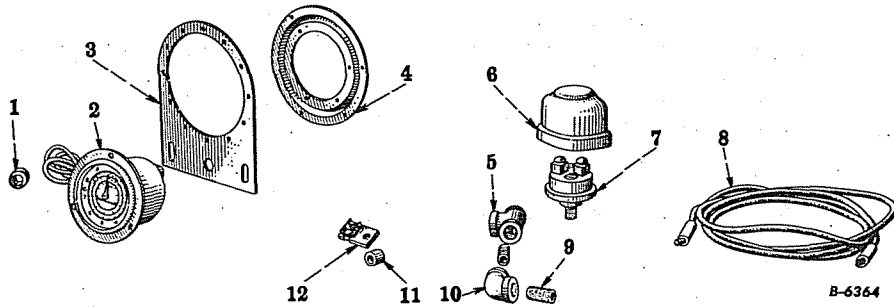
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Reference numbers only are shown in illustration. Use I H part numbers in ordering.

### EXHAUST MUFFLER AND SPARK ARRESTER (Special)

	351 435 R92	ATTACHMENT, EXHAUST MUFFLER (MACHINE ATTACHMENT)		
	351 642 R92	ATTACHMENT, SPARK ARRESTER (MACHINE ATTACHMENT)		
1	351 436 R92	MUFFLER, EXHAUST (OPTIONAL WITH 356 003 R91)		1
1	356 003 R91	MUFFLER, EXHAUST (OPTIONAL WITH 351 436 R92)		1
2	351 437 R1	CLAMP, EXHAUST MUFFLER		1
	181 374	SCREW, CAP, HEX-HD., 3/8-24NF x 4-1/2"		1
	103 321	WASHER, LOCK, 3/8"		1
3	93 082 H	NUT, EXHAUST MUFFLER CLAMP		1
4	16 290 R1	FOLLOWS REFERENCE NO. 5		
5	351 645 R1	TOP, SPARK ARRESTER	501 TO 135079	1
	16 290 R1	SCREW, CAP, HEX-HD., 3/8-24NF x 4-1/2"		3
5	353 829 R1	TOP, SPARK ARRESTER	135080 UP	1
	16 290 R1	SCREW, CAP, HEX-HD., 3/8-24NF x 4-1/2"		3
6	4 910 D	BODY, SPARK ARRESTER	501 TO 135079	1
6	353 265 R1	BODY, SPARK ARRESTER	135080 UP	1
7	351 644 R1	BASE, SPARK ARRESTER		1
8	93 082 H	NUT, SPARK ARRESTER BASE		3
9	351 643 R1	PIPE, EXHAUST		1





Reference numbers only are shown in illustration. Use I H part numbers in ordering.  
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### ENGINE HOUR METER (Special)

	356 735 R91	ATTACHMENT, ENGINE HOUR METER (FOR TRACTORS EQUIPPED WITH ELECTRIC STARTING AND/OR LIGHTING)	1
1	187 540	GROMMET, RUBBER (OPTIONAL WITH 33 560 D)	1
1	33 560 D	GROMMET, RUBBER (OPTIONAL WITH 187 540)	1
2	356 736 R91	METER, HOUR	1
	132 705	SCREW, SLOTTED-RD-HD., CD-PLTD., No. 6-32NC x 1/2"	3
	138 526	WASHER, LOCK, INTERNAL-TOOTH, CD-PLTD., No. 6	3
3	356 738 R1	BRACKET, MOUNTING, HOUR METER	1
	171 589	SCREW, SELF-TAPPING, SLOTTED-RD-HD., CD-PLTD., No. 6-32 x 1/2"	2
	125 751	WASHER, LOCK, EXTERNAL-TOOTH, CD-PLTD., No. 12	2
	446 179	WASHER, PLAIN, CD-PLTD., 1/2" O.D. x 1/4" I.D. x No. 18 GA	2
4	356 737 R91	DAMPER, HOUR METER VIBRATION	1
	132 705	SCREW, SLOTTED-RD-HD., CD-PLTD., No. 6-32NC x 1/2"	3
	138 526	WASHER, LOCK, INTERNAL-TOOTH, CD-PLTD., No. 6	3
5	105 416	TEE, PIPE, 1/8"	1
6	354 558 R1	SHIELD, PRESSURE SWITCH	1
7	356 739 R91	SWITCH, PRESSURE, HOUR METER	1
8	70 261 D	CABLE, PRESSURE SWITCH TO JUNCTION BLOCK	1
9	144 580	NIPPLE, CLOSE, 1/8 x 7/8"	2
10	105 412	ELBOW, M.I., 90° x 1/8"	1
11	354 260 R1	SPACER, JUNCTION BLOCK	1
12	42 915 D	BLOCK, JUNCTION	1
	120 614	NUT, HEX., CD-PLTD., No. 10-32NF	1
	132 919	SCREW, SLOTTED-RD-HD., CD-PLTD., No. 10-32NF x 7/8"	1
	120 217	WASHER, LOCK, MEDIUM, CD-PLTD., No. 10	1



## SUFFIX LETTER CODE

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A Suffix Letter Code, as outlined below, is added to the Chassis Serial Number as a means of identifying tractors with special features, thus facilitating servicing. This code applies primarily to special features that replace standard parts or units used internally but may also be used to identify tractors equipped with one of two or more optional parts, wherein identification of said optional parts is deemed necessary to proper servicing. Each suffix letter used is stamped in the blank space following the serial number.

Attachments that do not effect replacement of standard parts or units have not been coded.

(Example: 501JL represents Tractor with Rockford Clutch and High Altitude Cylinder Head.)

SUFFIX LETTER

SPECIAL FEATURES OR OPTIONAL PARTS

J

ROCKFORD CLUTCH

L

HIGH-ALTITUDE CYLINDER HEAD



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